

DAILY BUSINESS RECORDER DATED: <u>30-01-2025</u>





DAILY BUSINESS RECORDER DATED: 11-01-2025



Tender No.	Issue of Tender	Date & Time of Submission of Tender
T3/12/24	03-02-2025	04-02-2025 (Tender submission upto 1100 hrs, Tender opening at 11:30 Hrs),

1. All the interested firms who possess experience in relevant field 1.41 the interested firms who possess experience in relevant field may obtain the tender documents available on downloadod version at websites of KPT.PPRA & Ministry of Maritime Affairs as well as on the links of Ministry of Maritime Affairs Twitter & Facebook Accounts. However, lender document fees amounting to Rs 5,000- via Pay Order in the name of Karachi Port Trust should be submitted at the time of tender submission alongwith Technical Bid.

OR

All the interested firms who possess experience in relevant field may also obtain a set of Tender documents from CM&EE Tender Committee Room No.32 Ground Floor at KPT Head Office, Eduijee Dinshaw Road, Karachi during working hours, upon submission of following

(a). Request & Authorization letters from Proprietor/Director/ Partner of firm on firm's letter head for issuance of bid document addressed to DY Chief Elect. Engineer (S&C)-KPT. Authorized person of firm must show original CNIC and attached a copy of the same with authorization letter.

(b). Document fee @ Rs 5.000⁻ via cash, pay order or bank draft drawn in the name of Karachi Port Trust (KPT) to be deposited by the applicant in HBL KPT Head Office Branch through Challan. The Challan will be issued from CM&EE Tender Committee Room No.32 Ground Floor at KPT Head Office, Eduljee Dinshaw Road, Karachi

(c). Copy of certificates of NTN, GST, SRB & fresh copy of Active Tax payer List (ATL).

(d). Copy of registration certificate with PEC in Technical Category ME-05, ME-06 and Financial Category C-2.

(e). Undertaking on Rs 100¹ Stamp Paper (in original) to be submitted regarding not blacklisting of firm from KPT or any other other Government Organization/Agency.

2. BIDDING DOCUMENTS: All the bidding documents (either downloaded or purchase physically) should be properly filled, signed, stamped and submitted alongwith the Tender and also documents as mentioned above at Para-1 (c to e) are also to be submitted, without which the tender will not be accepted.

3. BIDDING PROCESS: As per Clause 36 (b) of PPRA Rules-2004 for 'Single Stage - Two envelope procedure', Tender documents duly filled, stamped & signed be submitted in Two Separately Sealed Envelops, one marked as 'TECHNICAL Separately Sealed Envelops, one marked as 'TECHNICAL PROPOSAL and the other as 'FINANCIAL PROPOSAL', Both envelopes should be placed in one sealed envelop, indicating the name of the project, complete name & address of bidder and addressed to Chief Mech & Elect Engineer-II - KPT.

4. BID SECURITY/EARNEST MONEY. Pay Order amounting to Rs 10.700.000- (Rupes: Ten Milion and Seven Hundred Thousand Only) in favour of Karachi Port Trust (KPT) should be submitted (in original) with the Technical Proposal.

5. Pay Orders of Bid Security/Earnest Money and Tender Document Fee (in organal) must be attached with the Technical Bid without which, the Tender shall not be accepted.

6. BID VALIDITY. Bid should be valid for 90 days from the date of opening of Technical Bld.

7. DATE OF BID OPENING. The bid should reach in the Room No. 32 of CIASEE-II Deptt at Ground Floor of KPT Head Office, Eduljee Dinshaw Road, Karachi not later than 1100 hours on Equipe Distraw Koad, Karachi hot later than into index of 04-02-2025. Technical Proposals shall be opened on the same day le. 04-02-2025 at 1130 hours in the presence of bidder's authorized representative, who may so wish to witness, at the CM&EE Tender Committee Room No 32 at KPT Head Office, In the first instance Technical Bid will be open and Financial Propos-ted off the Technical Bid will be open and Financial Propose of only the Technically qualified firms shall be opened later on. KPT reserves the right to accept any or to reject any or all the offers at any time and annul the process as per PPR-2004.

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P.C. No. 2826 dt. 8-2-96 KARACHI PORT TRUST

MECHANICAL & ELECTRICAL DEPARTMENT

Documents for TECHNICAL BID (NOTE: PRICE CAN NOT BE QUOTED IN TECHNICAL BID)

Name of work:

TENDER DOCUMENTS FOR THE:

REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF FC-HATHI

Contents: i. Instruction for Tender (02 Pages). ii. The Tender and Performa 'A' & 'B' (04 + 01 Pages) (For Technical Bid). iii. Scope of Work (07 Pages). iv. Technical Evaluation Criteria (TEC) (04 Pages- Landscape) v. Bill of Quantity (B.O.Q Cost Schedule) (11 Pages) (for Tech Bid) vi. The General Conditions of Contract with the Form of the Agreement and Bond (19 Pages).

One complete set of these Tender Documents duly filled in, signed & stamped **(without mentioning the price in Technical Bid)**, must be delivered at CM&EE's Tender Committee Room No. 32 at Ground Floor, KPT Head Office before 11.00 A.M on <u>04-02-2025</u> in a sealed cover superscribed as per the Tender Notice.

Issued to

Name and Addresses of Tenderer:-

.....

Date.....

N. B: All tender documents read carefully, to be filled properly and duly singed & stamped each paper. Incomplete tender bids will not be considered.

<u>NOTE:</u> The Bid Security / Earnest Money amounting to Rs 10,700,000/- (Rupees: Ten Million Seven Hundred Thousand Only) (Refundable) and Tender Documents Fee amounting to Rs 5,000/- (Rupees: Five Thousand Only) (Non Refundable) both in the shape of Pay Orders in-original be submitted along-with Technical Proposal in the name of Karachi Port Trust (KPT) without which the tender will not be accepted.

KARACHI PORT TRUST MECH. & ELECT. ENGINEERING DEPARTMENT-II

<u>"INSTRUCTION FOR TENDER"</u>

1. The Tenderer should examine carefully the General Conditions of Contract, the Specification and the drawing supplied herewith. He should visit and inspect the Site on his own responsibility and at his own expense to obtain all the information which may be necessary for the purpose of making a Tender.

2. The Tenderer set down the rates and prices against the items in the Bill of Quantities are to be the full inclusive value of the finished work described there under and shall cover profit and all obligations of every kind which under the Contract are to be borne by the Contractor.

3. The Quantities set out in the Bill of Quantities are estimated only and their accuracy or inaccuracy shall in no way effect the validity of the Tender or of any Contract based thereon. The total amount of the various item set out in the Bill of Quantities at the rates or prices inserted by the Tenderer shall be stated in each case, but this figure is required solely for the purpose of facilitating the comparison of the various Tenders received and shall not be deemed to be the actual sum which is to be paid to the Contractor for the execution of the work. The actual sum to be paid to the Contractor whose Tender is accepted will be determine by measuring the work, actually done in accordance with the Contract and valuing it the rates or prices inserted by the Contractor in the Bill of Quantities.

4. The Contractor whose Tender accepted will be required to enter into an Agreement Form of which (subject to any necessary adaptations) will be as set out in the Form appended to the General conditions of the Contract.

5. The Contractor whose Tender accepted will also be required to furnish as Security deposit in cash, or in approved public Rupee security or in approve Bankers guaranteed Bond valid till the successful completion of the Contract, for the sum equivalent to Five percent (5%) of the Contractor price for the due performance of the Contract, (see Clause-9 of the General Conditions of Contract).

6. Tenders must be made on the separate Form supplied herewith must be accompanied by two copies of the Bill of quantities fully price, monies out and totaled in ink and sign by Tenderer. Tender must be reached to the Chief Mechanical & Electrical Engineer Karachi Port Trust, not later than the time stated in the Tender Notice.

7. No unauthorized alteration may be made in the Form of Tender or the accompanying Documents and if alteration is made or if the Bill of Quantities is not properly filled in, or if these instructions are not fully complied with the Tender may be rejected.

8. Tenderer must be produced evidence with their Tender, that they had experience and are fully capable carrying out the work of this class and magnitude and must give full details of the plant they propose to use on the works in **Proforma "A".**

9. The Board of Trustees of the Karachi Port Trust reserves to themselves the right to reject any Tender without any reason or to accept any Tender in whole or in part and do not hind themselves to accept the lowest or any Tender.

10. Should there be any doubt or obscurity as to the meaning of any Tender Documents or if any further information is required, the Tenderer must address his enquiry in writing (in duplicate) to the Chief Mechanical & Electrical Engineer Karachi Port Trust, not later than two weeks before the date fixed for the delivery of Tender.

11. Unless otherwise agreed all payments to be made to the Contract, under the Contract will be made locally in Pakistan Rupee Currency.

(INSTRUCTION FOR TENDER Page 1/2)

12. Each Tender must be accompanied by the requisite amount of Earnest money deposit either in Pay Order / Demand Draft / Bank Guarantee of a recognized Pakistan or a foreign bank with presence in Pakistan to the Chief Accounts Officer Karachi Port Trust (Please Note: UBL Bank Guarantees are not acceptable). Bankers Guaranteed Bond valid for an indefinite period or a pay order drawn in favor of the Chief Accounts Officer Karachi Port Trust. The earnest money will be refunded to the unsuccessful Tenderer to after the Tender are decided. It will be optional with the successful Tenderers to re-appropriate the Earnest Money or part of the Earnest Money for the payment or part payment towards the Security deposit. (See Clause-9 of the General Conditions of Contract).

13. The Tender must be sent in a sealed cover envelope required as described in the Tender Notice and must be reached to the Chief Mechanical & Electrical Engineer Karachi Port Trust, before the due time and date fixed for opening of the Tender.

14. The Contractors have to quote items rate as per schedule of quantities attached with Tender. Any insertion of percentage whether below or above on the rates after filling of the rates shall make the Tender invalid and the Tender will not be considered.

CHIEF MECHANICAL & ELECTRICAL ENGINEER KARACHI PORT TRUST

(INSTRUCTION FOR TENDER Page 2/2)

FOR TECHINCAL BID

KARACHI PORT TRUST MECH. & ELECT. ENGINEERING DEPARTMENT-II

<u>"THE TENDER"</u>

Tender are required to fill in the blanks space in this tender Form and the attached Performa "A"

To,

The Chief Mechanical & Electrical Engineer KARACHI PORT TRUST KARACHI PAKISTAN

Description of work

1. Having examined the drawing, General Conditions of Contract, and special condition of Contract (if any), specification and Bill of Quantities for the above named works. We the undersigned offer to carry on the said works in conformity with the said Drawings General Conditions of the Contract,

3. If our tender is accepted in whole or in part we will furnish a Security deposit for due performance of the Contract in accordance with **Clause-9 of the General Conditions of Contract**.

4. We agree to abide by the tender for a period of Days form the date fixed for receiving same and it shall remain binding upon us may be accepted at any time before expiration of that period.

5. Unless and until a formal Agreement is prepared and executed, this tender, together with your written acceptance thereof, shelf constitutes a binding Contract between us.

6. We understand that you are not bound to accept the lowest or any tender; you may receive and accept any tender in part or in whole.

7. We further agree to pay all cost toward the execution of the Contract Agreement including the cost of stamps.

8. We agree that should we withdraw the offer within the aforesaid period or fail to execute the formal Contract Agreement and / or make the required Security deposit, the Board of Trustees of Karachi Port Trust shall be at liberty at their absolute discretion to appropriate our earnest money deposit of Rs Either as agreed liquidated damages without any proof whatsoever of the extend of such damages or an account, reserving to themselves the right to recover from us any further loss or expenses to which they may have been put directly or indirectly by reason of any failure on our part as aforesaid.

(THE TENDER Page 1/4)

9. * We have deposited / sent by Cheque No / enclose a Pay Order / enclose a Bank Certificate Cheque No / enclose a Bank guaranteed Bond for Rs As Earnest money in favour of Chief Accounts Officer, Karachi Port Trust and hold his receipt No Dated.....

10. We agree to maintain the work in good order for a period of Months, from the date of its completion.

Dated	TENDERER
Place	(Full signature)
Signed by Mr	For and on
Behalf of Messrs	

_

*Delete whichever is Not Applicable

(THE TENDER Page 2/4)

KARACHI PORT TRUST MECH. & ELECT. ENGINEERING DEPARTMENT-II

PROFORMA "A"

(To be submitted with the tender)

Details

(THE TENDER Page 3/4)

Particulars	Details
 Plant and equipment in possession(Give Detail with cost) 	
 Technical personnel employed; give Names and other details. 	
7. If your firm registered?	,.
8. State Capital of your firm.	
9. Details of Income tax, Sales tax, registration etc.	
10. Number of years of actual work carried out in Pakistan.	
11. Attach attested copy of certificate of past work of the same nature carried out as that in tender.	
12. Electrical Contractor license No. and date.	
	SIGNATURE OF TENDERER
Date:	Signed by Mr
Place:	For and on behalf of
	(THE TENDER Page 4/4)

FOR TECHINCAL BID

KARACHI PORT TRUST MECH & ELECT ENGG. DEPARTMENT-II

PROFORMA – "B"

<u>S.NO</u>	<u>PARTICULARS</u>	DETAILS
1.	 In case of "SOLE PROPERIETOR SHIP" concern. a. Full Name of the Proprietor. b. Business address and Phone No. if any. c. Residential address and Phone No. if any. d. Certified copy of certificate of registration with Registrar of Firms to be attached. 	
2.	 In case of "PARTNERSHIP" Concern: a. Name of the Partners with their business/ residential address and Phone No. if any. b. Partnership Deed & Certificate of Registration (Certified copies to be attached) 	
3.	 In case of "PRIVATE LIMITED COMPANY". a. Name of all Directors with their Business/Residential address and Phone No., if any. b. Memorandum & Articles of Association of the Company and Certificate of in corporation. (Certified copies to be attached.) 	
4.	In case of "PUBLIC LTD., COMPANY". Memorandum & Articles of Association and (Certified copies to be attached).	
5.	 In case firm is to be represented by "ATTORNEY". a. Legal Status and full particulars of the Attorney. b. Period of validity of Power of Attorney (Certified copies of Special or General Power of Attorney duly executed on Stamp Paper of proper value and authenticated/attested by a competent Authority to be attached. 	
6.	G.I.R. No: Income Tax and amount of Income paid during the last assessment year(state year of Assessment)	
7.	A Certificate from the Bankers, sealed and addressed to the KPT showing the financial position of the Institution tendering, should be enclosed.	

SIGNATURE AND SEAL OF THE TENDERER

SIGNED BY MR. _____

FOR & ON BEHALF OF_____

KARACHI PORT TRUST MECH & ELECT ENGG. DEPARTMENT-I

SCOPE OF WORK

REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF FC-HATHI.

The subject electro mechanical crane's components, sheaves gears, pneumatic gears system, pulleys, bearings, wire rope, coupling, shaft found damaged during operation. Same needs to be dismantled and repaired as per following scope of work.

S.No.	Description	Qty
Α	DISMANTLING	
	Dismantling of Jib and Compensation Tower Dismantling of Jib and Compensation Tower 04 Nos. Crawlers / Mobile cranes along with lifting equipment (wire sling, shackle, bucket etc) to be arranged by the prospective bidder.	01 job
	The other associated ant equipment / tool / etc if required the same will be arranged by the contractor.	
I.	All the required tools and cranes etc to be at par of the Jib / Tower tonnage / capacity to be handed.	
	The whole job will be monitored through experienced team of engineer / supervisors, rigger etc. till satisfactory completion.	
	Prior to dismantling, an Engineer plan to be designed on Auto Cad and to be submitted for joint discussion / approval.	
11.	Dismantling of main hook block. Before dismantling of main hook block, the block to be secured through wire slings and lifting belts. Wire ropes to be removed from the block.	01 job
	After dismantling of main hook block. Place the main hook block on berth.	
III.	Dismantling of Auxiliary hook block. Before dismantling of Auxiliary hook block, auxiliary block to be secured through wire slings and lifting belts. Aux, wire ropes to be secured from the block. After dismantling of Aux, Hook block, Place the Aux, hook block on berth	01 job
IV.	The existing wire ropes to be re-winded on the drum	01 job
۷.	Bottom hinge pins to be renewed from the jib to free up the jib for lifting.	01 job
VI.	Top hinge pins to be renewed from the jib to free up the jib for lifting.	01 job
VII.	Port , Stbd rack to be lower and place on berth	01 job
VIII.	Dismantling the jib to be dismantled from its position & place it on the well- defined to be dismantled place all the adjacent berth.	1 Job
IX.	Compensation tower legs to be cut down from its place at the top of machinery room and shifting to the predefined place on the adjacent berth.	01 job
Χ.	All safety railing, ladder and plat forms attached with tower to be taken out.	01 job

(Scope of Work –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

XI.	D.C motor to be detached cables connection to be marked properly before detaching the motor put it on the designated place on the ship.	01 job
XII.	Main gear box to be dismantled from foundation and put it on the designated place on the ship.	01 job
XIII.	Pinion gear with shaft pedestal bearing, spur gear wheel, connecting shaft & sprocket (Port & Stbd side) to be dismantled and put it on the designated place on the ship	01 job
XIV.	All the pulleys / sheaves in the jib & tower to be removed & clean for inspection.	01 job
XV.	UT to be carried out of Jib structure and other associated parts	01 job

S.No.	Description	Qty
B	COMMISSIONING	
<u> </u>	Damaged / corroded Ms 12 mm luffing gear box floor plate to be renewed.	07 Tons approx.
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval.	(may increased/ decreased)
	2-Qualified welder and compatible electrodes to be used.	
	3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work.	
11.	MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed.	60 meters approx. (may increased/ decreased)
III.	Operator cabin needs to be refurbished electrical control system and gangway	01 No.
IV.	Complete luffing gear box need to be renewed with imported equaling to existing requirement or over rated capacity.	01 No.
V.	 Luffing Gear Motor: Gearbox motor to be dismantled. Motor casings need to be casted and machine work to be carried out. Motor armature and rotor to be tested. Servicing / overhauling & re-winding of the motor to be carried out. Motor bearings to be replaced. If motor found beyond repair then new motor to be arranged of same specification. Servicing of thruster break unit, Qty 01 No to be carried out. Motor shaft coupling to be renewed as per existing. 	01 No.
VI.	 Shaft / Trueness / Alignment Work and Following work to be carried out. Shaft, dia 140 mm, L= 824 mm, Qty 01 No. Connecting shaft, dia 280 mm, L=390mm,Qty 02 Nos. Checking of shaft trueness and perform NDT/ MPI. Straightness of shaft(s) to be done by hydraulic press. If found any defect like cracks & beyond Straightness then new shaft to be fabricated. Transportation & lifting of shafts from KPT to workshop and vise-versa will be done by contractor. 	03 Nos.
VII.	<u>Coupling</u> : Coupling bore dia 140 mm, Qty 01 No as per size and metallurgy to be renewed.	01 No.
		Page 2/7

(Scope of Work – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

VIII. Gears: • Spur gear 11 teeth. 02 nos. • Spur gear wheels, 84 teeth, 02 Nos. • Sprockets, 08 teeth, 02 Nos. • All open gears to be removed, checkin teeth groove, gear NDT/MPI. If found renewed as per size and metallurgy. IX. Pedestal Bearing: • Housing of the pedestal bearing 06 no NDT report. • 06 Nos. pedestal bearing aluminum b new one. X. Pin Rack: • Port & Stbd rack straightness in both axes • Straightness to be done by hydraulic press • If found beyond straightness then new rac • Transportation & lifting of rack from worky be done by contractor. • Rack subper shaft (with nut bolts, washe be replaced 02 Nos. completely • Racks upper shaft (with nut bolts, washe be replaced 02 Nos. completely XI. 1. Compensation tower found damage, ne drawing & material specification. II. Ladder, grating, railing & platform to be r III. Total weight of the tower is approx 40 to Note: IV. Before welding engineering plan i.e. Modiscussion / approval. V. Qualified welder and compatible electroc VI. All welding, cutting and rigging tested gears to be used during the repair work. XIII. JIB: Total Length of the jib 46 meter, • Removal of damaged / corroded area of report and replaced in s	Mech Crane Component Etc FC HATHI)	
 Housing of the pedestal bearing 06 no NDT report. 06 Nos. pedestal bearing aluminum b new one. Pin Rack: Port & Stbd rack straightness in both axes Straightness to be done by hydraulic press If found beyond straightness then new rac Transportation & lifting of rack from worky be done by contractor. Racks dushes and pins 04 Nos. to be renew Racks driven pin (Dia, 111mm, Qty 110 replaced as per NDT report. Racks upper shaft (with nut bolts, washe be replaced 02 Nos. completely Compensation tower found damage, ne drawing & material specification. Ladder, grating, railing & platform to be r III. Total weight of the tower is approx 40 to Note: Note: Note: Total Length of the jib 46 meter, Removal of damaged / corroded area of report and replace with one of same size a Jib angles to be replaced in some cross br Gusset plates to be replaced in come cross P in brackets to be replaced in bottom chor Hinge pins to be replaced. Vertical H-Bearing to be replaced 02 Nos. Plates to hold traverse block of pins rack v Nos. in top of H-beam at rear part of the jit Front side channel and angels for holding Front side channel and angels for holding 	king gears by visual test, checking ad any defect then new gears to be	06 Nos.
 X. Pin Rack: Port & Stbd rack straightness in both axes Straightness to be done by hydraulic press If found beyond straightness then new rac Transportation & lifting of rack from worky be done by contractor. Rack bushes and pins 04 Nos. to be renew Racks driven pin (Dia, 111mm, Qty 110 replaced as per NDT report. Racks upper shaft (with nut bolts, washe be replaced 02 Nos. completely XI. Compensation tower found damage, ne drawing & material specification. Ladder, grating, railing & platform to be r III. Total weight of the tower is approx 40 to Note: IV. Before welding engineering plan i.e. V discussion / approval. V. Qualified welder and compatible electroc VI. All welding, cutting and rigging tested gears to be used during the repair work. XII. JIB: Total Length of the jib 46 meter, Removal of damaged / corroded area of report and replaced in some cross br Gusset plates to be replaced in come cros br Gusset plates to be replaced in come cros br Gusset plates to be replaced in bottom chor Hinge pins to be replaced. Vertical H-Bearing to be replaced 02 Nos. Plates to hold traverse block of pins rack v Nos. in top of H-beam at rear part of the jit Front side separator plate (15 Nos.) to be Complete ladder & railing on jib to be replaced meter). All above activities will be done as per dra 		06 Nos. 06 Nos.
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 Racks upper shaft (with nut bolts, washed be replaced 02 Nos. completely XI. Compensation tower found damage, net drawing & material specification. Ladder, grating, railing & platform to be not the tower is approx 40 toon Note: IV. Before welding engineering plan i.e. Material specification. V. Qualified welder and compatible electrood vi. All welding, cutting and rigging tested gears to be used during the repair work. XII. XII. JIB: Total Length of the jib 46 meter, Removal of damaged / corroded area of report and replace with one of same size at Jib angles to be replaced in some cross bride Gusset plates to be replaced in come cross. Pin brackets to be replaced in bottom chore. Hinge pins to be replaced. Vertical H-Bearing to be replaced 02 Nos. Plates to hold traverse block of pins rack via Nos. in top of H-beam at rear part of the jit Front side channel and angels for holding. Front side separator plate (15 Nos.) to be complete ladder & railing on jib to be replaced in to be replaced. All above activities will be done as per dravation. 		04 Nos. 110 Nos.
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 Total Length of the jib 46 meter, Removal of damaged / corroded area of report and replace with one of same size a Jib angles to be replaced in some cross br Gusset plates to be replaced in come cross Pin brackets to be replaced in bottom chor Hinge pins to be replaced. Vertical H-Bearing to be replaced 02 Nos. Plates to hold traverse block of pins rack v Nos. in top of H-beam at rear part of the jit Front side channel and angels for holding Front side separator plate (15 Nos.) to be Complete ladder & railing on jib to be replaced meter). All above activities will be done as per drawnot in the interest in the interest	e replaced. tons. e WPS to be submitted for joint rodes to be used. ed equipment's with proper safety	40 Tons
discussion / approval. II. Qualified welder and compatible electroc III. All welding, cutting and rigging tested ec gear to be use during the repair work.	of Crane jib according of the UT e and material. b bracing in bottom chord. ross bracings in bottom chord. hord at near part of the jib. es. at rear part of the jib. k with bushes to be replaced 04 e jib. ng a pulley to be replaced. be replaced. placed with new one (Approx 46 drawing material specification. VPS to be submitted for joint rodes to be arranged & used. I equipment's with proper safety	10 Tons

XIII.	Main hook block marrying beam to be fabricated new one. Lifting parts & accessories to be repaired /replaced as per NDT report.	01 No.
XIV.	Auxiliary hook block to be fabricated new one as per sample. Lifting parts & accessories to be repaired / replaced as per NDT report.	01 No.
XV.	 Pulley / Sheaves to be renewed. All pulleys (33 Nos.) of tower and jib to be dismantled. Pulleys 33 Nos. replaced with new one including bushes & bearing as per drawing. Axel and shaft (material C45 of C60 or equivalent) to be repaired / replaced as per NDT report. Rope guard to be renewed. Pulley Details:- OD 870mm, width 85 mm, Qty 09 Nos. OD 980 mm, width 90 mm, Qty 24 Nos. 	33 Nos.
<u></u>	Material: ST60 or equivalent.	
XVI.	 Electrical Cable: All cable for control and supply associated with jib and tower as per existing need to be replaced complete in all respect. All sensor, switches, contractors, relays, limit switch, safeties system, load cell and gauges, need to be refurbish / replaced. Cable tray need to be replaced, Qty 60 meters. 	01 job
XVII.	 Pneumatic Greasing System:- Complete grease system with pump motor, copper/ SS pipe need to be refurbished / replace. 	01 job
XVIII.	 Wire Rope: Main hoist wire rope dia 38 mm. Auxiliary hoist wire rope dia 34 mm Old wire rope to be dismantled and place it on berth Proper cleaning of the crane drum to be carried out. New wire rope to be arranged and installed & re-wind on the drums of crane. Rigging the new wire rope from rope drums through pulleys to snatch block and to be installed properly. Certified wire as per drawing need to be supplied and replace by contractor. 	01 job
XIX.	Slewing Bearing:- Only inspection of the bearing to be done cleaning, servicing and replacement of oil as per existing.	01 No.
XX.	Excess ladder from deck to compensation tower to be checked, repaired / replaced as per requirement.	02 Tons
XXI.	Excess ladder railing from deck to compensation tower to be checked, repaired / replaced as per requirement	40 meters
XXII.	Alignment to be carried out of jib & compensation.	01 job
XXIII.	Main bottom bearing hinges bracket's to be renewed.	04 Nos.
	Bore to be machined (Line Bore) Pin to be made as per bore size.	02 Nos. 02 Nos.
XXIV.	Main top hinge bracket's to be fabricated.	04 Nos.
	Bore to be machined (Line Bore)	02 Nos.
	Pin to be made as per bore size.	02 Nos.
XXV.	Complete jib, compensation tower, floor plate, excess ladder etc to be sand blasted / grit blasted / hydro blast surface to be achieved S.A 2.5.	01 job
	Epoxy marine paint to be applied as per existing shade and scheme.	Page 4/

(Scope of Work – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI)	FOF	R TECHINCAL BID
(beope of Work - Ren. Maj Rent - Renewar Electro meen of and oonponent Eler o nArmi)		

XXVI.	For installation of jib and compensation tower 04 Nos. Crawlers' / mobile	01 job
	cranes along with lifting equipment (Wire sling, shackles, bucket etc.) to be	-
	arranged by the prospective bidder.	
	The other associated any equipment / tool / support etc if to be required the	
	same will be arranged by the contractor.	
	All the required tools and crane etc, to be at par of the Jib / Tower tonnage /	
	capacity to be handed.	
	The whole job will be monitored through experienced team of Engineers /	
	Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an	
	Engineering plan to be designated on Auto Cad and to be submitted for joint	
	discussion / approval	
XXVII.	Upon competition of work required load test to be carried out in the presence of	01 job
	KPT Official.	
S.No.	Description	Qty
<u>C</u>	ELECTRICAL WORKS.	
l.	The Following AC/DC Motors to be overhauled as per following scope of works	
	a) 02 Nos Indication Motors AC 86KW	
	b) 04 Nos Starter motors AC of winches 440 V, 17 KW	
	c) 02 Nos compound generators DC 38 KW	
	d) 02 Nos Shunt Generators DC 48 KW	
	e) 02 Nos Slewing motors DC 15 KW	
	f) 02 Nos Main Hoist Motors DC 38 KW	
	g) 01 No Auxiliary Hoist Motors DC 38 KW	
	h) 10 Nos Thrust Motors AC 38 KW	
	i) 02 Nos FWD winch Motors AC 10KW	
	j) 02 Nos AFT winch Motors AC 10 KW	
	k) 01 No Luffing motor DC 45 KW	
	I) 02 Nos Blower motor AC 440 V	
	m) 02 Nos Blast pump motor 15 KW	
	n) 01 No Compressor motor 440 V 7.5 KW	
	o) 03 Nos Fresh water motor 2.2 KW	01 job
	 p) 01 No Stand by lube oil motor 3 KW 	
	 q) 01 No Fuel oil transfer motor 1.1 KW 	
	r) 06 Nos Navigation light 220 V marine type	
	s) 01 No Red light with fitting 220 v marine type	
	The Following AC/DC alternator to be overhauled as per following scope	
	of works	
	a) 02 Nos Main Alternators (P&S) 460 KW	
	b) 01 No Auxiliary Alternator 132 KW	
	Scope of work	
	a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of	
	the motors components including the starter, rotor, bearing and winding	
	b) Cleaning: Thoroughly clean the motor components removing dirt grain &	
	old lubricant	
	c) Inspection: visually inspect the components for damage, wear or	
	corrosion; check the any sign of over heating, electrical arcing on other	
	damage.	
	d) Repair / Replaced: Repair or replaced the damage parts such as bearing	
	windings, starter on rotors cores, commutators or slip ring, replaced any	
	damage parts.	
	e) Reassemble the motor: Reassemble the components in the correct order.	
	 f) Testing: Perform electrical and mechanical test to ensure the motor functioning property. 	
	functioning properly.	
	g) Painting / coating: Apply a new coat of paint or varnish to protect the	
	motor from corrosion.	
	 Re-installation: Motor to be re-installed with following. Checking and adjusting the maters alignment and balance 	
	 Checking and adjusting the motors alignment and balance. Mater put balta, appl gaplet if any to be sharked. 	
	 Motor nut bolts, seal gasket if any to be checked. Motors guitable and starter to be shacked. 	
	Motors switch and starter to be checked.	
	 Performing a dynamics balance of the motor. 	

(Scope of Work – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

II.	ELECTRICAL PANEL WORKS	
	 Main & (Auxiliary panel) to be serviced. The following part to be checked repair/ replaced. Note: repaired / replaced quote to quoted separately. a) 06 Nos Main contractors V 220 DC b) 78 Nos Auxiliary contractors V 220 DC c) 06 Nos 63 Amp, 04 Nos 32 Amp, 09 Nos 06 Amp, 03 Nos 20 Amp, 30 Nos 10 Amp d) 08 Nos timer switches, 02 Nos blast pump switches, 04 Nos winches switches, 01 Nos selector rotary switch. e) 30 Nos Bottle type fuse (02 & 04 Amp). f) 11 Nos Ammeter, 03 Nos Power meters, 03 Nos frequency meters, 03 Nos Volt meter g) 08 Nos Break thrusters V 200 h) 10 Nos Break Liners 07 Nos Limit switches, 220 V DC i) Carbon holder and the rocker Aram to be washed in Nitric acid & CTC j) Crane & Engine Room Panel internal wiring / cables to be checked and replaced. 	01 Job
S.No.	Description	Qty

S.No.	Description	Qty
D	MACHINERY WORKS	
I.	The following MS perforated / damaged pipe lines to be renewed as per	01 Job
	existing schedule:	
	a) Sea water pipe, MS dia 2-1/2 Inches Length 75 meters.	
	 b) Sea water pipe 2" dia length 70 meters. 	
	c) Sea water pipe 8" dia length 40 meters	
	d) Sea water pipe MS 6" dia length 70 meters	
	e) Lube oil / fuel oil MS 1-1/2 dia length 100 meters	
	f) Bilges pipe MS 2" dia length 30 meter.	
	g) Air vent, dia 1" & fire hydrant MS 2" dia length 30 meters.	
	h) All fabricated welded pipes to be tested and re-installed with gasket and nut	
L	bolts.	
II .	Main engine MAN (30/45) to be completely overhauled with all attached	01 Job
	equipment i.e. Turbo Charger, pumps, pressure gauges, exhaust temperature,	
	lube oil cooler, fresh water cooler, all safeties and alternator	
	Parts to be provided by firm.	01 Job
111.	Auxiliary Engine top Overhauling to be carried out Parts will be provided by firm.	01 Job
IV.	The following pumps to be overhauled as per requirement.	05 Nos.
IV.	a) 01 No Blast pump	00 1108.
	b) 02 Nos. Bilges pump	
	c) 01 No GS	
	d) 01 No fuel pump	

S.No.	Description		
E	WINCHES 04 Nos.		
	a) All 04 nos. winch brake lining to be repaired.	08	
	b) All 04 nos. brake lining bracket to be checked, repaired/ replaced.	08	
	c) All 04 nos. brake lining surface to be polished.	08	
	d) All 04 nos. gispy to be adjusted according to anchor chain.	04	
	e) All 04 nos. gispy stopper guide to be checked repaired. Replaced according to anchor chain (repair/ replaced quote to be carried out.	04	
	f) Any in way removal, repair to be carried out.	-	
	g) Fwd Stbd winch gear box bearing to be checked	01 Job	

(Scope of Work –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

	h)	Luffing slewing roller greasing line and greasing nipples to be replaced / repaired.	01 Job
	i)	Load testing of the crane to be conducted for smooth & safe operation in all respect.	-
	j)	Old steel wire need to be inspected for reused if defective need to be replaced with approved wire from LRS/BV classified society, wire to be supplied by the firm.	-
S.No.		Description	Qty

S.No.	Description	Qty
<u> </u>	AIR RESERVIOR	
	 a) Both air reservoir to be dismantled serviced / pressure tested at 120 kg/cm. b) Air reservoir valve head to be dismantled all leaky valves to be checked repaired including safety & other associated valves. c) Associated pipe line to be checked and leakage to be rectified. 	02

<u>(NOTE)</u>

- (All the Drawings as and where applicable /required will be provided by Manora Workshop-KPT upon request by the firm)
- Contract may be awarded item wise to the lowest responsive bidders, provided it aligns with the overall objectives of cost efficiency and operational compability.

TERMS AND CONDITIONS:

- 1. Tools, lifting equipment, welding machine, welding electrode, gas cutting equipment and gas cylinder is firm's responsibility during the aforementioned repair work.
- 2. Transportations from Craft to work place, to Craft are firm's responsibility.
- 3. Safety and safety equipments are firm's responsibility during repair.
- 4. Any unforeseen work during repair is firm responsibility.
- 5. Upon completion of repair work the satisfactory test trial in the presence of ship Engineer / staff is firm responsibility.

-Sd-

MECHANICAL ENGINEER (W/S)

-Sd-<u>DCME (WS)</u>

Page 7/7

KARACHI PORT TRUST MECH & ELECT ENGG DEPTT –I

BILL OF QUANTITY (B.O.Q. COST SCHEDULE)

REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF FC-HATHI.

S.No.		Qty	Amount
A	DISMANTLING		
I.	Dismantling of Jib and Compensation <u>Tower</u> Dismantling of Jib and Compensation Tower 04 Nos. Crawlers / Mobile cranes along with lifting equipment (wire sling, shackle, bucket etc) to be arranged by the prospective bidder. The other associated ant equipment / tool / etc if required the same will be arranged by the contractor. All the required tools and cranes etc to be at par of the Jib / Tower tonnage / capacity to be handed. The whole job will be monitored through	01 job	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
	experienced team of engineer / supervisors, rigger etc. till satisfactory completion. Prior to dismantling, an Engineer plan to be designed on Auto Cad and to be submitted for joint discussion / approval.		XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
п.	Dismantling of main hook block. Before dismantling of main hook block, the block to be secured through wire slings and lifting belts. Wire ropes to be removed from the block.	01 job	XXXXXXXXXXXXXXXXXX XXXXXXXXXXXXXXXXXXX
	After dismantling of main hook block. Place the main hook block on berth.		XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
Ш.	Dismantling of Auxiliary hook block. Before dismantling of Auxiliary hook block, auxiliary block to be secured through wire slings and lifting belts. Aux, wire ropes to be secured from the block. After dismantling of Aux, Hook block, Place the Aux, hook block on berth	01 job	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
IV.	The existing wire ropes to be re-winded on the drum.	01 job	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
V.	Bottom hinge pins to be renewed from the jib to free up the jib for lifting.	01 job	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
VI.	Top hinge pins to be renewed from the jib to free up the jib for lifting.	01 job	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
VII.	Port, Stbd rack to be lower and place on berth.	01 job	XXXXXXXXXXXXXXXXXXX
VIII.	Dismantling the jib to be dismantled from its position & place it on the well- defined to be dismantled place all the adjacent berth.	01 job	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
IX.	Compensation tower legs to be cut down from its place at the top of machinery room and shifting to the predefined place on the adjacent berth.	01 job	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX

	XXXXXXXXXXXXXXXXXXX
	Page 1/11

(B.O.Q – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

Х.	All safety railing, ladder and plat forms attached with tower to be taken out.	01 job		XXXXXXXXX XXXXXXXXX
XI.	D.C motor to be detached cables connection to be marked properly before detaching the motor put it on the designated place on the ship.	01 job		XXXXXXXX XXXXXXXXX
XII.	Main gear box to be dismantled from foundation and put it on the designated place on the ship.	01 job		XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
XIII.	Pinion gear with shaft pedestal bearing, spur gear wheel, connecting shaft & sprocket (Port & Stbd side) to be dismantled and put it on the designated place on the ship.	01 job	XXXXXXXX XXXXXXXX	XXXXXXXXX XXXXXXXXX XXXXXXXXX XXXXXXXX
XIV.	All the pulleys / sheaves in the jib & tower to be removed & clean for inspection.	01 job		XXXXXXXXX XXXXXXXXX
XV.	UT to be carried out of Jib structure and other associated parts.	01 job		XXXXXXXXX XXXXXXXXX
	Sub total		XXXXXXXX XXXXXXXX	
	15 % SST on Services		XXXXXXXX XXXXXXXX	
	Total (A)		XXXXXXXX XXXXXXXX	
S.	Description	Qty	Material	Labour
No.			Charges	Charges
			(Where	(Where
			applicable)	applicable
			applicable)	
B	COMMISSIONING	· · · · · · · · · · · · · · · · · · ·		
I.	Damaged / corroded Ms 12 mm luffing gear	07 Tons	XXXXXXX	XXXXXXX
	boy floor plate to be renewed			
1	box floor plate to be renewed.	approx.	XXXXXXX	XXXXXXX
	Note:	(may	XXXXXX	XXXXXXX
		(may increased/		
	Note:	(may	XXXXXX	XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval.	(may increased/	XXXXXXX XXXXXXX	XXXXXXX XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes	(may increased/	XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used.	(may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested	(may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXXX XXXXXXXX XXXXXXXX XXXXXXXX XXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be	(may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested	(may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be	(may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
11.	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work.	(may increased/ decreased)	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
П.	 Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor 	(may increased/ decreased) 60 meters	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
11.	 Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter 	(may increased/ decreased) 60 meters approx. (may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
11.	 Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter 	(may increased/ decreased) 60 meters approx. (may	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
П.	 Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter 	(may increased/ decreased) 60 meters approx. (may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
11.	 Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter 	(may increased/ decreased) 60 meters approx. (may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
II .	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed.	(may increased/ decreased) 60 meters approx. (may increased/ decreased)	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	 Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter 	(may increased/ decreased) 60 meters approx. (may increased/	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	 Note: Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. Qualified welder and compatible electrodes to be used. All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed. Operator cabin needs to be refurbished 	(may increased/ decreased) 60 meters approx. (may increased/ decreased)	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	 Note: Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. Qualified welder and compatible electrodes to be used. All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed. Operator cabin needs to be refurbished 	(may increased/ decreased) 60 meters approx. (may increased/ decreased)	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	 Note: Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. Qualified welder and compatible electrodes to be used. All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed. Operator cabin needs to be refurbished 	(may increased/ decreased) 60 meters approx. (may increased/ decreased)	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed. Operator cabin needs to be refurbished electrical control system and gangway.	(may increased/ decreased) 60 meters approx. (may increased/ decreased) 01 No.	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed. Operator cabin needs to be refurbished electrical control system and gangway. Complete luffing gear box need to be	(may increased/ decreased) 60 meters approx. (may increased/ decreased)	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX
111.	Note: 1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval. 2-Qualified welder and compatible electrodes to be used. 3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work. MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed. Operator cabin needs to be refurbished electrical control system and gangway.	(may increased/ decreased) 60 meters approx. (may increased/ decreased) 01 No.	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX

	XXXXXXX	XXXXXXX
	XXXX	

Page 2/11

V.	Luffing Gear Motor:	01 No.	Not	XXXXXXX
	Gearbox motor to be dismantled.	01100.	required	XXXXXXX
	 Motor casings need to be casted and 		XXXXXXX	XXXXXXX
	machine work to be carried out.		XXXXXXX	XXXXXXX
	• Motor armature and rotor to be tested.		XXXXXXX	XXXXXXX
	• Servicing / overhauling & re-winding of			
	the motor to be carried out.		XXXXXXX	XXXXXXX
	 Motor bearings to be replaced. 		XXXXXXX	XXXXXXX
	 If motor found beyond repair then new 		XXXXXXX	XXXXXXX
	motor to be arranged of same		XXXXXXX	XXXXXXX
	specification.		XXXXXXX	XXXXXXX
	• Servicing of thruster break unit,		XXXXXXX	XXXXXXX
	Qty 01 No to be carried out.		XXXXXXX	XXXXXXX
	 Motor shaft coupling to be renewed 		XXXXXXX	XXXXXXX
	as per existing.		XXXXXXX	XXXXXX
			XXXXXXX	
			XXXXX	
VI.	Shaft / Trueness / Alignment Work and	03 Nos.	XXXXXXX	XXXXXXX
	Following work to be carried out.		XXXXXXX	XXXXXXX
	• Shaft, dia 140 mm, L= 824 mm,		XXXXXXX	XXXXXXX
	Qty 01 No.		XXXXXXX	XXXXXXX
	Connecting shaft, dia 280 mm,		XXXXXXX	XXXXXXX
	L=390mm,Qty 02 Nos.		XXXXXXX	XXXXXXX
	Checking of shaft trueness and perform NDT/MDI		XXXXXXX	XXXXXXX
	perform NDT/ MPI.		XXXXXXX	XXXXXXX
	 Straightness of shaft(s) to be done by bydraulic prosp. 		XXXXXXX	XXXXXXX
	hydraulic press.If found any defect like cracks &		XXXXXXX	XXXXXXX
	beyond Straightness then new shaft to		XXXXXXX	XXXXXXX
	be fabricated.		XXXXXXX	XXXXXXX
	Transportation & lifting of shafts from		XXXXXXX	XXXXXXX
	KPT to workshop and vise-versa will		XXXXXXX	XXXXXXX
	be done by contractor.		XXXXXXX	XXXXXXX
	5		XXXXXXX	~~~~~
			XXXXXXX	
	O sugling.	04 N a	X	
VII.	<u>Coupling:</u>	01 No.	XXXXXXX	XXXXXXX
	Coupling bore dia 140 mm, Qty 01 No as per size and metallurgy to be renewed.		XXXXXXX	XXXXXXX
	size and metallorgy to be renewed.		XXXXXXX	XXXXXXX
			XXX	
VIII.	Gears:	06 Nos.	XXXXXXX	XXXXXXX
	• Spur gear 11 teeth. 02 nos.		XXXXXXX	XXXXXXX
	• Spur gear wheels, 84 teeth, 02 Nos.		XXXXXXX	XXXXXXX
	 Sprockets, 08 teeth, 02 Nos. All open gears to be removed, 		XXXXXXX	XXXXXXX
	 All open gears to be removed, checking gears by visual test, checking 		XXXXXXX	XXXXXXX
	teeth groove, gear NDT/MPI. If found		XXXXXXX	XXXXXXX
	any defect then new gears to be		XXXXXXX	XXXXXXX
	renewed as per size and		XXXXXXX	XXXXXXX
	metallurgy.		XXXXXXX	
			X	
IX.	Pedestal Bearing:		XXXXXXX	XXXXXXX
	Housing of the pedestal bearing 06 no,		XXXXXXX	XXXXXXX
	to be repaired / replaced as per NDT	06 Nos.	XXXXXXX	XXXXXXX
	report.		XXXXXXX	XXXXXXX
	06 Nos. pedestal bearing aluminum		XXXXXXX	XXXXXXX
	bronze shells to be renewed with	06 Nos.	XXXXXXX	XXXXXXX
	new one.	00 1103.		~~~~~
			XXXXXX	

Page 3/11

(B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

X.	Pin Rack:	02 Racks	XXXXXXX	XXXXXXX
	Port & Stbd rack straightness in both axes		XXXXXXX	XXXXXXX
	on face plate to be checked.		XXXXXXX	XXXXXXX
	Straightness to be done by hydraulic		XXXXXXX	Not
	press (if required).		XXXXXXX	
	• If found beyond straightness then new		XXXXXXX	required
	rack to be fabricated.		XXXXXXX	XXXXXXX
	Transportation & lifting of rack from		XXXXXXX	XXXXXXX
	workplace to KPT and vice versa will be		XXXXXXX	XXXXXXX
	done by contractor.	04 Nos.		XXXXXXX
	• Rack bushes and pins 04 Nos. to be	04 NOS.	XXXXXXX	XXXXXXX
	renewed.		XXXXXXX	XXXXXXX
			XXXXXXX	
			XXXX	
	• Racks driven pin (Dia, 111mm, Qty 110	110 Nos.	XXXXXXX	XXXXXXX
	Nos.) to be checked, repaired / replaced		XXXXXXX	XXXXXXX
	as per NDT report.		XXXXXXX	XXXXXXX
			XXX	
	 Racks upper shaft (with nut bolts, 	02 Nos.	XXXXXXX	Not
	washers etc.) found damaged need to be	02 1005.	XXXXXXX	
	replaced 02 Nos. completely.			required
			XXXXXXX	
			XXX	
XI.	I. Compensation tower found damage, need	40 Tons	XXXXXXX	XXXXXXX
	to replace completely as per drawing &		XXXXXXX	XXXXXXX
	material specification.		XXXXXXX	XXXXXXX
	II. Ladder, grating, railing & platform to be		XXXXXXX	XXXXXXX
	replaced.		XXXXXXX	XXXXXXX
	III. Total weight of the tower is approx 40		XXXXXXX	XXXXXXX
	tons.		XXXXXXX	XXXXXXX
	<u>Note:</u>		XXXXXXX	XXXXXXX
	IV. Before welding engineering plan i.e WPS			
	to be submitted for joint discussion /		XXXXXXX	XXXXXXX
	approval.		XXXXXXX	XXXXXXX
	V. Qualified welder and compatible		XXXXXXX	XXXXXXX
	electrodes to be used.		XXXXXXX	XXXXXXX
	VI. All welding, cutting and rigging tested		XXXXXXX	XXXXXXX
	equipment's with proper safety gears to		XXXXXXX	
	be used during the repair work.		XXXXXX	
XII.	JIB:		XXXXXXX	XXXXXXX
	Total Length of the jib 46 meter,		XXXXXXX	XXXXXXX
	• Removal of damaged / corroded area of		XXXXXXX	XXXXXXX
	Crane jib according of the UT report and		XXXXXXX	XXXXXXX
	replace with one of same size and			
	material.		XXXXXXX	XXXXXXX
	• Jib angles to be replaced in some cross		XXXXXXX	XXXXXXX
	bracing in bottom chord.		XXXXXXX	XXXXXXX
	Gusset plates to be replaced in come		XXXXXXX	XXXXXXX
	cross bracings in bottom chord.		XXXXXXX	XXXXXXX
	 Pin brackets to be replaced in bottom 		XXXXXXX	XXXXXXX
	chord at near part of the jib.		XXXXXXX	XXXXXXX
	 Hinge pins to be replaced. 		XXXXXXX	XXXXXXX
	 Vertical H-Bearing to be replaced 02 Nos. 		XXXXXXX	XXXXXXX
	at rear part of the jib.		XXXXXXX	XXXXXXX
	 Plates to hold traverse block of pins rack 	10 Tons		
	with bushes to be replaced 04 Nos. in top		XXXXXXX	XXXXXXX
	of H-beam at rear part of the jib.		XXXXXXX	XXXXXXX
	 Front side channel and angels for holding 		XXXXXXX	XXXXXXX
	a pulley to be replaced.		XXXXXXX	XXXXXXX
	 Front side separator plate (15 Nos.) to be 		XXXXXXX	XXXXXXX
	replaced.		XXXXXXX	XXXXXXX
	Complete ladder & railing on jib to be		XXXXXXX	XXXXXXX
L				

	ronlood with now one (Approx 46 meter)		VVVVVV	VVVVVV
	 replaced with new one (Approx 46 meter). All above activities will be done as per 		XXXXXXX	XXXXXXX
	 All above activities will be done as per drawing material specification. 		XXXXXXX	XXXXXXX
	drawing material specification.		XXXXXXX	XXXXXXX
			XXXXXXX	Page 4/11
			XXXXXXX	XXXXXXX
	(B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc		XXXXXXX	XXXXXXX
	FC HATHI) FOR TECHINCAL BID		XXXXXXX	
	<u> </u>		XXXXXXX	
			XXXXXXX	
-			XXXXXX	
	<u>Note:</u>		XXXXXXX	XXXXXXX
	I. Before welding engineering plan i.e. WPS		XXXXXXX	XXXXXXX
	to be submitted for joint discussion /		XXXXXXX	XXXXXX
	approval.		XXXXXXX	XXXXXXX
	II. Qualified welder and compatible		XXXXXXX	XXXXXXX
	electrodes to be arranged & used.		XXXXXXX	XXXXXX
	III. All welding, cutting and rigging tested			XXXXXXX
	equipment's with proper safety gear to be		XXXXXXX	~~~~~
	use during the repair work.		XXXXXXX	
XIII.	Main hook block marrying beam to be	01 No.	XXXXXXX	Not
	fabricated new one.	J	XXXXXXX	required
	Lifting parts & accessories to be repaired		XXXXXXX	XXXXXXX
	/replaced as per NDT report.			
			XXXXXXX	XXXXXX
			XXXX	
XIV.	Auxiliary hook block to be fabricated new one	01 No.	XXXXXXX	Not
	as per sample.		XXXXXXX	required
	Lifting parts & accessories to be repaired /		XXXXXXX	XXXXXXX
	replaced as per NDT report.		XXXXXXX	XXXXXXX
			XXXX	
XV.	Pulley / Sheaves to be renewed.	33 Nos.	XXXXXXX	XXXXXX
^v .	 All pulleys (33 Nos.) of tower and jib to be 	JJ NUS .		XXXXXXX
	dismantled.		XXXXXXX	
	 Pulleys 33 Nos. replaced with new one 		XXXXXXX	XXXXXX
			XXXXXXX	XXXXXX
	including bushes & bearing as per drawing.		XXXXXXX	XXXXXX
	 Axel and shaft (material C45 of C60 or 		XXXXXXX	XXXXXX
			XXXXXXX	XXXXXX
	equivalent) to be repaired / replaced as		XXXXXXX	XXXXXX
	per NDT report.		XXXXXXX	XXXXXXX
	Rope guard to be renewed.		XXXXXXX	XXXXXX
	Pulley Details:-		XXXXXXX	
	• OD 870mm, width 85 mm, Qty 09 Nos.			XXXXXX
	• OD 980 mm, width 90 mm, Qty 24 Nos.		XXXXXXX	XXXXXX
	Material: ST60 or equivalent.		XXXXXXX	
			XXXXX	
XVI.	Electrical Cable:	01 Job	XXXXXXX	XXXXXX
	• All cable for control and supply associated		XXXXXXX	XXXXXXX
	with jib and tower as per existing need to		XXXXXXX	XXXXXXX
	be replaced complete in all respect.		XXXXXXX	XXXXXXX
	• All sensor, switches, contractors, relays,			
	limit switch, safeties system, load cell and		XXXXXXX	XXXXXX
	gauges, need to be refurbish / replaced.		XXXXXXX	XXXXXX
	• Cable tray need to be replaced.		XXXXXXX	XXXXXX
	Qty 60 meters.		XXXXXXX	XXXXXX
	aty of motoro.		XXXXXXX	
			X	
XVII.	Pnoumatic Grossing System:	01 Job	xxxxxxx	XXXXXX
AVII.	 Pneumatic Greasing System:- Complete grease system with pump 			
			XXXXXXX	XXXXXX
	motor, copper/ SS pipe need to be		XXXXXXX	XXXXXX
	refurbished / replace.		XXXXXXX	XXXXXX
			XXXX	
	Wire Rope:	01 Job	XXXXXXX	XXXXXX

Main hoist wire rope dia 38 mm.	XXXXXXX XXXXXXX
Auxiliary hoist wire rope dia 34 mm	XXXXXXX XXXXXX
Old wire rope to be dismantled and place it	XXXXXXX XXXXXX
on berth	XXXXXXX XXXXXX
Proper cleaning of the crane drum to be	XXXXXXX XXXXXX
 carried out. New wire rope to be arranged and 	XXXXXXX XXXXXX
 New wire rope to be arranged and installed & re-wind on the drums of crane. 	XXXXXXX XXXXXX
 Rigging the new wire rope from rope 	XXXXXXX XXXXXX
drums through pulleys to snatch block and	XXXXXXX XXXXXX
to be installed properly.	XXXXXXX XXXXXX
Certified wire as per drawing need to be	XXXXXXX XXXXXX
supplied and replace by contractor.	XXXXXXX XXXXXX
	XXXXXXX
	XXXXXX
· ·	Page

(B.O.Q – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

XIX.	Slewing Bearing:-	01 No.	Oil to be	XXXXXXX
	Only inspection of the bearing to be done cleaning, servicing and replacement of oil as		provided	XXXXXXX
	per existing.		by KPT	XXXXXXXX XXXXXXXX
XX.	Excess ladder from deck to compensation	02 Tons	XXXXXXX	XXXXXXX
700	tower to be checked, repaired / replaced as		XXXXXXX	XXXXXXX
	per requirement.		XXXXXXX	XXXXXX
			XXX	
XXI.	Excess ladder railing from deck to	40	XXXXXXX	XXXXXXX
	compensation tower to be checked, repaired /	meters	XXXXXXX	XXXXXXX
	replaced as per requirement.		XXXXXXX XXX	XXXXXXX
XXII.	Alignment to be carried out of jib &	01 job	Not	XXXXXXX
	compensation.	01]00	required	XXXXXXX
XXIII.	Main bottom bearing hinges bracket's to be	04 Nos.	XXXXXXX	XXXXXXX
	renewed.		XXXXXX	XXXXXXX
			XX	
	Bore to be machined (Line Bore)	02 Nos.	Not	XXXXXXX
			required	XXXXXXX
	Pin to be made as per bore size.	02 Nos.	XXXXXXX	XXXXXXX
			XXXXXXX XX	XXXXXX
XXIV.	Main top hinge bracket's to be fabricated.	04 Nos.	XXXXXXX	XXXXXXX
//////		041100.	X	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	Bore to be machined (Line Bore)	02 Nos.	Not	XXXXXXX
			required	XXXXXXX
	Pin to be made as per bore size.	02 Nos.	XXXXXXX	XXXXXXX
	Ormalete "he concertion toward floor alete		X	
XXV.	Complete jib, compensation tower, floor plate, excess ladder etc to be sand blasted / grit	01 job	Paint to be	XXXXXXX
	blasted / hydro blast surface to be achieved		provided by KPT	XXXXXXXX XXXXXXXX
	S.A 2.5.		XXXXXXX	XXXXXXX
	Epoxy marine paint to be applied as per		XXXXXXX	XXXXXXX
	existing shade and scheme.		XXXXXXX	XXXXXXX
			XXX	
XXVI.	For installation of jib and compensation tower	01 Job	Not	XXXXXXX
	04 Nos. Crawlers' / mobile cranes along with lifting equipment (Wire sling, shackles, bucket		required	XXXXXXX
	etc.) to be arranged by the prospective bidder.		XXXXXXXX XXXXXXXX	XXXXXXXX XXXXXXXX
	The other associated any equipment / tool /		XXXXXXX	XXXXXXX
	support etc if to be required the same will be		XXXXXXX	XXXXXXX
	arranged by the contractor. All the required tools and crane etc, to be at		XXXXXXX	XXXXXXX
	par of the Jib / Tower tonnage / capacity to be		XXXXXXX	XXXXXX
	handed.		XXXXXXX	XXXXXXX
	The whole job will be monitored through		XXXXXXX	XXXXXXX
	experienced team of Engineers / Supervisors,		XXXXXXX	XXXXXXX
	Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be		XXXXXXXX XXXXXXXX	XXXXXXXX XXXXXXXX
	designated on Auto Cad and to be submitted		XXXXXXXX	XXXXXXXX
	for joint discussion / approval.		XXXXXXX	XXXXXXX
			XXXXXXX	
			XXXXXX	
XXVI		01 Job	XXXXXXX	XXXXXXX
I.	be carried out in the presence of KPT Official.		XXXXXXX	XXXXXXX
			XXXXXXX	XXXXXXX
	Sub total Material Cost		XXX	YYYYYYY
				XXXXXXXX

	XXXXXXXX
18 % GST on Material	XXXXXXXX
	XXXXXXXX
Sub total Labor Cost	XXXXXXXX
15% SST on services	XXXXXXXX
Total Including GST & SST (B)	XXXXXXXX
	XXXXXXXX
	Page 6

(B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

	S. No.	Description	Qty	Material Charges (Where applicable)	Labour Charges (Where applicable)
ł	<u>C</u>	ELECTRICAL WORKS.			
	Ι.	The Following AC/DC Motors to be overhauled	01 Job.	XXXXXXX	XXXXXXX
		as per following scope of works		XXXXXXX	XXXXXXX
		a) 02 Nos. Indication Motors AC 86KW		XXXXXXX	XXXXXXX
		b) 04 Nos. Starter motors AC of winches		XXXXXXX	XXXXXXX
		440 V, 17 KW c) 02 Nos. compound generators DC 38		XXXXXXX	XXXXXXX
		 c) 02 Nos. compound generators DC 38 KW 		XXXXXXX	XXXXXXX
		d) 02 Nos. Shunt Generators DC 48 KW		XXXXXXX	XXXXXXX
		e) 02 Nos. Slewing motors DC 15 KW		XXXXXXX	XXXXXXX
		f) 02 Nos. Main Hoist Motors DC 38 KW		XXXXXXX	XXXXXXX
		g) 01 No. Auxiliary Hoist Motors DC 38 KW		XXXXXXX	XXXXXXX
		h) 10 Nos. Thrust Motors AC 38 KW		XXXXXXX	XXXXXXX
		i) 02 Nos. FWD winch Motors AC 10KW		XXXXXXX	XXXXXXX
		j) 02 Nos. AFT winch Motors AC 10 KW		XXXXXXX	XXXXXXX
		k) 01 No. Luffing motor DC 45 KW		XXXXXXX	XXXXXXX
		I) 02 Nos. Blower motor AC 440 V		XXXXXXX	XXXXXXX
		m) 02 Nos. Blast pump motor 15 KW		XXXXXXX	XXXXXXX
		 n) 01 No. Compressor motor 440 V 7.5 KW o) 03 Nos. Fresh water motor 2.2 KW 		XXXXXXX	XXXXXXX
		2		XXXXXXX	XXXXXXX
		p) 01 No. Stand by lube oil motor 3 KWq) 01 No. Fuel oil transfer motor 1.1 KW		XXXXXXX	XXXXXXX
		r) 06 Nos. Navigation light 220 V marine		XXXXXXX	XXXXXXX
		type		XXXXXXX	XXXXXXX
		s) 01 No. Red light with fitting 220 v marine		XXXXXXX	XXXXXXX
		type		XXXXXXX	XXXXXXX
		The Following AC/DC alternator to be		XXXXXXX	XXXXXXX
		overhauled as per following scope of works		XXXXXXX	XXXXXXX
		a) 02 Nos. Main Alternators (P&S) 460 KW		XXXXXXX	XXXXXXX
		b) 01 No. Auxiliary Alternator 132 KW		XXXXXXX	XXXXXXX
		Scope of work		XXXXXXX	XXXXXXX
		a) Disassembly: (i) Remove the motor from		XXXXXXX	XXXXXXX
		foundation. (ii) take parts of the motors components including the starter, rotor,		XXXXXXX	XXXXXXX
		bearing and winding		XXXXXXX	XXXXXXX
		b) Cleaning : Thoroughly clean the motor		XXXXXXX	XXXXXXX
		components removing dirt grain & old		XXXXXXX	XXXXXXX
		lubricant		XXXXXXX	XXXXXXX
		c) Inspection : visually inspect the		XXXXXXX	XXXXXXX
		components for damage, wear or		XXXXXXX	
		corrosion; check the any sign of over		XXXXXXX	XXXXXXX
		heating, electrical arcing on other		XXXXXXX	XXXXXXX
		damage.		XXXXXXX	XXXXXXX
		d) Repair / Replaced : Repair or replaced		XXXXXXX	XXXXXXX
		the damage parts such as bearing		XXXXXXX	XXXXXXX
		windings, starter on rotors cores, commutators or slip ring, replaced any		XXXXXXX	XXXXXXX
		damage parts.		XXXXXXX	XXXXXXX
		e) Reassemble the motor : Reassemble		XXXXXXX	XXXXXXX
		the components in the correct order.		XXXXXXX	XXXXXXX
		f) Testing : Perform electrical and		XXXXXXX	XXXXXXX
		mechanical test to ensure the motor		XXXXXXX	XXXXXXX
		functioning properly.		XXXXXXX	XXXXXXX
		g) Painting / coating: Apply a new coat of		XXXXXXX	XXXXXXX
		paint or varnish to protect the motor from		XXXXXXX	XXXXXXX
		corrosion.		XXXXXXX	XXXXXXX
Ĺ					

				XXXXXXX
			XXXXXXX	XXXXXXX
	(B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc		XXXXXXX	XXXXXXX
	FC HATHI) FOR TECHINCAL BID		XXXXXXX	XXXXXXX
			XXXXXXX	XXXXXXX
	h) Re-installation : Motor to be re-installed		XXXXXXX	XXXXXXX
	with following.		XXXXXXX	X
	Checking and adjusting the motors		XXXXXXX	Page 7/11
	alignment and balance.		XXXXXXX	XXXXXXX
	 Motor nut bolts, seal gasket if any to 		XXXXXXX	XXXXXXX
	be checked.		XXXXXXX	XXXXXXX
	 Motors switch and starter to be 		XXXXXXX	XXXXXXX
	checked.		XXXXXXX	XXXXXXX
	• Performing a dynamics balance of			XXXXXXXX
	the motor		XXXXXXX	XXXXXXX
			XXXXXXX	
			XXXXXXX	XXXXXXX
			XXXXXXX	XXXXX
П.	ELECTRICAL PANEL WORKS		XXXXXXX	XXXXXXX
			XXXXXXX	XXXXXXX
			XX	XX
	Main & (Auxiliary panel) to be serviced. The		XXXXXXX	XXXXXXX
	following parts to be checked repair/ replaced.		XXXXXXX	XXXXXXX
	Note: repaired / replaced quote to quoted		XXXXXXX	XXXXXXXX
	separately.		XXXXXXX	XXXXXXXX
	a) 06 Nos. Main contractors V 220 DC			
	b) 78 Nos. Auxiliary contractors V 220 DC		XXXXXXX	XXXXXXX
	c) 06 Nos. 63 Amp, 04 Nos. 32 Amp, 09		XXXXXXX	
	Nos. 06 Amp, 03 Nos. 20 Amp, 30 Nos.		XXXXXXX	XXXXXXX
	10 Amp		XXXXXXX	XXXXXXX
	d) 08 Nos. timer switches, 02 Nos. blast		XXXXXXX	
	pump switches, 04 Nos. winches		XXXXXXX	XXXXXXX
	switches, 01 Nos. selector rotary switch.		XXXXXXX	XXXXXXX
	e) 30 Nos. Bottle type fuses (02 & 04 Amp).	01 Job	XXXXXXX	XXXXXXX
	f) 11 Nos. Ammeter, 03 Nos. Power		XXXXXXX	XXXXXXX
	meters, 03 Nos. frequency meters,		XXXXXXX	XXXXXXX
	03 Nos. Volt meter		XXXXXXX	XXXXXXX
	g) 08 Nos. Break thrusters V 200		XXXXXXX	
	h) 10 Nos. Break Liners 07 Nos. Limit		XXXXXXX	
	switches, 220 V DC		XXXXXXX	
	i) Carbon holder and the rocker Aram to be		XXXXXXX	
	washed in Nitric acid & CTC			
	j) Crane & Engine Room Panel internal		XXXXXXX	
	wiring / cables to be checked and		XXXXXXX	XXXXXXX
	replaced.		XXXXXXX	XXXXXXX
			XXXXXX	XXXXX
	Sub total Material Cost			XXXXXXX
				XXXXXXX
				XX
	18 % GST on Material			XXXXXXX
				XXXXXXX
				XX
	Sub total Labor Cost			XXXXXXX
				XXXXXXX
				XX

15% SST on services	XXXXXXX
	XXXXXXX
	XX
Total Including GST & SST (C)	XXXXXXX
	XXXXXXX
	XX

Page 8/11

S.	Description		Material	Labour
No.	Decemption	Qty	Charges	Charges
			(Where	(Where
			applicable)	applicable
)
D	MACHINERY WORKS			
Ι.	The following MS perforated / damaged pipe		XXXXXX	
	lines to be renewed as per existing schedule.		XXXXXXX	XXXXXXX
	a) Sea water pipe, MS dia 2-1/2 Inches	01 Job	XXXXXXX	XXXXXXX
	Length 75 meters. b) Sea water pipe 2" dia length 70 meters.		XXXXXXX	XXXXXXX
	c) Sea water pipe 2" dia length 40 meters		XXXXXXX	XXXXXXX
	d) Sea water pipe MS 6" dia length 70		XXXXXXX XXXXXXX	XXXXXXXX XXXXXXXX
	meters		XXXXXXX	XXXXXXX
	e) Lube oil / fuel oil MS 1-1/2 dia length		XXXXXXX	XXXXXXX
	100 meters		XXXXXXX	XXXXXXX
	f) Bilges pipe MS 2" dia length 30 meter.g) Air vent, dia 1" & fire hydrant MS 2" dia		XXXXXXX	XXXXXXX
	 g) Air vent, dia 1" & fire hydrant MS 2" dia length 30 meters. 		XXXXXXX	XXXXXXX
	h) All fabricated welded pipes to be tested		XXXXXXX	XXXXXXX
	and re-installed with gasket and nut		XXXXXXX	
	bolts.		XXXXXX	
II.	Main engine MAN (30/45) to be completely	01 Job	XXXXXXX	XXXXXX
	overhauled with all attached equipment i.e.		XXXXXX	XXXXXXX
	Turbo Charger, pumps, pressure gauges,		XXXXXXX	XXXXXXX
	exhaust temperature, lube oil cooler, fresh		XXXXXXX	XXXXXXX
	water cooler, all safeties and alternator		XXXXXXX	XXXXXXX
	Parts to be provided by firm.		XXXXXXX	XXXXXXX
			XXXXXX	
III.	Auxiliary Engine top Overhauling to be	01 Job	XXXXXXX	XXXXXXX
	carried out		XXXXXXX	XXXXXXX
	Parts will be provided by firm.		XXXXXXX	XXXXXXX
IV.		05 Nos.	XXX XXXXXXX	XXXXXXX
IV.	The following pumps to be overhauled as	00 1105.		
	per requirement : a) 01 No Blast pump		XXXXXXX	
	b) 02 Nos. Bilges pump		XXXXXXX	
	c) 01 No GS		XXXXXXX	
	d) 01 No fuel pump		XXXXXXX	
			XXXXXX	
	Sub total Material Cost			XXXXXXX
				XXXXXXX
	18 % GST on Material			XXXXXXX
				XXXXXXX
	Sub total Labor Cost			XXXXXXX
				XXXXXXX
	15% SST on services			XXXXXXX
	Total Including CST 9 SST (D)			XXXXXXX
	Total Including GST & SST (D)			XXXXXXXX XXXXXXXX
				~~~~~

S. No.	Description	Qty	Material Charges (Where applicable )	Labour Charges (Where applicable)
E	WINCHES 04 Nos.		XXXXXXX XXXXXXX	XXXXXXXXXX XXXXXXXXXX
	a) All 04 nos. winch brake lining to be repaired.	08	XXXXXXX XXXXXXX XXXXXXX	XXXXXXXXXX XXXXXXXXXXX
	<ul> <li>All 04 nos. brake lining bracket to be checked, repaired/ replaced.</li> </ul>	08	XXXXXXX XXXXXXX XXXXXXX	XXXXXXXXXXX XXXXXXXXXXX XXXXXXXXXXX
	<ul> <li>All 04 nos. brake lining surface to be polished.</li> </ul>	08	XXXXXXX XXXXXXX	XXXXXXXXXX XXXXXXXXXX XXXXXXXXXXX
	d) All 04 nos. gispy to be adjusted according to anchor chain.	04	XXXXXXXX XXXXXXXX XXXXXXXX	XXXXXXXXXXX XXXXXXXXXX XXXXXXXXXXXXXXX
	<ul> <li>All 04 nos. gispy stopper guide to be checked repaired. Replaced according to anchor chain (repair/ replaced quote to be carried out.</li> </ul>	04	XXXXXXXX XXXXXXXX XXXXXXXX XXXXXXXX	XXXXXXXXXXX XXXXXXXXXXX XXXXXXXXXXX XXXX
	<li>f) Any in way removal, repair to be carried out.</li>	-	XXXXXXX XXXXXXX	XXXXXXXXXX
	g) Fwd Stbd winch gear box bearing to be checked	01 Job	XXXXXXX XXXXXXX XXXXXXX	XXXXXXXXXXX XXXXXXXXXXX XXXXXXXXXXXXXX
	<ul> <li>h) Luffing slewing roller greasing line and greasing nipples to be replaced / repaired.</li> </ul>	01 Job	XXXXXXX XXXXXXX XXXXXXX	XXXXXXXXXXX XXXXXXXXXXX XXXXXXXXXXX
	<ul> <li>Load testing of the crane to be conducted for smooth &amp; safe operation in all respect.</li> </ul>	-	XXXXXXX XXXXXXX	XXXXXXXXXXX XXXXXXXXXXX XXXXXXXXXXX
	<ul> <li>j) Old steel wire need to be inspected for reused if defective need to be replaced with approved wire from LRS/BV classified society, wire to be supplied by the firm.</li> </ul>	-	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXXXXXX XXXXXXXXXXX XXXXXXXXXXX XXXX
	Sub total Material Cost			XXXXXXXXXXX XXXXXXXXXXXXXXXXXXXXXXXXXX
	18 % GST on Material			XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
	Sub total Labor Cost			XXXXXXXXXX XXXXXXXXXXX
	15% SST on services			XXXXXXXXXXX XXXXXXXXXXX
	Total Including GST & SST (E)			XXXXXXXXXXX XXXXXXXXXX XXXXXXXXXXX XXXXX

(B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR TECHINCAL BID

	(B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane		/	
S.No	Description	Qty	Material Charges (Where applicable )	Labour Charges (Where applicable)
E	<u>AIR RESERVIOR</u>			
	<ul> <li>a) Both air reservoir to be dismantled serviced / pressure tested at 120 kg / cm.</li> <li>b) Air reservoir valve head to be dismantled all leaky valves to be checked repaired including safety &amp; other associated valves.</li> <li>c) Associated pipe line to be checked and leakage to be rectified.</li> <li>Sub total Material Cost</li> </ul>	02	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	XXXXXXXXXXX XXXXXXXXXXX XXXXXXXXXXX XXXX
	18 % GST on Material			XXXXXXXXXX
	Sub total Labor Cost			XXXXXXXXXX
	15% SST on services			XXXXXXXXXX
	Total Including GST & SST (F)			XXXXXXXXXX
	GRAND TOTAL OF (A+B+C+D+E+F)			XXXXXXXXXX

# 

•(All the Drawings as and where applicable / required will be provided by Manora Workshop-KPT upon request by the firm).

• Contract may be awarded item wise to the lowest responsive bidders, provided it aligns with the overall objectives of cost efficiency and operational compability.

# **STATEMENT OF TENDERER:**

1.	The price quoted is for the <u>REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF</u> <u>ELECTRO MECHANICAL</u> CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND
	SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF
	FC-HATHI as per KPT's tendered Scope of Work & requirements complete in all respect inclusive
_	of Taxes in force at present.
2.	The above mentioned work will be carried out as per KPT's Tendered Scope of Work complete in all respect under the supervision / control of KPT's nominated Project Officer in good and sound
	conditions. The Work Completion Certificate duly signed by the Project Officer KPT / Incharge user
	section would be submitted with the bill for payment in quadruplicate duly pre -receipted.
3.	Transportations from Craft to work place, to Craft are firm's responsibility.
4.	Tools, lifting equipment, welding machine, welding electrode, gas cutting equipment and gas cylinder
	is firm's responsibility during the aforementioned repair work.
5.	Safety and safety equipments are firm's responsibility during repair.
6.	Any unforeseen work during repair is firm responsibility.
7.	Upon completion of repair work the satisfactory test trial in the presence of ship Engineer / staff is firm
	responsibility.
8.	Validity Period: Our offer is valid for acceptance for a period of 90 Days w.e.f. the date of tender
	opening and further extension if required may be granted on request.
9.	Delivery / Completion Period: from the date of award of confirmed Work Order by
	KPT to the firm.
10.	Terms of Payment: 100% payment against Delivery, completion and satisfactory test / trials of Work.
11.	
	trials of subject work.

# DATED____

# NAME & ADDRESS OF TENDERER

# **KARACHI PORT TRUST** (MECH. & ELECT. ENGINEERING DEPARTMENT-II)



# GENERAL CONDITIONS OF CONTRACT

The General Conditions of Contract have been approved by the Board of Trustees of Karachi Port Trust Under their Resolution No.21, dated 9th April, 1958 for adoptions of works.

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## TABLE OF CONTENTS

#### PAGE

I.	Table of contents iv-v
II.	General Conditions of Contract 1-13
III.	Form of Agreement14

#### GENERAL CONDITIONS OF CONTRACT TABLE OF CONTENTS

Claus	e		
	-	<b>DEFINITION &amp; INTERPRETATION</b>	Page
1.	(1)	Definition	1
	(2)	Singular and Plural	1
	(3)	Marginal Headings or Notice	1
		<b>REPRESENTATIVE OF THE ENGINEER</b>	
2.	Duti	ties and Power of Representative of the Engineer	1
	Duti	ASSIGNMENT AND SUB-LETTING	
2	A		2
3.	Assi	ignment and Sub-Letting	····· 2
		EXTENT OF CONTRACT	
4.	Exte	ent of Contract	2
		CONTRACT DOCUMENTS	
5.	Docu	cuments Manually Explanatory	
6.	<b>(a)</b>	Drawings	2
	<b>(b)</b>	One Copy of Drawing to be kept on Site	2
7.	Furt	ther Drawing and instruction	2
		GENERAL OBLIGATIONS	
8.		Contract agreement	
9.	<b>(a)</b>	Security Deposit	
	(b)	Contractor's Failure to Furnish Security Deposit	3
10.		Inspection of Site	
11.		Sufficiency of Tender	
12.		Work to be to Satisfaction of Engineer	
13.		Programme to be Furnished	
14.		Contractor's Superintendence	
15.		Contractor's Employees	
16. 17		Setting out	
17 18.	(1)	Watching and Lighting Care of works	
10.	(1) (2)	Expected Risks	
19.	(2)	Damage to Persons and property	
20.		Accident or injury to workman	
21.	(a)	Giving of Notices and payment of Fees	
	(b)	Compliance with statutes, Regulation etc.	
22.	()	Fossils, etc	
23.		Patent rights and Royalties	
24.		Opportunities for other Contractor	. 5
25.		Supply of Plants Materials and Labour	
26.		Clearance of Site on Completion	5
		LABOUR	
27.		Hours of Employments & Payment of Wages	6
28.		Return of Labour etc	6
		WORK MATERIAL AND PLANT	
29.	(1)	Quality of Material and Workman Ship and tests	6
	(2)	Cost of Samples	
	(3)	Cost of Tests	6
30.		Access of Site	6
31.		Examination of work before covering up	6
32.	(1)	Removal of Improper Works and Materials	
	(2)	Default of Contractor In Compliance	
33.		Suspension of work	6

#### COMMENCEMENT TIME AND DELAYS

34.		Commencement of Works
35.	(1)	Possession of Site
	(2)	Way leaves, etc
36.		Time for completion
37.		Extension of Time for completion
38.	(1)	Rate of Progress
	(2)	Termination of Contract for slow Progress
39.		Liquidated Damages for delay
40.		Certificate of Completion of Works
		MAINTENANCE AND DEFECTS
41.	(1)	Definition of Period of Maintenance
	(2)	Execution of works of Repairs. etc
	(3)	Cost of Execution of works of Repair, etc
	(4)	Remedy on Contractors failure to carry out work required
	( )	ALTERATION ADDITIONS AND OMISSION
42.	(1)	Variation
	(2)	Orders for Variation to be In writing
43.	(1)	Valuation of Variations
	(2)	Power of Engineer to fix rates
		PROPERTY IN MATERIALS AND PLANTS
44.	(1)	Plant etc, the Property of the Board
• ••	(1) (2)	Revesting of Plant, etc
	(3)	Board not liable for damage to plant, etc
45.	(0)	No approval by vesting
		MEASUREMENT
46.		Quantities 1
47.		Works to be Measured 1
48.		Method of Measurement
		PROVISIONAL SUMS
49.		Use of Provisional and Contingency Items
<del>5</del> 0.		Items not Mounted out
50.		CERTIFICATE AND PAYMENT
<b>F1</b>	(1)	
51.	(1)	Bills for on – account Payment   1
	(2)	Rates and Prices
	(3)	Quantities
50	(4)	Advances
52.		Approval only by Maintenance Certificate
53.		Maintenance Certificate   1
54.		Payment of Completion 1
55.		Currency of Payment 1
- (		REMEDIES AND POWERS
56.	(1)	Forfeiture   1
	(2)	Valuation at date of forfeiture       1
	(3)	Payment after forfeiture 1
57.		Urgent Repairs 1
58.		Bribe, Commission, etc
		SETTLEMENT OF DISPUTES
59.		Law Governing the Contract 1
60.		Arbitration 1

#### **General Conditions of Contract DEFINITIONS AND INTERPRETATION**

1.(1) In the Contract (as hereinafter defined) the following words and expression shall have the meanings hereby assigned to them except where the context otherwise requires:-

- (a) **"Board"** means the Board of Trusties of the Port of Karachi, Pakistan, and includes the Board's representatives of successors.
- (b) "**Contractors**" means the person or person firms or company whose Tender (as hereinafter defined) has been accepted by the Board and includes the Contractor's personal representative successors and permitted assigns.
- (c) **"Engineer"** means the Chief Mechanical and Electrical Engineer of the Karachi Port Trust or other Engineer appointed from time to time by the Board.
- (d) **"Representative of the Engineer"** means any Engineer Assistant Engineer and any other duly authorized Agents of Agents appointed from time to time by the Board of the Engineer to perform the duties set forth in **Clause-2** hereof.
- (e) "Works" means the works to be executed in accordance with the Contract.
- (f) "**Contracts**" means the conditions of Contract, Specification, Drawings, priced Bill of Quantities, Schedule of Rates and prices (if any), Tender and the Contract Agreement.
- (g) **"Contract Price"** means the sum named in the Tender subject to such additions there to or deductions there from as may be made under the provisions hereinafter contained.
- (h) **"Constructional Plant"** means all appliances things of whatsoever nature required in or about the execution completion or maintenance of the works or Temporary works (as hereinafter defined) but does not include materials or other things, intended to from or forming part of the permanent work.
- (i) **"Temporary works"** means all temporary works if every kind required in or about the execution completion or maintenance of the works.
- (j) **"Drawing"** means the drawing referred to in the specification and any modifications of such drawings approved in writing by the Engineer and such other drawing as may from time to time be furnished or approved in writing by the Engineer.
- (k) "Site" the lands and other places on, under in or through which the works are to be executed or carried out and any other lands or places provided by the Board for the purpose of the Contract.
- (1) **"Approved"** means approved in writing including subsequent written confirmation of previous verbal approval and "approval" means approved in writing including as aforesaid.
- (m) **"Tender"** means the offer tendered by the Contractor for the works governed by the Contract.

(2) Words importing the singular only also include the Plural and vice versa where the contents requires.

(3) The marginal headings or note in these General Condition shall not be deemed to be part thereof or be taken into consideration in the interoperation or construction thereof or of the Contract.

Singular and Plural

Marginal Headings or Notes Duties and Power of 2 **Representative of the** Engineer.

**REPRESENTATIVES OF THE ENGINEER** 2. The duties of the Representative of the Engineer are to watch and supervise the

works and to test and examine any material to be used or workmanship employed in connection with the works. He shall have no authority to relieve the Contractor of any of his duties or obligations under the Contract nor except as expressly provided hereunder or else where in the Contract, to order any work involving delay or any extra payment by the Board nor to make any variation of or in the Works.

The Engineer may from time to time in writing delegate to the Representative of the Engineer any of the powers and authorities vested in the Engineer and shall furnish to the Contractor, a copy of all such written delegation of powers and authorities. Any written instructions or approval given by the Representative of the Engineer to the Contractor within the terms of such delegation ( but not otherwise) shall bind the Contractor and the Board though it had been given by the Engineer, provided always as follows :-

- (a) Failure of the Representative of the Engineer to disapprove any work of material shall not prejudice the power of the Engineer there after to disapprove such work or materials and to order the puling down removal or breaking up thereof.
- (b) If the Contractor shall be dissatisfied by reason of any decision of the Representative of the Engineer he shall be entitled to refer the matter to the Engineer who shall there upon confirm reverse or vary such decision.

#### **ASSIGNMENT AND SUB-LETTING**

3. The Contractor shall not assign or Sub-let the Contract or any part thereof or any benefit or interest or interest therein or there under without the written consent of the Board.

#### **EXTENT OF CONTRACT**

**N Extent Of Contracts** 4. The Contract comprises the construction, completion and maintenance of the works and except in so far as the Contract otherwise provides provision of all labour materials. Constructional Plant. Temporary works as every thing whether of temporary or permanent nature required in and for such construction completion and maintenance so far as the necessity for providing the same is specified in or reasonably to be inferred from the Contract.

#### **CONTRACT DOCUMENTS**

5. The several documents forming the Contract are to be taken as mutually explanatory of one another and in case of ambiguities or discrepancies the same shall be explained and adjusted by the Engineer whose decision in this respect shall be final. 6

Three (3) copies of the approved drawings shall be furnished to the Contractor free of cost. The Contractor shall provide and make at his own expense any further copies required by him. At the completion of the Contract the Contractor shall return to the Engineer all drawings provided under the Contract.

One copy of drawings furnished to the Contractor as aforesaid shall be kept by the Contractor on the Site and the same shall at all reasonable time be available for inspection and use by the Engineer and the representative of the Engineer.

7 The Engineer shall have full power and authority to supply to the Contractor from time to time during the progress of the works such further drawings and instructions as shall be necessary for the purpose of the proper and adequate execution and maintenance of the works and the Contractor shall carry out and bound by the same.

#### GENERAL OBLIGATIONS

**Contract Agreement** 

8. The Contractor shall within Fourteen (14) days after written notice of acceptance of the Tender has been posted to the Contractor enter into and execute a Contract agreement, (to be prepared at the cost of the Contractor) in the form annexed, with such modifications as may be necessary.

Assignment and subletting

Documents manually **Explanatory** Drawings

One Copy of Drawings to be kept on Site

**Further Drawings** and Instructions

Unless otherwise agreed between the Board and the Contractor the Contractor shall 9. **Security Deposit** within Fourteen(14) days after written notice of acceptance of the Tender has been posted to the Contractor and before the Contract agreement is entered into and executed, furnish to the Board a security for the due fulfillment of the Contract in cash with the Chief Accounts Officer Karachi Port Trust or the equivalent in approved Public Rupee Securities or Approved Banker's Guaranteed Bond valid till the successful completion of Contract endorsed in the favor of the chief Accounts officer Karachi Port Trust amounting to a sum equal to Five percent 5% of the Contract price. If the Security deposit as aforesaid is made in cash it shall be optional with the Contractor to make the full deposit before entering into and executing the agreement or to deposit Fifty percent 50% of the amount due at the time and the balance to be made up by deduction of Five percent 5 % of the amount payable to the Contractor in each on – account bill or certificate.

In the event of the Contractor failing to execute a formal Contract or to make a Security Deposit therefore in the manner aforesaid and in the period specified, the Board is entitled appropriate any earnest money or initial deposit made by the Contractor with his Tender without prejudice to their right to claim any further loss or damage which may result to them by reason of the aforesaid defaults of the Contractor as if a Contract is actually executed for purpose of such claim.

The Contractor shall inspect and examine the Site and its surroundings and 10. shall satisfy himself before submitting the Tender as to the nature of ground and sub - soil, the from and nature of the Site the quantities and nature of the work and materials necessary for the completion of the works and the means of access to the Site of the accommodation he may requires and in general shall himself obtain all necessary information as to risk contingencies and other circumstances which may influence or affect his Tender.

11 The Contractor shall be deemed to have satisfied himself before tendering as to **Sufficiency of Tender** correctness and sufficiency of his Tender for the Works and of the rates and prices staged in the priced Bill of quantities and the Schedule of rates (if any) which rates and prices shall except in so far otherwise provided in the Contract cover all his obligations under the Contract and all matters and things necessary for the proper completion and maintenance of the Works.

12. The Contractor shall execute, complete and maintain the works in strict accordance with the Contract to the satisfaction of the Engineer and shall comply with the adhere strictly to the Engineer's Instruction and directions on any matter (whether mentioned in the Contract or not ) touching or connecting the work. The Contractor shall take instruction and direction only from the Engineer or (subject to the Limitations referred to in Clause 2 hereof) from the Representative of the Engineer.

13. As soon as practicable after the acceptance of his Tender the Contractor shall if required submit to the Engineer for his approval a Programme showing the order of procedure and method in which he proposes to carry out the Works and shall whenever required by the Engineer or Representative of the Engineer furnish for his information particulars in writing of the Contractor's arrangements for the carrying out of the Works and of the Constructional Plant and Temporary Works which the Contractor intents to supply use or construct as the case the case may be. The submission to and approval by the Engineer or the Representative of the Engineer of such Programme or the furnishing of such particulars shall not relieve the Contractor of any of his duties or responsibilities under the Contract.

14. The Contractor shall give or provide all necessary Superintendence during the execution of the Works and as long thereafter as the Engineer may consider necessary for the proper fulfilling of the Contractor obligations under the Contract the Contractor or a competent and authorized agent or representative approved of in writing by the Engineer (which approval may at any time be withdrawn) is to be constantly on the Works and shall give his whole time to the Superintendence of the same. If such approval shall be withdrawn by the Engineer, the Contractor shall as soon as is practicable (having regard to the requirements of replacing him as hereafter mentioned) after receiving written notice of

**Contractor's Failure** to Furnish Security Deposit

**Inspection of Site** 

Work to be to Satisfaction of Engineer.

Programme to be furnished

**Contractor's** Superintendence such withdrawal removes the agent from the Site and shall not thereafter employ him again on the Site in any capacity and shall replace him by another agent approved by the Engineer. Such authorized agent representative shall receive on behalf of the Contractor and directions instructions from the Engineer or (subject to the Limitations of **Clause 2** hereof) Representative of the Engineer.

Contractor's Employees

Lighting

**Care of Works** 

**Expected Risks** 

15. (1) The Contractor shall provide and employ on the Site in connection with the execution and maintenance of the works :-

(a) Only such technical assistants are as skilled and experienced in their respective callings and such sub-agents foremen and leading hands as are competent to give proper supervision to the work they are required to supervise.

(b) Such skilled semi- skilled and unskilled labour as is necessary for the proper and timely execution and maintenance of the Works.

(2) The Engineer shall be at liberty to object to and require the Contractor to remove forthwith from the work any person employed by the Contractor in or about the execution or maintenance of the Work who in the option of the Engineer misconducts himself or is incompetent or negligent in the proper performance of his duties or whose employment is otherwise considered by the Engineer to be undesirable and such person shall not be again employed upon the works without the written permission of the Engineer. Any person so removed from the Works shall be replaced without delay be a competent substitute approve by the Engineer.

(3) The Contractor shall if required by the Engineer deliver to the Engineer or the Representative of the Engineer returns in such form and at such intervals as the Engineer may prescribe showing in detail the supervisory staff and the number of the several classes of labour from time to time employed by the Contractor on the Site.

Setting Out
 16. The Contractor shall be responsible for the true and proper setting out of the work and for the correctness of the position levels dimensions and alignment of all part of the Works and for the provision of all necessary instruments appliance and labour in connection therewith. If at any time during the progress of the Works any error shall appear or arise in the position levels dimensions or alignments of any part of the works, the Contractor on being required to do so by the Engineer or the Representative of the Engineer shall at his own expense rectify such error to the satisfaction of the Engineer or the Representative of the Engineer or the Representative of the Engineer. The checking of any setting out of any line or level by the Engineer or the Representative of the Engineer shall not in any way relieve the Contractor of his responsibility for the correctness thereof and the Contractor shall carefully protect and preserve all bench-marks, Site- rails pegs and other things used in setting out the Works.
 Watching and

17. The Contractor shall in connection with the Works provide and maintain at his own cost all lights, guards fencing and watching when and where necessary or required by the Engineer or the Representative of the Engineer or by and duly constituted authority for the protection of the Works or for the safety and convenience of the public or others.

18. (a) From the commencement to the completion of the Works the Contractor shall take full responsibility for the care thereof and of all Temporary works and in case any damage loss or injury shall happen to the work or to any part thereof or to any Temporary Works form any cause whatsoever ( save and except the excepted risks as defined in **sub-Clause (2)** of this **Clause**) shall at his own cost repair and make good the same so that at completion the works shall be in good order and condition and in conformity in every respect with the requirements of the Contract and the Engineer's instructions. The Contractor shall also be liable for any damage to the Works occasioned by him in the course of any operations carried out by him for the purpose of complying with his obligations under **Clause 4** hereof.

(b) The **"expected risks"** are war, hostilities(whether war be declared or not ) Invasion, act of foreign enemies, rebellion, revolution, Insurrection or military usurped power, civil war or (otherwise than among the Contractor 's own Employees) riot, commotion or disorders or the use or occupation by the Board of any portion of the Works or disorders or the use or occupation by the Board of any portion of the Works in respect of which a Certificate of Completion has been issued or any such operation of the forces of nature as reasonable foresight and ability on the part of the Contractor could not foresee or reasonably provide against (all of which are herein collectively referred to as "the expected risks.)"

19. The Contractor shall (expect if and so far as the Specification Provides otherwise) indemnify and keep indemnified the Board against all losses and claims for injuries or damage to any persons or any property whatsoever (other than surface or other damage to land being or crops being on the Site suffered by tenants or occupiers) which may arise out of or in consequences of the construction and maintenance of the works and against all claims demands proceeding damage, costs charges and expenses whatsoever in respect of or in relation thereto.

20. The Board shall not be liable for or in respect of any damages or compensation payable at law in respect or in consequence of any accident or injury to any Workman or other person in the employment of the Contractor or any sub-contactor and the Contractor shall indemnify and keep indemnified the Board against all such damages compensation and against claims demands proceeding costs charges and expenses whatsoever in respect thereof or in relation thereto.

21. Contractor shall give all notices and pay all fees required to be given or paid by any National or state statute Ordinance or other Law or any Regulation or By- law of any local or other duly constituted authority in relation to the execution of the Works or of any Temporary Works and by the rules and regulations of all public bodies and companies whose property or right are affected or may be affected in any way by the Works or any Temporary Works.

The Contractor shall confirm in all respects with the provisions of any such statue Ordinance or Law as aforesaid and the regulation or By-Law of any Local or other duly constituted authority which may be applicable to the Works or to any Temporary Works and with such rules and regulations of public bodies and companies as aforesaid and shall keep the Board indemnified against all penalties and liabilities of every kind for breach of any such statute Ordinance or Law regulation or By-law.

22. All fossils coins articles of value or antiquity and structures and other remains or things of geological or archaeological interest discovered on the Site of the Works shall as between the Board and the Contractor be deemed to be the absolute property of Board and the Contractor shall take reasonable precautions to prevent his workmen or any other persons from removing or damaging any such article or thing and shall immediately upon discovery thereof and before removal acquaint the Representative of the Engineer of such discovery and carry out at the expense of the Board Representative of the Engineer's orders as to the disposal of the same.

23. The Contractor shall save harmless and indemnify the Board from and against all claim and proceedings for or on account of infringement of any patent rights design trade-mark or name or other protected rights in respect of any constructional Plant machine work or material used for or in connection with the Works or Temporary Works or any of them and from and against all claims demands proceedings damages costs charges and expense whatsoever in respect thereof or in relation there to except where otherwise specified the Contractor shall pay all tonnage and other royalties and other payments or compensation (if any ) for getting stone, sand , gravel clay or other materials required for the Works or Temporary Works or any if them.

24. The Contractor shall in accordance with the requirements of the Engineer afford all reasonable opportunities for carrying out their work to any other Contractor employed by the Board and their workmen and to the workmen of the Board and of any other duly constituted authorities who may be employed in the execution on or near the Site of any work not included in the Contract of any Contractor which the Board may enter into in connection with or ancillary to the works.

25. Except where otherwise specified the Contractor shall at his own expense supply and provide all the Constructional plant. Temporary Works Materials both for temporary

## Damage to Persons and Property

## Accident or Injury to workman

Giving Of Notices and Payment Of Fees

# Compliance with statue Regulations etc.

Fossils, etc.

#### Patent Rights and Royalties

Opportunities for other Contractor's

Supply of Plant Materials and Labour Completion

**Clearance of Site on** 

Hours of Employment and payment of Wages Return of Labour Etc.

Quality of Material and workmanship and Tests

Cost of samples Cost of Test

Access to Site

Examination of Work Before Covering Up

Removal of Improper Work and materials

**Default of Contractor** 

In compliance

and for permanent works labour (Including the supervision thereof) transport to or from the Site and in and about the work and other things of every kind required for the construction completion and maintenance of the works.

26. On the completion of the work the Contractor shall clear away and remove from the Site all constructional plant surplus material rubbish and Temporary works of every kind and leave the whole of the Site and works clean and in a workman like condition to the satisfaction of the Engineer.

#### LABOUR

27. The Hours of Employment Regulation and payment of Wages Act so far these are applicable to the Contractor's labour shall be adhered to by the Contractor.

28. The Contractor shall if required by the Engineer deliver to the Representative of the Engineer or at his office a return in detail in such from and at such Intervals as the Engineer may prescribe showing the number of the several classes of labor from time to time employed by the Contractor on the Site and such information respecting Constructional plant as the Representative of the Engineer may require.

#### WORK MATERIAL AND PLANT

29. (1) All Materials and workmanship shall be of the respective kinds described in the Contract and in accordance with the Engineer's Instructions and shall be subjected from time to time to such tests as the Engineer may direct at the place of manufacture of fabrication or on the Site or at all or any or such places. The Contractor shall provide such assistance Instruments, machines, labour and materials as are normally required for examining measuring and testing any work and the quality , weights or quantity of any material used and shall supply samples of materials before incorporation in the works for testing as may be selected and required by the Engineer.

(2) All samples shall be supplied by the Contractor at his own cost.

(3) The cost of making all tests specified in the Contract shall be borne by the Contractor.

30. The Engineer and any person authorized by him shall at all times have access to the works and to the Site and to all workshops and places where work is being prepared or whence materials, manufactured articles, or machinery are being obtained fro works, and the Contractor shall afford every facility for and every assistance in or obtaining the right to such access.

31. No work shall be covered up or put out of view without approval of the Engineer or the Representative of the Engineer and the Contractor shall afford full opportunity for the Engineer or the Representative of the Engineer to Examine and measure any work which is about to be covered up or put out of view and to examine foundation before permanent work is placed thereon. The Contractor shall give notice to the Representative of the Engineer whenever any such work or foundation is ready or about to be ready for examination.

32. (1) The Engineer shall during the progress the works have power to order from time to time.

(a) The removal from the Site within such time or times as may be specified of any materials which in the opinion of the Engineer are not in accordance with the Contract.

(b) The substitution of proper and suitable materials and

(c) The removal and proper re-execution (not-with-standing any previous test there of or interim payment therefore) of any work which in respect of materials or workmanship is not In the opinion of the Engineer in accordance with the Contract.

(2) In case of default on the part of the Contractor in carrying out such order the Board shall be entitled to employ and pay other person to carry out the same and all expenses consequent thereon incidental thereto shall be borne by the Contractor and

shall be recoverable from him by the Board or may be deducted by the Board from any monies due or which may become due to the Contractor.

33. The Contractor shall on the written order of the Engineer suspend the progress of the Works or any part thereof for such time to times and such manner as the Engineer may consider necessary and shall during such suspension property protect and secure the Works so far as is necessary in the opinion of the Engineer. The Extra cost (if any) incurred by the Contractor in giving effect to the Engineer's Instructions under this **Clause** shall be born and paid by the Board unless suspension is:-

- (a) Otherwise provided for in the Contract or
  - (b) Necessary for the proper execution of the Works or by reason of weather conditions affecting the safety or quality of the Work or by some default on the part of the Contractor or.
- (c) Necessary for the safety of the Works or any part thereof. Provided that the Contractor shall not be entitled to the recover any such extra cost unless he give notice in writing of his intention of claim to the Engineer within **28 days** of the Engineer's order. The Engineer shall settle and determine the extra payment to be made to the Contractor in the respect of such claim as the Engineer shall consider fair and reasonable.

#### COMMENCEMENT TIME AND DELAYS

34. The Contractor shall commence the Works on Site within the period named in the tender after the receipt by him on an order in writing to this effect from the Engineer and shall proceed with the same with the due expedition and without delay except as may be expressly, sectioned or ordered by the Engineer or be wholly beyond the Contractor's control.

35. (1) Save in so far as the Contractor may prescribe the extent of options of the Site of which the Contractor is to be given possession from time to time and the order in which such portions shall be made available to him and subject to any requirement in the Contract as to the order in which the Work shall be executed, The Engineer will with the written order to commence the Works, give to the Contractor possession of so much of he Site as may be required to enable the Contractor to commence and proceed with the construction of the Works in accordance with the program referred to in **Clause 13** hereof (if any) and otherwise in accordance with such reasonable proposals of the Contractor as he shall by notices in writing to the Engineer make and will from time to time as the Works proceed give to the Contractor to proceed with the construction of Works with due dispatch is accordance with said program or proposals (as the case may be).

(2) The Contractor shall bear all expanses and charges for special or temporary way leaves required by him in connection with access to the Site. The Contractor shall also provide at his own cost any additional accommodation outside the Site required by him for the purpose of the Works.

36. Subject to any requirement in the specification as to completion of any portion of the Works before completion of the whole of the Work, the Work shell be completed within the time stated in the tender calculated from the last day of the period named in the tender as that within which the Works are to be commenced or such extended time as may be allowed under **Clause 37** hereof.

37. Should the amount of extra or additional Work of any kind or other special circumstances of any kind whatsoever which may occur be such as fairly to entitled the Contractor to any extension of time for the completion of the Works the Engineer shall determine the amount of such extension provided that the Engineer is not bound to take into account any extra or additional Works or other special circumstances unless the Contractor has, within **28 days** after such Works has been commenced or circumstances have arisen or as soon thereafter as is practicable delivered to the representative of the Engineer full and detailed particulars of any claim to extension of time to which may consider himself entitled in order to such claim may be investigated at the time.

**Suspension of Works** 

Commencement of Works

**Possession of Site** 

Way Leaves Etc.

**Time for Completion** 

Extension of Time for Completion Rate of Progress

Termination of Contract for slow progress

Liquidated Damages for Delay

Certificate of Completion of Works

Definition of Period of Maintenance

Execution of Works of Repair, Etc. 38. (1) The whole of the material plant and labour to be provided by the Contractor under **Clause- 4** hereof and mode manner and speed of execution maintenance of the Works are to be of a kind and conducted in a manner approved of by the Engineer. Should the rate of progress of the Works or any part thereof be at any time in the opinion of the Engineer to slow to ensure the completion of Works by the prescribe time or extended time for completion. The Engineer shall so notify the Contractor in writing and the Contractor shall thereupon take such step as the Contractor may think necessary and the Engineer may approved to expedite progress so as the complete the Works by the prescribed time or extended time for contractor shall request permission to work by night as well as by day then if the Engineer shall grant such permission, the Contractor shall not be entitled to any additional payment for so doing.

(2) Not-with-standing any thing contained hereto in the event of the rate of progress of the Works being such that in the opinion of the Engineer Works cannot be completed by the prescribed time or the extended time, the Engineer my have the Works constructed, completed through any other agency either concurrently with or independently of the Contractor at the risk and cost -of the Contractor or the Engineer may supplement the Contractor's labour plant equipment and materials at the Contractor' cost and risk and in all such cases provisions of **Clause-39** hereof shall apply. Further the Board shall have the power to terminate the Contract and withhold payment to the Contractor till the whole of the Works have been constructed completed and maintained in the manner laid down in the Contract and the Contractor shall be liable for any loss or damage which the Board may sustain on the account and forfeiture the provision of **Clause 56 and 57** here of shall apply.

39. If the Contractor shall fail to complete the Works within the time prescribed by **Clause 36** hereof or extended time then Contractor shall pay to the Board a sum equal to **0.5%** of the total Contract value as liquidated damages for such default and not as a penalty for every week or part of week which shall elapse between the time prescribed by **Clause No. 36** hereof or extended time as the case may be and the date of completion of the Works, up to a maximum of **10%** of the total value of Contract of the Contract. The Board may without prejudice to any other method of recovery deduct the amount of such damages from any monies in the Board's hands due or which may become due to the Contractor. The payment or deduction of such damages shall not relieve the Contractor from his oblige ion to complete the work or form any other of his obligations and liabilities under the Contract nor it will prejudice the Board's right to recover the actual amount of damages, which the Board may suffer on account of delay in completion of the works. Furthermore, the fact that the Board has not deducted any amount of liquidated damages during the execution of works will not prejudice the Board's right either to deduct the same from the final bill or to recover the same through recourse to law.

40. As soon as in the opinion of the Engineer the Works shall have been substantially completed and shall have satisfactorily passed final test that may be prescribed by the Contract the Engineer shall on receiving a written undertaking by the Contractor to finish any outstanding Works during the Period of Maintenance issue a Certificate of Completion in respect of the Works, and the period of Maintenance of the Works shall commence from the date of such certificate. Provided that the Engineer may give such a certificate with respect to any part of Works before the completion of the whole of the Works and shall upon the written application of the Contractor give such certificate with respect to any substantial part of the Works which has been both completed to the satisfaction of the Engineer and occupied or used by the Board and when any such certificate is given in respect of a part of the Works such part shall be considered as completed and the period of Maintenance of such part shall commence from the date of such certificate. Provided also that a Certificate of Completion given accordance with the foregoing provisions of any part of the Works occupied and used as aforesaid shall not be deemed to certify completion of any ground of surfaces requiring reinstatement unless such certificate shall expressly so state.

#### MAINTENANCE AND DEFECTS

41. (I) In these conditions the expression "period of Maintenance" shall mean the period of maintenance named in the Tender calculated from the date of completion of the Works certificate by the Engineer in accordance with **Clause 40** hereof or in the event of more then one certificate having been issued by the Engineer under the said **Clause** from the respective dates so certified and in relation to the period of Maintenance the expression **'the Works'** shall be construed accordingly.

(2) To the Intent that the Works shall at or as soon as practicable after the expiration of the period of Maintenance be delivered up to the Board in as good and perfect condition (fair wear and tear excepted) to the satisfaction of the Engineer as that in which they

Were at the commencement of the period of maintenance the Contractor shall execute all such Works for repair, amendment, reconstruction, reflection and making good of defects, imperfection, shrinkages or other fault as may be required of the Contractor in writing by the Engineer during the period of maintenance or with Fourteen (14) days after its expiration as a result of an inspection made by or on behalf of the Engineer.

(3) All such Work shall be carried out by the Contractor at his own expenses if the necessity thereof shall in the opinion of the Engineer be due to the use of materials of Workmanship not in accordance with the Contract or to neglect or failure on the part of the Contractor to comply with any obligation expressed or implied on the Contractor's part under the Contract. If in the opinion of the Engineer such necessity shall be due to any other cause the value of such Works shall be ascertained and paid for as if it were additional Works.

(4) If the Contractor shall fail to do any such Work aforesaid required by the Engineer the Board shall be entitled to carry out such Works by its own Workman or by other Contractor and if such Works is Work which the Contractor should have carried out at the Contractor's own cost shall be entitled to recover from the Contractor the cost thereof or may deduct the same from any monies due or that become due to the Contractor.

#### ALTERATION ADDITIONS AND OMISSIONS

42. (1) The Engineer shall make any variation of the quality of quantity of the Works or any part thereof that may in his opinion be necessary and for that purpose or if for any other reason it shall in his opinion be desirable

shall have power to order the Contractor to do and the Contractor shall do any of the following:-

- (a) Increase or decrease the quality of any Work included in the Contract
- (b) Omit any such Work
- (c) Chang the character or quality or kind of any such Work
- (d) Chang the levels, lines, position and dimensions of any part of the Works and
- (e) Execute additional Works of any kind necessary for the completion of the Works.

And no such variation shall in any way validate or invalidate the Contract, but the value (if any) of all such variation shall be taken into account in ascertaining the amount of the Contract price.

(2) No such variation shall be made by the Contractor without an order in writing of the Engineer, provided that no order in writing shall be required for increase or decrease in the quantity of any Work where such increase or decrease is not the result of an order given under his Clause but is the result of the quantities exceeding or being less then those stated in the Bill of Quantities. Provided also that if for any reason the Engineer shall consider it desirable to give any such order verbally, the Contractor shall comply with such order and any confirmation in writing of such verbal order given by the Engine whether before or after the carrying out the order shall be deemed to be an order, in writing within the meaning of this Clause.

(1) The Engineer shall determine the amount (if any) to be added to or deducted Valuation from the sum named in the tender in respect of any extra or additional Works done or Variations Work omitted by his order. All such Works shall valued at the rates set out in the Contract if in the opinion of the Engineer the same shall be applicable. If the Contract shall not contain any rates applicable to the extra or additional Work then reasonable prices shall be fixed by the Engineer.

(2) Provided that if the nature or amount of any omission or addition relative to the nature or amount of the whole of the Contract Work or to any part thereof shall be such Fix Rates that in the opinion of the Engineer the rate or price contained in the Contract for any time of the work is by reason of such omission or addition rendered unreasonable or inapplicable the Engineer shall fix such other rates or price as in the circumstances he shall think reasonable and proper.

**Cost of Execution** works of Repair Etc.

Remedy on **Contractor's Failure** to carry out Works required

Variation

Order of variation to be in writing

of

Power of Engineer to

Plant Etc. the Property of the Board

Revesting of Plant, Etc.

Board not liable for Damage to plant Etc. No Approval by Vesting

Measured

Work to be

Quantities

Method of Measurement

Use o f provisional and Contingency items

Item not monies

Bill for On-account Payments

**Rates and Price** 

**PROPERTY IN MATERIALS AND PLANT** 

44. (1) All constructional plant, Temporary Works and maternities provided by the Contractor shall when bought on to the Site immediately be deemed to become the property of the Board and the Contractor shall not removed the same or any part thereof without the consent in writing of the Engineer. But the Engineer will permit the Contract the exclusive use of all such constructional plant. Temporary Works and material in and for the completion of the Works until the happening of an event which gives right to the Board of exclude Contractor from the Site and proceed with the completion of the Works.

(2) Upon the removal of any such constructional plant, temporary Works or materials with consent as aforesaid the same shall be deemed to revest in and become the property of the Contractor and upon completion of the Works the reminder of the said constructional plant and temporary Works and any unused material provided by the Contractor shall be deemed to revest in and become the property of the Contractor who shall remove the same. If the Contractor fails to remove any of the said constructional plant, temporary Works of unused materials within such reasonable time after the completion of the Works as may be allow by the Board then the Board may sell the same and shall after deducting from the proceeds the cost charges and expenses of and in connection with such sale pay the balance (if any) to the Contractor.

(3) The Board shall not at any time be liable for loss or injury to any of the said constructional plant, Temporary Works, or material.

45. The operation of the **Clause 44** shall not be deemed to imply any approval by the Engineer of the materials or other matters referred to therein nor shall it prevent the rejection of any such materials at any such time by the Engineer.

#### **MEASURMENT**

46. The quantities set out in the Bill of Quantities are estimated quantities of the Work but they are not be taken as the actual and correct quantities of the Works to be executed by the Contractor in fulfillment of his obligations under the Contract.

47. The Engineer shall, except as otherwise stated, ascertain and determine by admeasurements the value in accordance with the Contract of Work done in accordance with the Contract. he shall when he require any part or parts of the Works to be measured give notice to the Contractor's agent or representative who shell forthwith attend or send a qualified agent to assist the Engineer or the representative of the Engineer in making such measurement and shall furnish all particulars required by the either of them. Should the Contractor not attend or neglect or omit to send such agent then the measurement made by the Engineer or approved by him shall be taken to be the correct measurement of the Works.

48. The Works shall be measured net notwithstanding any general or local custom except where otherwise specially describe or prescribed in the Contract.

#### **PROVISIONAL SUMS**

49. All the sums set out in the Bill of Quantities which shall be stated to be provisional or for contingencies shall be used only at the direction and discretion of the Engineer and if not used either wholly or in part shall as to the amount not used be deducted from the Contract Price.

50. All item not monies out in the Bill of Quantities shall be used at the direction and discretion of the Engineer and if used either wholly or in part shall as to amount used, added to the Contract price.

#### **CERTIFICATE AND PAYMENT**

51. (1) The Contractor shall submit to the representative of the Engineer during the execution of the Works on-account bill signed by the Contractor showing the quantities and values of the permanent Works done on the Site as soon as measurements have been recorded as per **Clause 47** hereof.

(2) The rates and prices in such on-account bills shall be in accordance with those in priced Bill of Quantities so far as such rates and prices are applicable and on the approved rates and prices for other items or Works. (3) The quantities in such on-account bills shall be in accordance with the agreed measurement recorded by the representative of the Engineer as per provision of **Clause 47** hereof.

(4) The Contractor will be paid on the certificated of the Engineer the estimated Contract value of the permanent work executed and in addition such amount as the Engineer may consider fair and reasonable for any temporary Works for which separate amounts are provided in the Bill of Quantities subject so far as it applies to a retention of a percentage until the amount retained shall reach the amount of security deposit as per **Clause 9** hereof, after which time no further deduction or retention will be made.

52. No certificate other then maintenance certificate referred into **Clause 53** hereof shall be deemed to constitute approval of any Work or other matter in respect of which it is issued or shall be taken as an admission of the due performance of the Contract or any part thereof or of the accuracy of an claim or deemed made by the Contractor by the Contractor or of additional or varied Work having been ordered by the Engineer nor shall any other certificate conclude or prejudice any of the powers of the Engineer.

**53.** The Contractor shall not be consider as completed until a maintenance certificate shall have been signed by the Engineer and delivered to the Board stating that the Works have been completed and maintained to his satisfaction. The maintenance certificate shall be given by the Engineer twenty **Eight (08) days** after the expiration of the period of maintenance (or if different period of maintenance shall become applicable different part of the Works the expiration of the latest such period) and full effect shall be given to the **Clause** notwithstanding any previous entry of the Works or the taking possession Working or using thereof or any part thereof by the Board. The security deposit of the Engineer after deducting any sums which may become due from Contractor in terms of provision of **Clause 38 (2), 39 and 41 (4)** hereof.

54. When the Engineer granted a certificate or certificates of completion of the whole of the Works under **Clause 40** hereof and when the Board has ascertained the estimated final sum due to the Contractor the Board shall after allowing for the amount all of previous on account bills and certificate and after allowing for all other payments due form the Contractor to the Board pay to the Contractor such a sum out of balance so calculated as remaining due to the Contractor as will leave to be retained by the Board a sum equal to the security deposit (see **Clause 9** hereof).

55. Unless otherwise agreed between the Board and the Contractor all payment to be made to the Contractor under this Contract shall be in Pakistani rupee currency.

#### **REMEDIES AND POWER**

56. (1) If the shall become bankrupt or have a receiving order made against him or shall present his petition in bankruptcy or shall make an arrangement with or assignment in favor of his creditors or shall agree to carry out the Contract under a committee of Inspection of his creditors or (being a corporation) shall go into liquidation (other then a voluntary liquidation for the purpose of amalgamation or reconstruction) or if the Contractor shall assign the Contract without the consent in writing of the Board first obtained or shall have an execution levied on the goods or if the Engineer shall certify in writing to the Board that in his opinion the Contractor.

- (a) has abandoned the Contract or
- (b) without reasonable excuse has filed to commence the Works or has suspended the progress of the Works for **Ten (10 ) days** after receiving from the Engineer written notice to proceed or
- (c) has failed to remove materials from the Site or to pull down and replace Work for 28 days after receiving from the Engineer written notice that the said materials or Work had been condemned and rejected by the Engineer under these conditions or
- (d) is not executing the Works in accordance with the Contract or is persistently or flagrantly neglecting to carry out his obligations under the Contract or

Quantities

Advances

Approval only by Maintenance certificate

Maintenance certificate

Payment on Completion

**Currency of payment** 

Forfeiture

(e) Has to the determent of good Workmanship or in defiance of the Engineer's instructions to the contrary sublet any part of the Contract?

Then the Engineer may after giving **14 days** notice writing to the Contractor enter upon the Site and the Works and expel the Contractor there from without hereby avoiding the Contract or releasing the Contractor from any of his obligations or liabilities under the Contract or affecting the rights and powers conferred on the Board of the Engineer by the Contract and may himself complete the Works or may employ any other Contractor to complete the Works and Board or such other Contractor may use for such completion so much of the constructional plant temporary Works or materials which have been deemed to become the property of the Board under the provision of the Contract as he or the Board may think proper and Board may at any time sell any of the said constructional plant, Temporary Works and used materials and apply the proceed or sale in or towards the satisfaction of any sums due which may become due to the Board from the Contractor under the Contract.

(2) The Engineer as soon as may be practicable after any such entry and such entry and expulsion by the Board fix and determine or after reference to the parties or after such investigation or enquiries as he may think fit to make or institute and shall certify what amount (if any) had at the time of such entry and expulsion been reasonably earned by on or would reasonably accrue to the Contractor in respect of Work then actually done by him under the Contract and what was the value of any unused or partially used materials and constructional plant and any temporary Works which have been deemed to become the property of the Board under the provision of the Contract.

Valuation at Date

Payment after

Forfeiture

forfeiture

(3) If the Board shall enter and expel the Contractor under this **Clause** the Board shall not be liable to pay to the Contractor any money on account on the Contract until the expiration of the period of maintenance and thereafter until the cost of completion and maintenance damages for delay in completion (if any) and all other expenses incurred by the Board have been ascertained and the amount thereof certified by the Engineer the Contractor shall be entitled to receive only such sum or sums (if any) as the Engineer may certify would have been due to him upon due completion by him after deducting the said amount. But if such amount shall exceed the sum which would have been payable to the Board the amount such excess and it shall be deemed a debt due to the Contractor to the Board and shall be recoverable accordingly.

57. If by reason or any accident or failure or other event occurring to in or in **Urgent Repairs** connection with the Works or any part thereof either during the execution of the Works or during the period of maintenance any remedial or other Works or repair shall in the opinion of the Engineer or the Representative of the Engineer be urgently necessary for security and the Contractor is enable or unwilling at once to do such Work or repair as the Engineer may by his own or other Workmen do such Works or repair as the Engineer or the Representative of the Engineer may consider necessary. If the Works repairs so done by the Engineer is Works which in the opinion of the Engineer the Contractor was liable to do at his own expense under the Contract all cost and charges property incurred by the Board in so doing shall no demand be paid by the Contractor to the Board or may be deducted by the Board from any monies due or which may become due to the Contractor. Provided always that the Engineer of the Representative of the Engineer (as the case may be) shall as soon as after the occurrence of any such emergency as may be reasonable practicable notify the Contractor thereof in writina.

Bribes Commission Etc.
58. Any bribe commission gift or advantages given promised or offered by or on behalf of the Contractor or his partner, agent or servant or any one on his or their behalf to any officer, servant, representative, or agent of the Board or any person on its behalf in relation to the obtaining or to the execution of this or any other Contractor with he Board shall in addition to any criminal liability which may incur subject the Contractor to cancellation of this and all other Contract and also to payments of any loose or damage resulting from such cancellation to the like extent as is provided in case of forfeiture under Clause 56 hereof and the Board shall be entitled to deduct the amounts so payable from any monies otherwise due to the Contractor under this or any other Contract. settled by the Board in such manner as it shall think fit and sufficient and its decision shall be final and conclusive.

In case hot Works is involved, the Contractor is liable to take permit from the Port Fire Officer before start of the Works, and hot Work is to be carried out according to his directions.

#### **SETTLEMENT OF DISPUTES**

59. This Contract shall be governed by the law of Pakistan. Resort to court by either of the parties in respect of any dispute should be had only to an appropriate court within the limit of KARACHI.

60 Any dispute regarding the quality of material or Workmanship or currency of measurements or reasonableness of the rate for any item or any other question of an Engineering or Technical nature shall be decided by the Engineer and his decision shall be final and binding on all the parties.

Any other dispute of whatsoever nature (Including the Interpretation of this or any other relevant documents) arising under this Contract (except as to any matters, the decision of which is specially provided for by these conditions) shall be referred to a sole arbitrator to be pointed by the chairman, Karachi Port Trust, who shall have absolute discretion either to a appoint a officer or the K.P.T or any one else as the sole arbitrator. The decision as such sole arbitrator shall be final and conclusive and shall be binding on all the parties to the Contract and the provision of the arbitration Act 1940 and any statutory modification thereof and rules farmed there under shall be deemed to apply to and be incorporated in this Contract.

The Contractor shall not stop the Work during the pendency of the arbitration proceedings, but he shall continue to execute the Work with full speed. However, the Chief Mechanical and Electrical Engineer shall have the power to ask the Contractor in writing to stop the Work in full or in part if he considers it necessary.

Law Covering the Contract

Arbitration

13

#### FORM OF AGREEMENT

..... and has accepted a tender by the Contractor for the construction completion and maintenance of such Works **and whereas** the Contractor has already deposited with the Board the Sum of **Rupees** .....and has given to the Board a lien over such sum as security for the Contract **now this agreement is witnessed** as follows:-

1. In this agreement words and expression shall have the same meanings as are respectively assigned to them in the conditions of Contract hereinafter referred to.

2. The following Documents which for the purpose of identification have been signed by the......On behalf of the Contractor and by ...... (The Engineer of the Board) on behalf of the Board all of which shall be deemed to from and be read and construed as part of this agreement, viz:-

- (a) The said Tender.
- (b) The Drawing.
- (c) The General Conditions of Contract.
- (d) The special condition of the Contract.
- (e) The specification.
- (f) The bill of Quantities.
- (g) The Relevant Correspondence:-

**3.** In Consideration of the payment to be made by the Board to the Contractor as hereinafter mentioned the Contractor hereby covenants with the Board to construct complete and maintain the Works in conformity in all respects with the provision of the Contract.

4. The Board hereby covenants to pay to the Contractor in consideration of the construction, completion and maintenance of the Works, the Contract price in the manner prescribed by the Contract.

*In witness where of,* the parties here to have hereinto set their respective hands and seals the day and year first above written.

#### Signed sealed and delivered by:-

The Chairman and two Trustees on behalf of the Board of Trustees of the Port of Karachi.

Signed by	••••••	Chairman
In the presence of	••••••	Trustees
Signed by	••••••	Trustees
In the presence of	••••••	
And	•••••	
for and on b	ehalf	(Contractor)
Signed by		
In the presence of	••••••	(Contractor)

#### 14

#### KARACHI PORT TRUST MECH & ELECT DEPTT – I

#### TECHNICAL EVALUATION CRITERIA FOR REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF FC-HATHI.

The firm should fulfill the following mandatory requirement / conditions and supporting documents should be submitted accordingly:

(Non compliance of any *Mandatory Conditions* will lead to rejection of bid).

S.	Description				
No.		Comply	Not Comply	Remarks	Supporting documents Placed at Flag / S.No.
1.	In case of companies and firms, last 03 years audited financial statements are to be provided showing minimum average turnover of Rs 150 million. OR				
	In case of individuals / Sole proprietors, last 03 years tax returns filed with FBR are to be provided showing minimum turnover of Rs 150 million minimum on average for 03 years.				
2.	The firm is not blacklisted by KPT or any other Government organization/Agency undertaking on Rs.100 /- stamp paper.				
3.	Registration with Income Tax Deptt. provide photocopy of valid NTN Certificate and Active Tax Payer List (ATL)				
4.	Registration with Sindh Sales Tax with SRB & General Sales Tax with FBR. Provide photocopy of valid SST & GST registration certificate				
5.	Registration with Pakistan Engineering Council. Registration Certificate in Technical Category ME-05, ME-06 and Financial Category C-2. Provide attested copy of PEC Certificate				
6.	The bidder shall submit their bid on original tender documents duly filled with each page signed and stamped against each column as token of acceptance.				
7.	<ul> <li>a. The bidder shall submit comparative of their technical specification against the KPT'S tender specification duly filled with each column of each page and duly signed, stamped along with required original / copy of technical literature of offered equipment and drawings required in technical specifications.</li> <li>b. In case any deviation against the KPT technical specification, the same may be elaborated separately by the bidder.</li> </ul>				
8.	Incase of Joint Venture (JV), the leading firm should be registered in Pakistan Engineering Council (PEC) relevant category and having experience in shipbuilding / repair and maintenance of floating crafts.				

Page 1/4

#### II). TECHNICAL REQUIRMENT

Minimum Qualifying Marks **=70% in each category** The points / marks shall be given in the following manners:

#### Summary of marks / points

	Category	Maximum point / marks	To qualify Minimum points to be scored separately in each category
a.	Status of firm	10	7 i.e 70% of 10 marks
b	Professional Capability	30	21 i.e 70% of 30 marks
C.	Relevant Experience	40	28 i.e 70% of 40 marks
d	Financial	20	14 i.e 70% of 20 marks
Tot	al	100	70 i.e 70% of 100 marks

S.No.	Description		Min. marks	Max. marks
a.	STATUS OF FIRM : (Max. marks-10) (Min marks 07)	_		
	i)Private Limited / corporation	05 marks	3.5 Marks	05 Marks
	.Partnership	04 marks	5.5 Marks	
	. Proprietor	3.5 marks		
	ii). Completion of 15 years of firm established	05 marks		
	Completion of 10 years of firm established	04 marks	3.5 Marks	05 Marks
	. Completion of 08 years of firm established	3.5 marks		
	.Below 08 years of firm established (Evidence to be provided)	00 marks		
		Total	07 Marks	10 Marks

b.	PROFESSIONAL CAPABILITY (Max. marks-30) (Min marks 21)		Min. marks	Max. marks
	<ul> <li>i). <u>Managerial staff. (10 Marks)</u></li> <li>CEO / Director (15 years experience)</li> <li>Director / General Manager Engineering/ Technical (10 years experience)</li> <li>Director / General Manager Finance (10 years experience)</li> </ul>	10 marks 8.5 marks 07 marks	07 marks	10 marks
	<ul> <li>ii). <u>Technical staff.(10 Marks)</u> Provide detail of technical staff involved in shipbuilding / repair &amp; maintenance of floating Craft.</li> <li>Marine / Naval Architect Engineer having 08-10 years experience in shipbuilding / repair and maintenance of floating craft.</li> <li>Mechanical / Electrical /Electronic / Mechatronics Engineer having 08 – 10 years experience in ship / craft repairing.</li> <li>Mechanical / Electrical /Electronic / Mechatronics Engineer having 05 – 08 years experience in ship / craft repairing</li> <li>iii. <u>Work Facility (10 marks )</u></li> <li>Detail to be provided, regarding miscellaneous work of floating craft, repairing workshop facility, fully equipped with machine &amp; tools required for subject work having following accessories.</li> </ul>	10 marks 8.5 marks 07 marks	07 marks	10 marks
	<ul> <li>Repairing facility for floating craft (workshop facility)</li> <li>Electrical and Mechanical facilities.</li> <li>24/7 facility for diagnosing faults.</li> </ul>	04 marks 03 marks 03 marks	07 marks	10 marks
		Total	21 Marks	30 Marks
с.	EXPERIENCE OF FIRM (Max. Marks-40) (Min Marks 28) Give reference to (documentary proof)		Min. marks	Max. marks
	<ul> <li>EXPERIENCE OF FIRM</li> <li>07 projects for ship / craft repair and maintenance contracts i.e. (TSHD, Bucket Dredger, Hopper Barge, Tugs, Floating Cranes, Ferry Boats).</li> <li>05 projects for ship / craft repair and maintenance contracts i.e. (TSHD, Bucket Dredger, Hopper Barge, Tugs, Floating Cranes, Ferry Boats).</li> <li>03 projects for ship / craft repair and maintenance contracts i.e. (TSHD, Bucket Dredger, Hopper Barge, Tugs, Floating Cranes, Ferry Boats).</li> <li>03 projects for ship / craft repair and maintenance contracts i.e. (TSHD, Bucket Dredger, Hopper Barge, Tugs, Floating Cranes, Ferry Boats.</li> </ul>	40 marks 34 marks 28 marks	28 Marks	40 Marks
	Total		28 Marks	40 Marks

Page 3/4

d.	FINANCIAL SOUNDNESS (Max. marks-20) (Min. marks-14)		Min. marks	Max. marks
	TurnoverRs 250 Million and above.Rs 200 Million and less than Rs 250 Million.Rs 150 Million and less than Rs 200 Million.Below Rs 150 Million.	20 marks 16 marks 14 marks 00 marks	14 marks	20 marks
	Total		14 Marks	20 Marks
	Grand Total (a+b+c+d)	100 Marks	70 Marks	100 Marks

#### **NOTE**

- A. Contract may be awarded item wise to the lowest responsive bidders, provided it aligns with the overall objectives of cost efficiency and operational compability.
- B. The selection of firm would be made via "Most Advantageous Bid" with 70% weightage to be given to Technical Criteria and 30% weightage to be given to Financial Bid.

#### Formula for evaluation:

 Technical Score = <u>Bidder's Technical Score</u> X 70 Total Technical Score
 Financial Score = <u>Lowest Bid Price</u> X 30 Bidder's Quoted Price
 Total Score = Technical Score + Financial Score

> -Sd-M.E (W/S)

-Sd-DCM.E(W/S)

#### P.C. No. 2826 dt. 8-2-96 KARACHI PORT TRUST

MECHANICAL & ELECTRICAL DEPARTMENT

Documents for FINANCIAL BID

Name of work:

TENDER DOCUMENTS FOR THE:

#### REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF FC-HATHI

#### **Contents:**

- i. The Tender and Performa 'A' (04 Pages).
- i. Scope of Work (07 Pages).
- ii. Bill of Quantity (B.O.Q Cost Schedule) (11 Pages).

One complete set of these Tender Documents duly filled in, signed & stamped must be delivered at CM&EE Committee Room No. 32 at Ground Floor, KPT Head Office before 11.00 A.M on <u>04-02-2025</u> in a sealed cover superscribed as per the Tender Notice.

#### Issued to

Name and Addresses of Tenderer:-

.....

.....

Date.....

N. B: All tender documents read carefully, to be filled properly and duly singed & stamped each paper. Incomplete tender bids will not be considered.

#### <u>KARACHI PORT TRUST</u> <u>MECH. & ELECT. ENGINEERING DEPARTMENT-II</u>

#### <u>"THE TENDER"</u>

Tender are required to fill in the blanks space in this tender Form and the attached Performa "A"

To,

The Chief Mechanical & Electrical Engineer KARACHI PORT TRUST KARACHI PAKISTAN

#### **Description of work**

.....

**3.** If our tender is accepted in whole or in part we will furnish a Security deposit for due performance of the Contract in accordance with **Clause-9 of the General Conditions of Contract**.

4. We agree to abide by the tender for a period of ...... Days form the date fixed for receiving same and it shall remain binding upon us may be accepted at any time before expiration of that period.

**5.** Unless and until a formal Agreement is prepared and executed, this tender, together with your written acceptance thereof, shelf constitutes a binding Contract between us.

6. We understand that you are not bound to accept the lowest or any tender; you may receive and accept any tender in part or in whole.

7. We further agree to pay all cost toward the execution of the Contract Agreement including the cost of stamps.

**8.** We agree that should we withdraw the offer within the aforesaid period or fail to execute the formal Contract Agreement and / or make the required Security deposit, the Board of Trustees of Karachi Port Trust shall be at liberty at their absolute discretion to appropriate our earnest money deposit of Rs ...... Either as agreed liquidated damages without any proof whatsoever of the extend of such damages or an account, reserving to themselves the right to recover from us any further loss or expenses to which they may have been put directly or indirectly by reason of any failure on our part as aforesaid.

(THE TENDER Page 1/4)

#### FOR FINANCIAL BID

Certificate Cheque No / enclose	No / enclose a Pay Order / enclose a Bank e a Bank guaranteed Bond for Rs nts Officer, Karachi Port Trust and hold his receipt No
<b>10.</b> We agree to maintain the work in good of its completion.	order for a period of Months, from the date
Dated	TENDERER
Place	(Full signature)
Signed by Mr	For and on
Behalf of Messrs	

-

*Delete whichever is Not Applicable

(THE TENDER Page 2/4)

### <u>KARACHI PORT TRUST</u> <u>MECH. & ELECT. ENGINEERING DEPARTMENT-II</u>

#### PROFORMA "A"

### (To be submitted with the tender)

Particulars	Details
1. Experience as a Contractor.	
2. Work carried out in the past with detailed cost, particulars and the year in which they were under taken etc.	
<ol> <li>Bankers reference regarding Financial status.</li> </ol>	
4. Whether registered with any other Department or Organization? If so, give details.	

(THE TENDER Page 3/4)

#### FOR FINANCIAL BID

	Particulars	Details
5.	Plant and equipment in possession(Give Detail with cost)	
6.	Technical personnel employed; give Names and other details.	
7.	If your firm registered?	,.
8.	State Capital of your firm.	
9.	Details of Income tax, Sales tax, registration etc.	
10.	Number of years of actual work carried out in Pakistan.	
11.	Attach attested copy of certificate of past work of the same nature carried out as that in tender.	
12.	Electrical Contractor license No. and date.	
		SIGNATURE OF TENDERER
Da	te:	Signed by Mr
Pla	ice:	For and on behalf of

(THE TENDER Page 4/4)

#### KARACHI PORT TRUST MECH & ELECT ENGG. DEPARTMENT-I

#### SCOPE OF WORK

REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF FC-HATHI.

The subject electro mechanical crane's components, sheaves gears, pneumatic gears system, pulleys, bearings, wire rope, coupling, shaft found damaged during operation. Same needs to be dismantled and repaired as per following scope of work.

S.No.	Description	Qty
Α	DISMANTLING	
	<b>Dismantling of Jib and Compensation Tower</b> Dismantling of Jib and Compensation Tower 04 Nos. Crawlers / Mobile cranes along with lifting equipment (wire sling, shackle, bucket etc) to be arranged by the prospective bidder.	01 job
	The other associated ant equipment / tool / etc if required the same will be arranged by the contractor.	
I.	All the required tools and cranes etc to be at par of the Jib / Tower tonnage / capacity to be handed.	
	The whole job will be monitored through experienced team of engineer / supervisors, rigger etc. till satisfactory completion.	
	Prior to dismantling, an Engineer plan to be designed on Auto Cad and to be submitted for joint discussion / approval.	
11.	Dismantling of main hook block. Before dismantling of main hook block, the block to be secured through wire slings and lifting belts. Wire ropes to be removed from the block.	01 job
Ш.	After dismantling of main hook block. Place the main hook block on berth. <b>Dismantling of Auxiliary hook block.</b> Before dismantling of Auxiliary hook block, auxiliary block to be secured through wire slings and lifting belts. Aux, wire ropes to be secured from the block. After dismantling of Aux, Hook block, Place the Aux, hook block on berth	01 job
IV.	The existing wire ropes to be re-winded on the drum	01 job
V.	Bottom hinge pins to be renewed from the jib to free up the jib for lifting.	01 job
VI.	Top hinge pins to be renewed from the jib to free up the jib for lifting.	01 job
VII.	Port, Stbd rack to be lower and place on berth.	01 job
VIII.	Dismantling the jib to be dismantled from its position & place it on the well- defined to be dismantled place all the adjacent berth.	01 Job
XI.	Compensation tower legs to be cut down from its place at the top of machinery room and shifting to the predefined place on the adjacent berth.	01 job
Χ.	All safety railing, ladder and plat forms attached with tower to be taken out.	01 job

(Scope of Work – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID

XI.	D.C motor to be detached cables connection to be marked properly before detaching the motor put it on the designated place on the ship.	01 job
XII.	Main gear box to be dismantled from foundation and put it on the designated place on the ship.	01 job
XIII.	Pinion gear with shaft pedestal bearing, spur gear wheel, connecting shaft & sprocket (Port & Stbd side) to be dismantled and put it on the designated place on the ship	01 job
XIV.	All the pulleys / sheaves in the jib & tower to be removed & clean for inspection.	01 job
XV.	UT to be carried out of Jib structure and other associated parts	01 job

S.No.	Description	Qty
B	COMMISSIONING	
<u> </u>	Damaged / corroded Ms 12 mm luffing gear box floor plate to be renewed.         Note:         1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval.         2-Qualified welder and compatible electrodes to be used.         3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work.	07 Tons approx. (may increased/ decreased)
11.	MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed.	60 meters approx. (may increased/ decreased)
III.	Operator cabin needs to be refurbished electrical control system and gangway	01 No.
IV.	Complete luffing gear box need to be renewed with imported equaling to existing requirement or over rated capacity.	01 No.
V.	<ul> <li>Luffing Gear Motor:</li> <li>Gearbox motor to be dismantled.</li> <li>Motor casings need to be casted and machine work to be carried out.</li> <li>Motor armature and rotor to be tested.</li> <li>Servicing / overhauling &amp; re-winding of the motor to be carried out.</li> <li>Motor bearings to be replaced.</li> <li>If motor found beyond repair then new motor to be arranged of same specification.</li> <li>Servicing of thruster break unit, Qty 01 No to be carried out.</li> <li>Motor shaft coupling to be renewed as per existing.</li> </ul>	01 No.
VI.	<ul> <li>Shaft / Trueness / Alignment Work and Following work to be carried out.</li> <li>Shaft, dia 140 mm, L= 824 mm, Qty 01 No.</li> <li>Connecting shaft, dia 280 mm, L=390mm,Qty 02 Nos.</li> <li>Checking of shaft trueness and perform NDT/ MPI.</li> <li>Straightness of shaft(s) to be done by hydraulic press.</li> <li>If found any defect like cracks &amp; beyond Straightness then new shaft to be fabricated.</li> <li>Transportation &amp; lifting of shafts from KPT to workshop and vise-versa will be done by contractor.</li> </ul>	03 Nos.
VII.	Coupling: Coupling bore dia 140 mm, Qty 01 No as per size and metallurgy to be renewed.	01 No.
L	1	Page 2/7

#### (Scope of Work – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID

VIII.       Gears: Spur gear 11 teeth. 02 nos. Spur gear wheels, 84 teeth, 02 Nos. Sprockets. 08 teeth, 02 Nos. All open gears to be removed, checking gears by visual test, checking teeth groove, gear NDT/MPI. If found any defect then new gears to be renewed as per size and metallurgy.        06 Nos.         IX.       Pedestal Bearing: • Housing of the pedestal bearing 06 no, to be repaired / replaced as per NDT report. • 06 Nos. pedestal bearing aluminum bronze shells to be checked. Straightness to be done by hydraulic press (if required). • Transportation & lifting of rack from workplace to KPT and vice versa will be done by ontractor. • Rack supper shaft (with nut bolts, washers etc.) found damaged need to be replaced as per NDT report.        04 Nos.          XI.       I. Compensation tower found damage, need to replace completely as per drawing & material specification. II. Ladder, graing, railing & platform to be replaced. III. Total weight of the tower is approx 40 tons. Note: N. M. Before welding engineering plan i.e WPS to be submitted for joint discussion / approval. M. All weiding, cutting and rigging tested equipment's with proper safety gears to be replaced in some cross bracing in bottom chord. Pin brackets to be replaced 10 Nos. at rear part of the jib. Front side channel and angels for holding a pulley to be replaced. Nimages to be replaced in come cross bracing in bottom chord. Pin brackets to be replaced in come cross bracing in bottom chord. Pin brackets to be replaced in come cross bracing in bottom chord. Pin brackets to be replaced in come cross bracing in bottom chord. Pin trackets to be r			
<ul> <li>Housing of the pedestal bearing 06 no, to be repaired / replaced as per NDT report.</li> <li>06 Nos., pedestal bearing aluminum bronze shells to be renewed with new one.</li> <li>06 Nos.</li> <li>Port &amp; Stbd rack straightness in both axes on face plate to be checked.</li> <li>Straightness to be done by hydraulic press (if required).</li> <li>If found beyond straightness then new rack to be fabricated.</li> <li>Transportation &amp; lifting of rack from workplace to KPT and vice versa will be done by contractor.</li> <li>Racks upper shaft (with nut botts, washers etc.) found damaged need to be replaced 02 Nos. completely</li> <li>Compensation tower found damage, need to replace completely as per drawing &amp; material specification.</li> <li>Ladder, granting, railing &amp; platform to be replaced.</li> <li>Total weight of the tower is approx 40 tons. Note:</li> <li>Note:</li> <li>With alle weider and compatible electrodes to be used.</li> <li>Vith alle sto be used during the repair work.</li> <li>Jib angles to be replaced 12 voor data are apt of the jib.</li> <li>Hinge pins to be replaced 12 Nos. data are apt of the jib.</li> <li>Pin brackets to be replaced 12 Nos. at rear part of the jib.</li> <li>Pin brackets to be replaced 02 Nos. at rear part of the jib.</li> <li>Front side separator plate (15 Nos.) to be replaced.</li> <li>Front side channel and angels for holding a pulley to be replaced 04 Nos. in top of H-beam at rear part of the jib.</li> <li>Front side channel and angels for holding a pulley to be replaced.</li> <li>Front side channel and angels for holding a pulley to be replaced.</li> <li>Front side channel and angels for holding a pulley to be replaced.</li> <li>Front side separator plate (15 Nos.) to be explaced.</li> <li>Front side channel and angels for holding a pulley to be replaced.</li> <li>Front side channel and angels for holding a pulley to be replaced.</li> <li>Front side channel and ang</li></ul>		<ul> <li>Spur gear 11 teeth. 02 nos.</li> <li>Spur gear wheels, 84 teeth, 02 Nos.</li> <li>Sprockets, 08 teeth, 02 Nos.</li> <li>All open gears to be removed, checking gears by visual test, checking teeth groove, gear NDT/MPI. If found any defect then new gears to be renewed as per size and metallurgy.</li> </ul>	
X.       Pin Rack:       • Port & Stbd rack straightness in both axes on face plate to be checked.       • Port & Stbd rack straightness then new rack to be fabricated.       • Findud beyond straightness then new rack to be fabricated.       • Transportation & lifting of rack from workplace to KPT and vice versa will be done by contractor.       • Rack bushes and pins 04 Nos. to be renewed.       • 04 Nos.         • Racks driven pin (Dia, 111mm, Qty 110 Nos.) to be checked, repaired / replaced as per NDT report.       • Racks upper shaft (with nut bolts, washers etc.) found damaged need to be replaced 02 Nos. completely       02 Nos.         XI.       1. Compensation tower found damage, need to replace completely as per drawing & material specification.       • 40 Tons         Note:       IV.       Before welding engineering plan i.e WPS to be submitted for joint discussion / approval.       • Qualified welder and compatible electrodes to be used.         VI.       JIB:       UII       Total length of the bib 46 meter,       • Removal of damaged / corroded area of Crane jib according of the UT report and replaced in some cross bracing in bottom chord.       • Usest plates to be replaced in come cross bracing in bottom chord.         • Pin brackets to be replaced in come cross bracing in bottom chord.       • Pin brackets to be replaced 02 Nos. at rear part of the jib.         • Hinge pins to be replaced in some cross bracing in bottom chord.       • Pintast to bid travers block of pins rack with bushes to be replaced.         • Din brackets to be replaced 10 Nos.) to be replaced.       • Pin brackets to be r	IX.	<ul> <li>Housing of the pedestal bearing 06 no, to be repaired / replaced as per NDT report.</li> <li>06 Nos. pedestal bearing aluminum bronze shells to be renewed with</li> </ul>	
<ul> <li>Racks driven pin (Dia, 111mm, Qty 110 Nos.) to be checked, repaired / replaced as per NDT report.</li> <li>Racks upper shaft (with nut bolts, washers etc.) found damaged need to be replaced 02 Nos. completely</li> <li>Compensation tower found damage, need to replace completely as per drawing &amp; material specification.</li> <li>Ladder, grating, railing &amp; platform to be replaced.</li> <li>Total weight of the tower is approx 40 tons.</li> <li>Note:</li> <li>Qualified welder and compatible electrodes to be used.</li> <li>All welding, cutting and rigging tested equipment's with proper safety gears to be used during the repair work.</li> <li>JIB:</li> <li>Total Length of the jib 46 meter,</li> <li>Removal of damaged / corroded area of Crane jib according of the UT report and replaced in some cross bracing in bottom chord.</li> <li>Gusset plates to be replaced in come cross bracing in bottom chord.</li> <li>Gusset plates to be replaced 02 Nos. at rear part of the jib.</li> <li>Hinge pins to be replaced 02 Nos. at rear part of the jib.</li> <li>Front side channel and angels for holding a pulley to be replaced.</li> <li>Front side separator plate (15 Nos.) to be replaced.</li> <li>Front side separator plate (15 Nos.) to be replaced.</li> <li>Complete ladder &amp; railing on jib to be replaced with new one (Approx 46 meter).</li> <li>All above activities will be done as per drawing material specification.</li> <li>Mote:</li> <li>Defore welding engineering plan i.e. WPS to be submitted for joint discussion / approval.</li> <li>All above activities will be done as per drawing material specification.</li> <li>All above activities will be done as per drawing material specification.</li> <li>Mote:</li> <li>All above activities will be done as per drawing material specification.</li> <li>All above activities will be done to be arranged &amp; used.</li> <li>All welding, cutting and rigging tested equipment's with proper s</li></ul>	<b>X</b> .	<ul> <li>Pin Rack:</li> <li>Port &amp; Stbd rack straightness in both axes on face plate to be checked.</li> <li>Straightness to be done by hydraulic press (if required).</li> <li>If found beyond straightness then new rack to be fabricated.</li> <li>Transportation &amp; lifting of rack from workplace to KPT and vice versa will be done by contractor.</li> </ul>	
XI.       I.       Compensation tower found damage, need to replace completely as per drawing & material specification.       40 Tons         II.       Ladder, grating, railing & platform to be replaced.       III.         Total weight of the tower is approx 40 tons.       Note:       V.         IV.       Before welding engineering plan i.e WPS to be submitted for joint discussion / approval.       V.       Qualified welder and compatible electrodes to be used.       VI.         VI.       All welding, cutting and rigging tested equipment's with proper safety gears to be used during the repair work.       10 Tons         XII.       JIB:       Total Length of the jib 46 meter,       10 Tons         Removal of damaged / corroded area of Crane jib according of the UT report and replaced in some cross bracing in bottom chord.       10 Tons         9 Jib angles to be replaced in some cross bracing in bottom chord.       Gusset plates to be replaced in come cross bracings in bottom chord.       10 Tons         9 Hinge pins to be replaced in bottom chord at near part of the jib.       11 Hinge pins to be replaced 02 Nos. at rear part of the jib.       11 Forst side channel and angels for holding a pulley to be replaced.         9 Front side separator plate (15 Nos.) to be replaced.       6 Complete ladder & railing on jib to be replaced.       6 Complete ladder & railing on jib to be replaced.       10 Tons         10 Tots       10 above activities will be done as per drawing material specification. <t< td=""><td></td><td>Racks driven pin (Dia, 111mm, Qty 110 Nos.) to be checked, repaired /</td><td></td></t<>		Racks driven pin (Dia, 111mm, Qty 110 Nos.) to be checked, repaired /	
<ul> <li>drawing &amp; material specification.</li> <li>II. Ladder, grating, railing &amp; platform to be replaced.</li> <li>III. Total weight of the tower is approx 40 tons. Note:</li> <li>IV. Before welding engineering plan i.e WPS to be submitted for joint discussion / approval.</li> <li>V. Qualified welder and compatible electrodes to be used.</li> <li>VI. All welding, cutting and rigging tested equipment's with proper safety gears to be used during the repair work.</li> <li>XII. JIE: Total Length of the jib 46 meter,</li> <li>Removal of damaged / corroded area of Crane jib according of the UT report and replace with one of same size and material.</li> <li>Jib angles to be replaced in some cross bracings in bottom chord.</li> <li>Gusset plates to be replaced in come cross bracings in bottom chord.</li> <li>Pin brackets to be replaced.</li> <li>Vertical H-Bearing to be replaced 02 Nos. at rear part of the jib.</li> <li>Hinge pins to be replaced 02 Nos. at rear part of the jib.</li> <li>Plates to hold traverse block of pins rack with bushes to be replaced.</li> <li>Front side channel and angels for holding a pulley to be replaced.</li> <li>Front side separator plate (15 Nos.) to be replaced.</li> <li>Complete ladder &amp; railing on jib to be replaced with new one (Approx 46 meter).</li> <li>All above activities will be done as per drawing material specification.</li> <li>Note:</li> <li>I. Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval.</li> <li>II. Qualified welder and compatible electrodes to be arranged &amp; used.</li> <li>III. All welding, cutting and rigging tested equipment's with proper safety</li> </ul>			02 Nos.
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XIII.	Main hook block marrying beam to be fabricated new one. Lifting parts & accessories to be repaired /replaced as per NDT report.	01 No.
XIV.	Auxiliary hook block to be fabricated new one as per sample.	01 No.
/	Lifting parts & accessories to be repaired / replaced as per NDT report.	
XV.	Pulley / Sheaves to be renewed.	33 Nos.
	All pulleys (33 Nos.) of tower and jib to be dismantled.	
	• Pulleys 33 Nos. replaced with new one including bushes & bearing as	
	per drawing.	
	• Axel and shaft (material C45 of C60 or equivalent) to be repaired /	
	replaced as per NDT report.	
	Rope guard to be renewed.	
	Pulley Details:-	
	<ul> <li>OD 870mm, width 85 mm, Qty 09 Nos.</li> </ul>	
	<ul> <li>OD 980 mm, width 90 mm, Qty 24 Nos.</li> </ul>	
	Material: ST60 or equivalent.	
XVI.	Electrical Cable:	01 job
	• All cable for control and supply associated with jib and tower as per	
	existing need to be replaced complete in all respect.	
	• All sensor, switches, contractors, relays, limit switch, safeties system,	
	load cell and gauges, need to be refurbish / replaced.	
	Cable tray need to be replaced, Qty 60 meters.	
XVII.	Pneumatic Greasing System:-	01 job
	Complete grease system with pump motor, copper/ SS pipe need to be	
	refurbished / replace.	
XVIII.	Wire Rope:	01 job
	Main hoist wire rope dia 38 mm.	
	Auxiliary hoist wire rope dia 34 mm	
	Old wire rope to be dismantled and place it on berth	
	Proper cleaning of the crane drum to be carried out.	
	• New wire rope to be arranged and installed & re-wind on the drums of	
	crane.	
	Rigging the new wire rope from rope drums through pulleys to snatch	
	block and to be installed properly.	
	<ul> <li>Certified wire as per drawing need to be supplied and replace by contractor.</li> </ul>	
XIX.	Slewing Bearing:-	01 No.
	Only inspection of the bearing to be done cleaning, servicing and replacement	
	of oil as per existing.	
XX.	Excess ladder from deck to compensation tower to be checked, repaired / replaced as per requirement.	02 Tons
XXI.	Excess ladder railing from deck to compensation tower to be checked, repaired / replaced as per requirement	40 meters
XXII.	Alignment to be carried out of jib & compensation.	01 job
XXIII.	Main bottom bearing hinges bracket's to be renewed.	04 Nos.
	Bore to be machined (Line Bore)	02 Nos.
	Pin to be made as per bore size.	02 Nos.
XXIV.	Main top hinge bracket's to be fabricated.	04 Nos.
	Bore to be machined (Line Bore)	02 Nos.
	Pin to be made as per bore size.	02 Nos.
XXV.	Complete jib, compensation tower, floor plate, excess ladder etc to be sand	
XXV.		

(Scope of Work – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI)	FOR	FINANCIA	L BID

cranes along with lifting equipment (Wire sling, shackles, bucket etc.) to be arranged by the prospective bidder.         The other associated any equipment / tool / support etc if to be required the same will be arranged by the contractor.         All the required tools and crane etc, to be at par of the Jib / Tower tonnage / capacity to be handed.         The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. Ill satisfactorily completion. Prior to installation an Engineering plan to be designed on Auto Cad and to be submitted for joint discussion / approval         XVII.       Upon competition of work required load test to be carried out in the presence of KPT Official.       Ot job         S.No.       Description       Qty         C       ELECTRICAL WORKS.       Ot loos Shurt Generators DC 38 KW         0.2 Nos indication Motors AC 6 8KW       0.2 Nos sinction Motors AC 86 KW       0.2 Nos Shurt Generators DC 38 KW         0.2 Nos Shurt Generators DC 38 KW       0.2 Nos Shurt Motors AC 10 KW       0.1 job         1.       The Following ACDC Motors to C 38 KW       0.1 No STRUE Motors AC 10 KW       0.2 Nos Shurt Motors AC 10 KW         () 0.2 Nos SFWD winch Motors AC 10 KW       () 0.2 Nos SFWD winch Motors AC 10 KW       () 0.1 No Luffing motor 15 KW       0.1 No Staff pump motor 15 KW         () 0.1 No Staff pump motor 15 KW       () 0.1 No Staff pump motor 15 KW       () 0.1 No Sampt by Lube oil motor 3 KW         () 0.1 No Sub Navigation light 220 V manne type	XXVI.	For installation of jib and compensation tower 04 Nos. Crawlers' / mobile	01 job
arranged by the prospective bidder.         The other associated any equipment / tool / support etc if to be required the same will be arranged by the contractor.         All the required tools and crane etc, to be at par of the Jib / Tower tonnage / capacity to be handed.         The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. Ill satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval         XXVII.       Upon competition of work required load test to be carried out in the presence of kPT Official.       Ot yet         C       ELECTRICAL WORKS.       Qt yet         1.       The Following AC/DC Motors to be overhauled as per following scope of works a) 02 Nos Indication Motors AC 86KW       Qt Nos Sinter motors AC of winches 440 V, 17 KW         c) Qt Nos Summar Hoist Motors DC 38 KW       Qt Nos Sharter motors AC 78 KW       Qt Nos Sharter motors AC 78 KW         q) Qt Nos Sumit Generators DC 38 KW       Qt Nos Sharter motor AC 440 V       Qt Nos Sharter motor AC 440 V         q) No Sumit Motors AC 38 KW       Qt Nos Bioser motor AC 440 V       Qt Nos Bioser motor AC 440 V         q) No Sumit genor PAC 440 V       Qt Nos Sharter motor AC 440 V       Qt Nos Sharter motor AC 440 V         q) Ot No Sumit Botors AC 10 KW       Qt Nos Sind atternators (P&S) 460 KW       Qt Nos Sharter motor AC 440 V 7.5 KW         Qt Nos Sind atternators (P&S) 460 KW       Qt Nos Samet Mater motor 32.2			,
The other associated any equipment / tool / support etc if to be required the same will be arranged by the contractor.         All the required tools and crane etc, to be at par of the Jib / Tower tonnage / capacity to be handed.         The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval       01 job         XXVII.       Upon competition of work required load test to be carried out in the presence of KPT Official.       01 job         S.No.       Description       Qty         C       ELECTRICAL WORKS.       02 Nos Shuit Generators DC 38 KW         a) 02 Nos Shuit Generators DC 38 KW       02 Nos Shuit Generators DC 38 KW       01 job         b) 04 Nos Starter motors AC 60 KW       02 Nos Shuit Generators DC 38 KW       01 job         c) 02 Nos Shuit Generators AC 10 KW       02 Nos Shuit Motors DC 38 KW       01 No Auxiliary Hoist Motors AC 10 KW         k) 01 No Luffing motor DC 45 KW       02 Nos Blast pump motor 15 KW       01 No Standby lube 0 in motor 3.2 KW       01 No Standby lube 0 in motor 3.2 KW         c) 01 No Standby lube 0 in tors 3 KW       01 No Standby lube 0 in tors 3 KW       01 No Navigation light 220 v marine type         s) 01 No Navigation light 220 v marine type       10 No Row Row Row RO 3 KW       10 No Standby lube 0 in tors 3 KW         d) 01 No Standby lube 0 in motor 3 S			
All the required tools and crane etc, to be at par of the Jib / Tower tonnage / capacity to be handed.         The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval         XVII.       Upon competition of work required load test to be carried out in the presence of KPT Official.       01 job         S.No.       Description       Qty         C       ELECTRICAL WORKS.       Qty         I.       The Following AC/DC Motors to be overhauled as per following scope of works a) 02 Nos Indication Motors AC 86KW       Qty         0.2 Nos Stater motors AC of winches 440 V, 17 KW       C) 20 Nos compound generators DC 38 KW       01 job         9.0 21 Nos Stanter motors AC 38 KW       Qty on Submit Generators DC 38 KW       Q1 yos SWUP winch Motors AC 38 KW         9.0 21 Nos Stanter motor DC 45 KW       Q1 No Stanter work 2.2 KW       Q1 No Stanter purport 72 KW         9.0 1 No Compressor motor 440 V 7.5 KW       Q1 No Stand by Lube oil motor 3 KW       Q1 No Stand by Lube oil motor 3 KW         9.0 1 No Fuel dight with fitting 220 v marine type       The Following AC/DC diternator to be overhauled as per following scope of works         a) Q2 Nos Shain Alternators (P&S) 460 KW       D) 01 No Fuel dight with fitting 220 v marine type       Stope of work         a) Di No Red light with fitting 220 v marine type			
capacity to be handed.         The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval         XXVII.       Upon competition of work required load test to be carried out in the presence of RPT Official.       01 job         S.No.       Description       City         C       ELECTRICAL WORKS.       City         I.       The Following AC/DC Motors to be overhauled as per following scope of works a) 02 Nos Indication Motors AC 86KW       Ot Nos Interter motors AC of winches 440 V, 17 KW       City 2 Nos Shunt Generators DC 38 KW         (a) 02 Nos Struit Generators DC 38 KW       (b) 04 Nos Starter motors AC 05 KW       Ot Nos Thrust Motors AC 36 KW         (b) 02 Nos SPUb winch Motors AC 10 KW       (c) 02 Nos SPUb winch Motors AC 10 KW       (c) 02 Nos SPUb winch Motors AC 10 KW         (c) 02 Nos SPUb winch Motors AC 10 KW       (c) 01 No Compressor motor 440 V 7.5 KW       (c) 01 No Stand by lube oil motor 3 KW         (c) 01 No Stand by lube oil motor 3 KW       (c) 01 No Stand by lube coil motor 3 KW       (c) 01 No Stand by lube coil motor 3 KW         (c) 02 Nos SWajaton light 220 V marine type       (c) 10 No Stand by lube coil motor 3 KW       (c) 01 No Stand by lube coil motor 3 KW         (c) 01 No Stand by lube coil motor 3 KW       (c) 02 Nos SWajaton light 220 V marine type       (c) 10 No Stand by lube coil m		same will be arranged by the contractor.	
The whole job will be monitored through experienced team of Engineers /         Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval         XXVII.       Upon competition of work required load test to be carried out in the presence of RPT Official.       O1 job         S.No.       Description       Cty         C       ELECTRICAL WORKS.       Cty         1.       The Following AC/DC Motors to be overhauled as per following scope of works       a) 02 Nos Indication Motors AC 86 KW         b) 04 Nos Starter motors AC of winches 440 V, 17 KW       c) 20 Nos compound generators DC 38 KW       01 job         10 20 Nos Shunt Generators DC 38 KW       g) 01 No Auxiliary Hoist Motors AC 38 KW       01 job         h) 10 Nos Thrust Motors AC 38 KW       g) 01 No Auxiliary Hoist Motors AC 10 KW       k) 01 No Luffing motor DC 45 KW       01 job No         j) 02 Nos FWD winch Motors AC 10 KW       k) 01 No Cumpressor motor 440 V 7.5 KW       01 No Sens Pis water motor 2.2 KW       g) 01 No Sens bare motor 1.1 KW         j) 01 No Stand by lube oil motor 3 KW       g) 01 No Send lit ransfer motor 1.1 KW       g) 01 No Auxiliary Alternators (P&S) 460 KW       g) 01 No Auxiliary Alternators (P&S) 460 KW       g) 01 No Auxiliary Alternators (P&S) 460 KW       g) 01 No Auxiliary Alternator 132 KW         Scope of work       a) Disassembly: (i) Remove the motor from foundation. (ii)		All the required tools and crane etc, to be at par of the Jib / Tower tonnage /	
Supervisors, Riggers etc. till satisfactorijk completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval           XXVII.         Upon competition of work required load test to be carried out in the presence of RPT Official.         01 job           S.No.         Description         Cty           C         ELECTRICAL WORKS.         Cty           I.         The Following AC/DC Motors to be overhauled as per following scope of works a) 02 Nos Indication Motors AC 86KW         Ot A Nos Starter motors AC of winches 440 V, 17 KW           C)         02 Nos Shunt Generators DC 38 KW         Ot Nos Shunt Generators DC 38 KW         01 job           G)         02 Nos Shuni Motors AC 38 KW         01 No Auxiliary Hoist Motors AC 38 KW         01 yos Shuni Motors AC 38 KW           G)         02 Nos Shung motors AC 10 KW         H) 10 Nos Thrust Motors AC 38 KW         01 yos Sbase more and the starter motor A10 KW         H) 10 Nos Thrust Motors AC 38 KW         01 No Luffing motor DC 45 KW         H) 10 No compressor motor 440 V 7.5 KW         H) 10 No Stand by lube oil motor 3 KW         H) 10 No Starter motor A140 V 7.5 KW         H) 10 No Starter motor A140 V 7.5 KW         H) 10 No Sumpressor motor 1.1 KW         H) 06 Nos Navigation light 220 V marine type         The Following AC/DC alternator to be overhauled as per following scope of works         H           G)         Q2 Nos Main Alternators (P&S)		capacity to be handed.	
Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval         01 job           XXVII.         Upon competition of work required load test to be carried out in the presence of KPT Official.         01 job           S.No.         Description         Oty           C         ELECTRICAL WORKS.         Oty solution           I.         The Following AC/DC Motors to be overhauled as per following scope of works         a) 20 Nos Indication Motors AC 86KW           b) 04 Nos Starter motors AC of winches 440 V, 17 KW         C) 20 Nos compound generators DC 38 KW         01 20 Nos Shunt Generators DC 38 KW           g) 01 No Auxiliary Hoist Motors DC 38 KW         g) 01 No Auxiliary Hoist Motors DC 38 KW         01 job           h) 10 Nos Thrust Motors AC 38 KW         g) 02 Nos AFT winch Motors AC 10 KW         g) 01 No Campressor motor 440 V 7.5 KW         g) 01 No Campressor motor 440 V 7.5 KW           h) 02 Nos Blower motor 15 KW         g) 01 No Sub graduet motor 3 KW         g) 01 No Sub graduet motor 3 KW         g) 01 No Sub yagaton light 220 V marine type           The Following AC/DC alternator to be overhauled as per following scope of works         a) 02 Nos Main Alternators (P&S) 460 KW           h) 01 No Neat light with fitting 220 v marine type         The Following AC/DC alternator to be overhauled as per following scope of works           a) 02 Nos Main Alternators (P&S) 460 KW         b) 10 No Auxiliary Alternator 132 KW           Scop			
discussion / approval       01 job         XXVII.       Upon competition of work required load test to be carried out in the presence of KPT Official.       01 job         S.No.       Description       Qty         C       ELECTRICAL WORKS.       Qty         I.       The Following AC/DC Motors to be overhauled as per following scope of works a 0.02 Nos Indication Motors AC 86KW       Qty         0.4 Nos Starter motors AC 4 winches 440 V, 17 KW       Qty       Qty         0.2 Nos Shunt Generators DC 48 KW       Qty       Qty         0.2 Nos Shunt Generators DC 38 KW       Qty       Qty         0.9 Nos Main Hoist Motors DC 38 KW       Qty       Qty         0.1 No Auxiliary Hoist Motors AC 10 KW       Qty       Qty         1.0 Nos Thrust Motors AC 10 KW       Qty       Qty         1.0 No String motor DC 45 KW       Qty       Qty         1.1 No Evel oil transfer motor 7.40 V 7.5 KW       Qty       Qty         1.1 No Fuel oil transfer motor 7.5 KW       Qty       Qty       Qty         1.1 No Fuel oil transfer motor 7.2 KW       Qty       Qty       Qty       Qty         1.1 NW       Qty       Qty       Qty       Qty       Qty       Qty       Qty       Qty         1.1 No Fuel oil transfer motor 7.15 KW       Qty			
XXVII.     Upon competition of work required load test to be carried out in the presence of KPT Official.     01 job       S.No.     Description     Qty       C     ELECTRICAL WORKS.     Image: Compound generators DC 38 KW     02 Nos indication Motors AC 86KW     04 Nos Starter motors AC of winches 440 V, 17 KW     02 Nos indication Motors AC 86KW     01 job       b) 04 Nos Starter motors AC of winches 440 V, 17 KW     02 Nos compound generators DC 38 KW     01 job     01 job       c) 02 Nos Starter motors AC 38 KW     02 Nos Shunt Generators DC 38 KW     01 No Auxiliary Hoist Motors AC 10 KW     01 No No Starter motor AC 440 V     02 Nos Shab trut Generators 10 KW     01 No Compressor motor 42 0 V 7.5 KW     01 No Compressor motor 42 40 V     01 No Compressor motor 42 V 7.5 KW     03 Nos Fresh water motor 3 KW     01 No No Compressor motor 42 V 7.5 KW     03 Nos Fresh water motor 3 KW     01 No No Edlight with fitting 220 v marine type     10 No No Red light with fitting 220 v marine type     10 No No Red light with fitting 220 v marine type     10 No Red light with fitting 220 v marine type     10 No Red light with fitting 220 v marine type     10 No Red light with fitting 220 v marine type     10 No No Red light with fitting 220 v marine type     10 No Red light with fitting 220 v marine type     10 No Red light with fitting 220 v marine type     10 No Red light with fitting 220 v marine type     10 No Red light with fitting 220 v marine type <td< th=""><th></th><th></th><th></th></td<>			
KPT Official.         Description         Qty           C         ELECTRICAL WORKS.         Qty			
S.No.         Description         Qty           C         ELECTRICAL WORKS.         Ithe Following AC/DC Motors to be overhauled as per following scope of works a) 02 Nos Indication Motors AC 86KW         0 04 Nos Starter motors AC of winches 440 V, 17 KW         02 Nos scompound generators DC 38 KW         02 Nos Shunt Generators DC 48 KW         02 Nos Shunt Generators DC 38 KW         01 No Auxiliary Hoist Motors DC 38 KW         01 No Auxiliary Hoist Motors DC 38 KW         01 No Auxiliary Hoist Motors AC 10 KW         02 Nos SET winch Motors AC 10 KW         01 No Luffing motor DC 45 KW         01 No Luffing motor DC 44 KU         01 No Luffing motor DC 44 V         03 Nos Fresh water motor 3 KW         03 Nos Fresh water motor 3 KW         03 Nos Sresh water motor 3 KW         03 Nos Sresh water motor 3 KW         03 Nos Sresh water motor 3 KW         01 No Fuel light with fitting 220 v marine type         The Following AC/DC alternator to be overhauled as per following scope of works         01 No Fuel light with fitting 220 v marine type           The Following AC/DC alternator 12 X KW         Scope of work.         01 No Red light with fitting 220 v marine type         The Following AC/DC alternator 12 X KW           Scope of work.         01 No Auxiliary Alternator 12 X KW         Scope of work.         01 No Red light with fitting 220 v marine type           1         The Following AC/DC alternator to be overnauled as per following scope of works <th></th> <th></th> <th>01 job</th>			01 job
C       ELECTRICAL WORKS.         I.       The Following AC/DC Motors to be overhauled as per following scope of works 0 20 Nos Indication Motors AC 86KW         b)       04 Nos Starter motors AC of winches 440 V, 17 KW         c)       02 Nos Stant Generators DC 38 KW         d)       02 Nos Shuni Generators DC 38 KW         e)       02 Nos Shuni Generators DC 38 KW         g)       01 No Auxiliary Hoist Motors DC 38 KW         g)       01 No Auxiliary Hoist Motors C 38 KW         g)       01 No Auxiliary Hoist Motors AC 10 KW         j)       02 Nos FWD winch Motors AC 10 KW         j)       02 Nos Blower motor AC 440 V         m)       02 Nos Blast pump motor 15 KW         i)       02 Nos Blast pump motor 15 KW         i)       01 No Compressor motor 440 V 7.5 KW         i)       01 No Stand by lube oil motor 3 KW         g)       01 No Red light with fitting 220 v marine type         The Following AC/DC alternator to be overhauled as per following scope         of works       a)         g)       02 Nos Main Alternators (P&S) 460 KW         b)       01 No Red light with fitting 220 v marine type         The Following AC/DC alternator to be overhauled as per following scope         of works       a)       02 Nos Main Alternators (P&S) 460 KW			01.
<ul> <li>I. The Following AC/DC Motors to be overhauled as per following scope of works <ul> <li>a) 02 Nos Indication Motors AC 86KW</li> <li>b) 04 Nos Starter motors AC of winches 440 V, 17 KW</li> <li>c) 02 Nos Stewing motors DC 38 KW</li> <li>d) 02 Nos Slewing motors DC 38 KW</li> <li>g) 02 Nos Slewing motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 02 Nos Shuilary Hoist Motors DC 38 KW</li> <li>g) 02 Nos Flwinch Motors AC 38 KW</li> <li>g) 02 Nos Flwinch Motors AC 10 KW</li> <li>h) 02 Nos Flwinch Motors AC 10 KW</li> <li>h) 02 Nos Flwinch Motors AC 10 KW</li> <li>h) 02 Nos Blast pump motor 15 KW</li> <li>g) 02 Nos Blast pump motor 15 KW</li> <li>g) 01 No Cuffing motor DC 45 KW</li> <li>h) 01 No Compressor motor 440 V 7.5 KW</li> <li>g) 03 Nos Fresh water motor 2.2 KW</li> <li>g) 01 No Stand by lube oil motor 3 KW</li> <li>g) 01 No Fuel oil transfer motor 1.1 KW</li> <li>r) 06 Nos Navigation light 220 V marine type</li> <li>The Following AC/DC alternator to be overhauled as per following scope of works</li> <li>a) 02 Nos Main Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternators (P&amp;S) 460 KW</li> <li>c) <b>Disassembly</b>: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosion; check the any sign of over heating, electrical arcing on other damage.</li> <li>e) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reasemble the motor: Reassemble the components in the correct order.</li> <li>f Testing: Pe</li></ul></li></ul>		-	Qty
<ul> <li>a) 02 Nos indication Motors AC 66KW</li> <li>b) 04 Nos Starter motors AC of winches 440 V, 17 KW</li> <li>c) 20 Nos compound generators DC 38 KW</li> <li>d) 02 Nos Shunt Generators DC 48 KW</li> <li>e) 20 Nos Shunt Generators DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 02 Nos FWD winch Motors AC 38 KW</li> <li>i) 02 Nos FWD winch Motors AC 10 KW</li> <li>k) 02 Nos SFWD winch Motors AC 10 KW</li> <li>k) 01 No Luffing motor DC 45 KW</li> <li>i) 02 Nos Bast pump motor 15 KW</li> <li>m) 01 No Compressor motor 440 V 7.5 KW</li> <li>m) 01 No Compressor motor 440 V 7.5 KW</li> <li>m) 03 Nos Fresh water motor 2.2 KW</li> <li>m) 01 No Fuel oil transfer motor 1.1 KW</li> <li>m) 01 No Fuel oil transfer motor 1.1 KW</li> <li>m) 06 Nos Navigation light 220 V marine type</li> <li>s) 01 No Red light with fitting 220 v marine type</li> <li>m) 01 No Red light with fitting 220 v marine type</li> <li>m) 02 Nos Blain Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternator 132 KW</li> <li>Scope of work.</li> <li>a) 02 Nos Main Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternator 132 KW</li> <li>Scope of work.</li> <li>a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosion; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f) Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting /</li></ul>			
<ul> <li>b) 04 Nos Starter motors AC of winches 440 V, 17 KW</li> <li>c) 02 Nos compound generators DC 38 KW</li> <li>d) 20 Nos Shunt Generators DC 48 KW</li> <li>e) 02 Nos Slewing motors DC 15 KW</li> <li>f) 02 Nos Slewing motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 02 Nos FHUD winch Motors AC 38 KW</li> <li>g) 02 Nos AFT winch Motors AC 10 KW</li> <li>k) 01 No Luffing motor DC 45 KW</li> <li>g) 02 Nos Blast pump motor 15 KW</li> <li>g) 02 Nos Blast pump motor 15 KW</li> <li>g) 01 No Stand by lube oil motor 3 KW</li> <li>g) 01 No Stand by lube oil motor 3 KW</li> <li>g) 01 No Stand by lube oil motor 3 KW</li> <li>g) 01 No Fresh water motor 2.2 KW</li> <li>g) 01 No Farel itarnsfer motor 1.1 KW</li> <li>g) 01 No Red light with fitting 220 v marine type</li> <li>The Following AC/DC alternator to be overhauled as per following scope. of works</li> <li>a) 02 Nos Main Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternator 132 KW</li> <li>Scope of work.</li> <li>a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrorsion; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f) Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of paint or varnish to protect the motor from corrosion.</li> <li>h) Re-installation: Motor to be re-installed with following.</li> <li>c) Checking and adjusting the motors align</li></ul>	I.	•	
<ul> <li>c) 02 Nos compound generators DC 38 KW</li> <li>d) 02 Nos Slewing motors DC 15 KW</li> <li>f) 02 Nos Slewing motors DC 15 KW</li> <li>f) 02 Nos Slewing motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 02 Nos Trust Motors AC 38 KW</li> <li>g) 02 Nos Trust Motors AC 38 KW</li> <li>g) 02 Nos FVD winch Motors AC 10KW</li> <li>k) 02 Nos Blower motor AC 440 V</li> <li>m) 02 Nos Blower motor AC 440 V</li> <li>m) 02 Nos Blower motor AC 440 V</li> <li>m) 02 Nos Blower motor AC 440 V 7.5 KW</li> <li>m) 02 Nos Blower motor AC 440 V 7.5 KW</li> <li>m) 01 No Compressor motor 440 V 7.5 KW</li> <li>m) 01 No Stand by lube oil motor 3 KW</li> <li>m) 01 No Stand by lube oil motor 3 KW</li> <li>m) 01 No Fuel oil transfer motor 1.1 KW</li> <li>m) 06 Nos Navigation light 220 V marine type</li> <li>mte Following AC/DC alternator to be overhauled as per following scope.</li> <li>of works</li> <li>a) 02 Nos Main Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternator 132 KW</li> <li>Scope of work.</li> <li>a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosion; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of paint or varnish to protect the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of paint or varnish to protect the mot</li></ul>		/	
<ul> <li>d) 02 Nos Shuit Generators DC 48 KW</li> <li>e) 02 Nos Main Hoist Motors DC 35 KW</li> <li>f) 02 Nos Main Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors C 38 KW</li> <li>g) 01 No S Frust Motors AC 38 KW</li> <li>h) 10 Nos Thrust Motors AC 38 KW</li> <li>j) 02 Nos FVD winch Motors AC 10 KW</li> <li>k) 01 No Luffing motor DC 45 KW</li> <li>l) 02 Nos Blast pump motor 15 KW</li> <li>m) 01 No Compressor motor 440 V</li> <li>m) 01 No Compressor motor 440 V 7.5 KW</li> <li>m) 01 No Compressor motor 440 V 7.5 KW</li> <li>m) 01 No Compressor motor 440 V 7.5 KW</li> <li>m) 01 No Stand by lube oil motor 3 KW</li> <li>m) 01 No Stand by lube oil motor 3 KW</li> <li>m) 01 No Stand by lube oil motor 3 KW</li> <li>m) 01 No Red light with fitting 220 V marine type</li> <li>m) 01 No Red light with fitting 220 V marine type</li> <li>m) 01 No Auxiliary Alternator to be overhauled as per following scope.</li> <li>of works</li> <li>a) 02 Nos Main Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternator 132 KW</li> <li>Scope of work.</li> <li>a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosion; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f) Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of paint or varnish to protect the motor from corrosion.</li> <li>h) Re-installation: Motor to be re-installed with following.</li> <li>c) Checking and adjusting the motors al</li></ul>		,	
<ul> <li>e) 02 Nos Slewing motors DC 15 KW</li> <li>f) 02 Nos Main Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>h) 10 Nos Thrust Motors AC 38 KW</li> <li>h) 02 Nos FWD winch Motors AC 10 KW</li> <li>k) 01 No Luffing motor DC 45 KW</li> <li>h) 02 Nos Blast pump motor 15 KW</li> <li>h) 02 Nos Blast pump motor 15 KW</li> <li>h) 01 No Compressor motor 440 V 7.5 KW</li> <li>h) 01 No Compressor motor 440 V 7.5 KW</li> <li>h) 03 Nos Fresh water motor 2.2 KW</li> <li>h) 01 No Catad by lube oil motor 3 KW</li> <li>g) 01 No Stand by lube oil motor 3 KW</li> <li>g) 01 No Stand by lube oil motor 3 KW</li> <li>g) 01 No Fuel oil transfer motor 1.1 KW</li> <li>h) 06 Nos Navigation light 220 v marine type</li> <li>The Following AC/DC alternator to be overhauled as per following scope of works</li> <li>a) 02 Nos Mian Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternator 132 KW</li> <li>Scope of work</li> <li>a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosion; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f) Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of paint or varnish to protect the motor functioning in the tort be re-installed with following.</li> <li>• Checking and adjusting the motors alignment and balance.</li> <li>• Motors switch and starter to be checked.</li> </ul>		,	
<ul> <li>f) 02 Nos Main Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors DC 38 KW</li> <li>g) 01 No Auxiliary Hoist Motors AC 38 KW</li> <li>i) 02 Nos FWD winch Motors AC 10 KW</li> <li>i) 02 Nos FWT winch Motors AC 10 KW</li> <li>k) 01 No Luffing motor DC 45 KW</li> <li>i) 02 Nos Blast pump motor AC 440 V</li> <li>m) 02 Nos Blast pump motor 15 KW</li> <li>n) 01 No Compressor motor 440 V 7.5 KW</li> <li>o) 03 Nos Fresh water motor 2.2 KW</li> <li>p) 01 No Stand by lube oil motor 3 KW</li> <li>q) 01 No Stand by lube oil motor 3 KW</li> <li>q) 01 No Fuel oil transfer motor 1.1 KW</li> <li>r) 06 Nos Navigation light 220 V marine type</li> <li>The Following AC/DC alternator to be overhauled as per following scope of works</li> <li>a) 02 Nos Main Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Acality Alternator 132 KW</li> <li>Scope of work.</li> <li>a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosin; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f) Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of paint or varnish to protect the motor functioning romosin.</li> <li>h) Re-installation: Motor to be re-installed with following.</li> <li>Checking and adjusting the motors alignment and balance.</li> <li>Motors switch and starter to be checked.</li> </ul>		,	
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<ul> <li>a) 02 Nos Main Alternators (P&amp;S) 460 KW</li> <li>b) 01 No Auxiliary Alternator 132 KW</li> <li>Scope of work <ul> <li>a) Disassembly: (i) Remove the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosion; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts such as bearing windings, starter on rotors cores, commutators or slip ring, replaced any damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f) Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of paint or varnish to protect the motor from corrosion.</li> <li>h) Re-installation: Motor to be re-installed with following.</li> <li>Checking and adjusting the motors alignment and balance.</li> <li>Motor nut bolts, seal gasket if any to be checked.</li> </ul> </li> </ul>			
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		<ul> <li>Performing a dynamics balance of the motor</li> </ul>	

(Scope of Work – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID

	(Scope of Work –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) <mark>FOR FINA</mark>	
П.	ELECTRICAL PANEL WORKS	
	<ul> <li>Main &amp; (Auxiliary panel) to be serviced. The following part to be checked repair/ replaced. Note: repaired / replaced quote to quoted separately.</li> <li>a) 06 Nos Main contractors V 220 DC</li> <li>b) 78 Nos Auxiliary contractors V 220 DC</li> <li>c) 06 Nos 63 Amp, 04 Nos 32 Amp, 09 Nos 06 Amp, 03 Nos 20 Amp, 30 Nos 10 Amp</li> <li>d) 08 Nos timer switches, 02 Nos blast pump switches, 04 Nos winches switches, 01 Nos selector rotary switch.</li> <li>e) 30 Nos Bottle type fuse (02 &amp; 04 Amp).</li> <li>f) 11 Nos Ammeter, 03 Nos Power meters, 03 Nos frequency meters, 03 Nos Volt meter</li> <li>g) 08 Nos Break thrusters V 200</li> <li>h) 10 Nos Break Liners 07 Nos Limit switches, 220 V DC</li> <li>i) Carbon holder and the rocker Aram to be washed in Nitric acid &amp; CTC</li> <li>j) Crane &amp; Engine Room Panel internal wiring / cables to be checked and replaced.</li> </ul>	01 Job
S.No.	Description	Qty
S.No. <u>D</u>	Description <u>MACHINERY WORKS</u>	Qty
		Qty 01 Job

	lube oil cooler, fresh water cooler, all safeties and alternator	
	Parts to be provided by firm.	
III.	Auxiliary Engine top Overhauling to be carried out	01 Job
	Parts will be provided by firm.	
IV.	The following pumps to be overhauled as per requirement.	05 Nos.
	a) 01 No Blast pump	
	b) 02 Nos. Bilges pump	
	c) 01 No GS	
	d) 01 No fuel pump	

S.No.	Description	Qty
E	WINCHES 04 Nos.	
	a) All 04 nos. winch brake lining to be repaired.	08
	b) All 04 nos. brake lining bracket to be checked, repaired/ replaced.	08
	c) All 04 nos. brake lining surface to be polished.	08
	d) All 04 nos. gispy to be adjusted according to anchor chain.	04
	e) All 04 nos. gispy stopper guide to be checked repaired. Replaced according to anchor chain (repair/ replaced quote to be carried out.	04
	f) Any in way removal, repair to be carried out.	-
	g) Fwd Stbd winch gear box bearing to be checked	01 Job

(Scope of Work –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID

S.No.	Description	Qty
	<ul> <li>Old steel wire need to be inspected for reused if defective, need to be replaced with approved wire from LRS/BV classified society, wire to be supplied by the firm.</li> </ul>	-
	<ul> <li>Load testing of the crane to be conducted for smooth &amp; safe operation in all respect.</li> </ul>	-
	<ul> <li>h) Luffing slewing roller greasing line and greasing nipples to be replaced / repaired.</li> </ul>	01 Job

	<u> </u>	AIR RESERVIOR		
ĺ		a) Both air reservoir to be dismantled serviced / pressure tested at 120 kg/cm	02	
		<ul><li>b) Air reservoir valve head to be dismantled all leaky valves to be checked repaired including safety &amp; other associated valves.</li><li>c) Associated pipe line to be checked and leakage to be rectified.</li></ul>		

#### <u>(NOTE)</u>

- (All the Drawings as and where applicable /required will be provided by Manora Workshop-KPT upon request by the firm)
- Contract may be awarded item wise to the lowest responsive bidders, provided it aligns with the overall objectives of cost efficiency and operational compability.

#### **TERMS AND CONDITIONS:**

- 1. Tools, lifting equipment, welding machine, welding electrode, gas cutting equipment and gas cylinder is firm's responsibility during the aforementioned repair work.
- 2. Transportations from Craft to work place, to Craft are firm's responsibility.
- 3. Safety and safety equipments are firm's responsibility during repair.
- 4. Any unforeseen work during repair is firm responsibility.
- 5. Upon completion of repair work the satisfactory test trial in the presence of ship Engineer / staff is firm responsibility.

-Sd-

#### **MECHANICAL ENGINEER (W/S)**

-Sd-<u>DCME (WS)</u>

Page 7/7

#### KARACHI PORT TRUST MECH & ELECT ENGG DEPTT –I

#### BILL OF QUANTITY (B.O.Q. COST SCHEDULE)

REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES, GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING ETC OF FC-HATHI.

S.No.	Description	Qty	Amount
<u>A</u>	DISMANTLING		
	Dismantling of Jib and Compensation Tower Dismantling of Jib and Compensation Tower 04 Nos. Crawlers / Mobile cranes along with lifting equipment (wire sling, shackle, bucket etc) to be arranged by the prospective bidder.	01 job	
I.	The other associated ant equipment / tool / etc if required the same will be arranged by the contractor. All the required tools and cranes etc to be at par of the Jib / Tower tonnage / capacity to be handed.		
	The whole job will be monitored through experienced team of engineer / supervisors, rigger etc. till satisfactory completion. Prior to dismantling, an Engineer plan to be designed on Auto Cad and to be submitted for joint discussion / approval.		
п.	<b>Dismantling of main hook block.</b> Before dismantling of main hook block, the block to be secured through wire slings and lifting belts. Wire ropes to be removed from the block.	01 job	
	After dismantling of main hook block. Place the main hook block on berth.		
Ш.	<b>Dismantling of Auxiliary hook block.</b> Before dismantling of Auxiliary hook block, auxiliary block to be secured through wire slings and lifting belts. Aux, wire ropes to be secured from the block. After dismantling of Aux, Hook block, Place the Aux, hook block on berth	01 job	
IV.	The existing wire ropes to be re-winded on the drum.	01 job	
<b>V</b> .	Bottom hinge pins to be renewed from the jib to free up the jib for lifting.	01 job	
VI.	Top hinge pins to be renewed from the jib to free up the jib for lifting.	01 job	
VII.	Port, Stbd rack to be lower and place on berth.	01 job	
VIII.	Dismantling the jib to be dismantled from its position & place it on the well- defined to be dismantled place all the adjacent berth.	01 job	
IX.	Compensation tower legs to be cut down from its place at the top of machinery room and shifting to the predefined place on the adjacent berth.	01 job	

Page 1/11

(B.O.Q – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID

Χ.	All safety railing, ladder and plat forms attached with tower to be taken out.	01 job	
XI.	D.C motor to be detached cables connection to be marked properly before detaching the motor put it on the designated place on the ship.	01 job	
XII.	Main gear box to be dismantled from foundation and put it on the designated place on the ship.	01 job	
XIII.	Pinion gear with shaft pedestal bearing, spur gear wheel, connecting shaft & sprocket (Port & Stbd side) to be dismantled and put it on the designated place on the ship.	01 job	
XIV.	All the pulleys / sheaves in the jib & tower to be removed & clean for inspection.	01 job	
XV.	UT to be carried out of Jib structure and other associated parts.	01 job	
	Sub total		Rs.
	15 % SST on Services		Rs.
	Total (A)		Rs.

S. No.	Description	Qty	Material Charges (Where applicable)	Labour Charges (Where applicable )
<u>B</u>	COMMISSIONING			
Ι.	<ul> <li>Damaged / corroded Ms 12 mm luffing gear box floor plate to be renewed.</li> <li><u>Note:</u></li> <li>1-Before welding engineering plan i.e. WPS to be submitted for joint discussion / approval.</li> <li>2-Qualified welder and compatible electrodes to be used.</li> <li>3-All welding cutting and rigging tested equipment's, with proper safety gears to be used during the repair work.</li> </ul>	07 Tons approx. (may increased/ decreased)		
11.	MS 1.5 inch dia (BSP) safety railing at floor plate of luffing gear system around 60 meter (approx) to be renewed.	60 meters approx. (may increased/ decreased)		
	Operator cabin needs to be refurbished electrical control system and gangway.	01 No.		
IV	Complete luffing gear box need to be renewed with imported equaling to existing requirement or over rated capacity.	01 No.		Not required

<b>V</b> .	Luffing Gear Motor:	01 No.	Not
V.	<ul> <li>Luffing Gear Motor:</li> <li>Gearbox motor to be dismantled.</li> <li>Motor casings need to be casted and machine work to be carried out.</li> <li>Motor armature and rotor to be tested.</li> <li>Servicing / overhauling &amp; re-winding of the motor to be carried out.</li> <li>Motor bearings to be replaced.</li> <li>If motor found beyond repair then new motor to be arranged of same specification.</li> <li>Servicing of thruster break unit, Qty 01 No to be carried out.</li> <li>Motor shaft coupling to be renewed</li> </ul>	01 No.	Not required
	as per existing.		
VI.	<ul> <li>Shaft / Trueness / Alignment Work and Following work to be carried out.</li> <li>Shaft, dia 140 mm, L= 824 mm, Qty 01 No.</li> <li>Connecting shaft, dia 280 mm, L=390mm, Qty 02 Nos.</li> <li>Checking of shaft trueness and perform NDT/ MPI.</li> <li>Straightness of shaft(s) to be done by hydraulic press.</li> <li>If found any defect like cracks &amp; beyond Straightness then new shaft to be fabricated.</li> <li>Transportation &amp; lifting of shafts from KPT to workshop and vise-versa will be done by contractor.</li> <li>Coupling: Coupling bore dia 140 mm, Qty 01 No as per size and metallurgy to be renewed.</li> </ul>	03 Nos. 01 No.	
VIII.	<ul> <li>Gears:</li> <li>Spur gear 11 teeth. 02 nos.</li> <li>Spur gear wheels, 84 teeth, 02 Nos.</li> <li>Sprockets, 08 teeth, 02 Nos.</li> <li>All open gears to be removed, checking gears by visual test, checking teeth groove, gear NDT/MPI. If found any defect then new gears to be renewed as per size and metallurgy.</li> </ul>	06 Nos.	
IX.	Pedestal Bearing:	06 Nos.	
	<ul> <li>Housing of the pedestal bearing 06 no, to be repaired / replaced as per NDT report.</li> <li>06 Nos. pedestal bearing aluminum</li> </ul>	06 Nos.	
	bronze shells to be renewed with new one.		Page 3

Page 3/11

or     St	ack: ort & Stbd rack straightness in both axes face plate to be checked.	02 Racks	
	raightness to be done by hydraulic ess (if required).		Not
• İf	found beyond straightness then new ck to be fabricated.		required
w	ansportation & lifting of rack from orkplace to KPT and vice versa will be		
• Ra	ne by contractor. ack bushes and pins 04 Nos. to be newed.	04 Nos.	
N	acks driven pin (Dia, 111mm, Qty 110 os.) to be checked, repaired / replaced per NDT report.	110 Nos.	
Wa	acks upper shaft (with nut bolts, ashers etc.) found damaged need to be placed 02 Nos. completely.	02 Nos.	Not required
to ma II. La	impensation tower found damage, need replace completely as per drawing & aterial specification. dder, grating, railing & platform to be blaced.	40 Tons	
III. To tor	tal weight of the tower is approx 40 ns.		
to	fore welding engineering plan i.e WPS be submitted for joint discussion /		
V. Que	proval. alified welder and compatible ectrodes to be used. welding, cutting and rigging tested		
eq	uipment's with proper safety gears to used during the repair work.		
Re     Cr	ength of the jib 46 meter, moval of damaged / corroded area of ane jib according of the UT report and place with one of same size and		
Jib     Jib     bra     Gu	aterial. angles to be replaced in some cross acing in bottom chord. Isset plates to be replaced in come oss bracings in bottom chord.		
Pir     Ch     Hi	n brackets to be replaced in bottom ord at near part of the jib. nge pins to be replaced.		
at	rtical H-Bearing to be replaced 02 Nos. rear part of the jib. ates to hold traverse block of pins rack	10 Tons	
wit of	h bushes to be replaced 04 Nos. in top H-beam at rear part of the jib.		
a p	ont side channel and angels for holding oulley to be replaced. ont side separator plate (15 Nos.) to be		
rej • Co	placed. mplete ladder & railing on jib to be		
• All	placed with new one (Approx 46 meter). above activities will be done as per awing material specification.		

	(B.O.Q – Ref. Maj Refit – Renewal Electro Mech Crane Component Etc		Page 4/11
	<u>FC HATHI</u> <u>Note:</u> I. Before welding engineering plan i.e. WPS		
	<ul> <li>before weighting engineering plantie. Write to be submitted for joint discussion / approval.</li> <li>II. Qualified welder and compatible electrodes to be arranged &amp; used.</li> <li>III. All welding, cutting and rigging tested</li> </ul>		
	equipment's with proper safety gear to be use during the repair work.		
XIII.	Main hook block marrying beam to be fabricated new one. Lifting parts & accessories to be repaired /replaced as per NDT report.	01 No.	Not required
XIV.	Auxiliary hook block to be fabricated new one as per sample. Lifting parts & accessories to be repaired / replaced as per NDT report.	01 No.	Not required
XV.	<ul> <li>Pulley / Sheaves to be renewed.</li> <li>All pulleys (33 Nos.) of tower and jib to be dismantled.</li> <li>Pulleys 33 Nos. replaced with new one including bushes &amp; bearing as per drawing.</li> </ul>	33 Nos.	
	<ul> <li>Axel and shaft (material C45 of C60 or equivalent) to be repaired / replaced as per NDT report.</li> <li>Rope guard to be renewed.</li> </ul> Pulley Details:-		
	<ul> <li>OD 870mm, width 85 mm, Qty 09 Nos.</li> <li>OD 980 mm, width 90 mm, Qty 24 Nos.</li> <li>Material: ST60 or equivalent.</li> </ul>		
XVI.	<ul> <li>Electrical Cable:</li> <li>All cable for control and supply associated with jib and tower as per existing need to be replaced complete in all respect.</li> <li>All sensor, switches, contractors, relays, limit switch, safeties system, load cell and gauges, need to be refurbish / replaced.</li> <li>Cable tray need to be replaced, Qty 60 meters.</li> </ul>	01 Job	
XVII.	Pneumatic Greasing System:-	01 Job	
	<ul> <li>Complete grease system with pump motor, copper/ SS pipe need to be refurbished / replace.</li> </ul>		
XVIII.	•	01 Job	
	• Proper cleaning of the crane drum to be carried out.		
	<ul> <li>New wire rope to be arranged and installed &amp; re-wind on the drums of crane.</li> <li>Rigging the new wire rope from rope drums through pulleys to snatch block and</li> </ul>		
	<ul> <li>Certified wire as per drawing need to be supplied and replace by contractor.</li> </ul>		

Page 5/11

XIX.       Siewing Bearing:       01 No.       Oil to be provided by KPT         XX.       Excess ladder from deck to compensation tower to be checked, repaired / replaced as per requirement.       02 Tons         XXI.       Excess ladder railing from deck to compensation tower to be checked, repaired / replaced as per requirement.       40 meters         XXII.       Alignment to be carried out of jib & compensation.       01 No.       Not required         XXII.       Alignment to be carried out of jib & compensation.       02 Nos.       Not required         XXII.       Bore to be machined (Line Bore)       02 Nos.       Not required         Pin to be made as per bore size.       02 Nos.       Not required         XXIV.       Main top hinge bracket's to be fabricated.       04 Nos.       Image: Solution of required         XXIV.       Main top hinge bracket's to be applied as per existing shade and scheme.       02 Nos.       Not required         XXV.       Complete jib, compensation tower, floor plate, excess ladder etc to be sand blasted / grit blasted / hydro blast surface to be achieved S.A.2.5.       01 Job       Not required         XXVI.       For installation of jib and compensation tower the associated any equipment / tool / support etc if to be required the same will be arranged by the contractor.       01 Job       Not required         XXVI.       For installation an Engineners / Supervisors, Riggers etc. til satisf			•	··· /		
tower to be checked, repaired / replaced as per requirement.       40         XXI.       Excess ladder railing from deck to compensation tower to be checked, repaired / replaced as per requirement.       40         XXII.       Alignment to be carried out of jib & 01 job compensation.       Not required         XXIII.       Main bottom bearing hinges bracket's to be of 40 Nos.       nequired         Bore to be machined (Line Bore)       02 Nos.       Not required         Pin to be made as per bore size.       02 Nos.       Not required         XXIV.       Main top hinge bracket's to be fabricated.       04 Nos.       10         Bore to be machined (Line Bore)       02 Nos.       Not required         Pin to be made as per bore size.       02 Nos.       Not required         XXV.       Complete jib, compensation tower, floor plate, excess ladder etc to be sand blasted / grit blasted / hydro blast surface to be achieved S.A.2.5.       01 job       Paint to be provided by KPT         XXVI.       For installation of jib and compensation tower does clased and scheme.       01 Job       Not required         XXVI.       For installation of jib and compensation tower doe handed.       01 Job       Not required         Main to phile caraled and scheme.       XXVI.       For installation of jib and compensition tower doe handed.       01 Job       Not required         XXVI. <td< td=""><td>XIX.</td><td>Only inspection of the bearing to be done cleaning, servicing and replacement of oil as</td><th></th><td>provided</td><td></td><td></td></td<>	XIX.	Only inspection of the bearing to be done cleaning, servicing and replacement of oil as		provided		
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compensation.requiredXXIII. Main bottom bearing hinges bracket's to be renewed.04 Nos	XXI.	compensation tower to be checked, repaired /	-			
renewed.       Bore to be machined (Line Bore)       02 Nos.       Not required         Pin to be made as per bore size.       02 Nos.       Image: Construct to the second s	XXII.	· · ·	01 job			
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XXIV.       Main top hinge bracket's to be fabricated.       04 Nos.         Bore to be machined (Line Bore)       02 Nos.       required         Pin to be made as per bore size.       02 Nos.       required         XXV.       Complete jib, compensation tower, floor plate, excess ladder etc to be sand blasted / grit blasted / hydro blast surface to be achieved S.A 2.5.       01 job       Paint to be provided by KPT         XXVI.       For installation of jib and compensation tower 04 Nos. Crawlers' / mobile cranes along with lifting equipment (Wire sling, shackles, bucket etc.) to be arranged by the prospective bidder. The other associated any equipment / tool / support etc if to be required the same will be arranged by the contractor. All the required tools and crane etc, to be at par of the Jib / Tower tonnage / capacity to be handed. The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval.       01 Job         XXVI       Upon competition of work required load test to be carried out in the presence of KPT Official.       01 Job       1         XXVI       Sub total Material Cost       Rs.       Rs.         18 % GST on Material       Rs.       Sub total Labor Cost       Rs.		Bore to be machined (Line Bore)	02 Nos.			
Bore to be machined (Line Bore)       02 Nos.       Not required         Pin to be made as per bore size.       02 Nos.       Paint to be provided by the prospect to be achieved S.A 2.5.         Epoxy marine paint to be applied as per existing shade and scheme.       01 Job       Paint to be required by KPT         XXVI.       For installation of jib and compensation tower 04 Nos. Crawlers' / mobile cranes along with lifting equipment (Wire sling, shackles, bucket etc.) to be arranged by the prospective bidder. The other associated any equipment / tool / support etc if to be required the same will be arranged by the contractor.       01 Job       Not required         All the required tools and crane etc, to be at par of the Jib / Tower tonnage / capacity to be handed.       The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval.       01 Job       01 Job         XXVI       Upon competition of work required load test to be carried out in the presence of KPT Official.       01 Job       01 Job         It all % GST on Material       Rs.       Sub total Labor Cost       Rs.		Pin to be made as per bore size.	02 Nos.	•		
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Sub total Material Cost       Rs.         18 % GST on Material       Rs.         Sub total Labor Cost       Rs.         15% SST on services       Rs.	XXVI	04 Nos. Crawlers' / mobile cranes along with lifting equipment (Wire sling, shackles, bucket etc.) to be arranged by the prospective bidder. The other associated any equipment / tool / support etc if to be required the same will be arranged by the contractor. All the required tools and crane etc, to be at par of the Jib / Tower tonnage / capacity to be handed. The whole job will be monitored through experienced team of Engineers / Supervisors, Riggers etc. till satisfactorily completion. Prior to installation an Engineering plan to be designated on Auto Cad and to be submitted for joint discussion / approval. Upon competition of work required load test to				
Sub total Labor Cost       Rs.         15% SST on services       Rs.	I.	·			Rs.	
Sub total Labor Cost     Rs.       15% SST on services     Rs.		18 % GST on Material				
15% SST on services Rs.						
rotal including GST & SST (B) RS.						
					KS.	

### (B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID

S. No.	Description	Qty	Material Charges (Where applicable)	Labour Charges (Where applicable)
<u>C</u>	ELECTRICAL WORKS.			
	<ul> <li>The Following AC/DC Motors to be overhauled as per following scope of works</li> <li>a) 02 Nos. Indication Motors AC 86KW</li> <li>b) 04 Nos. Starter motors AC of winches 440 V, 17 KW</li> <li>c) 02 Nos. Compound generators DC 38 KW</li> <li>d) 02 Nos. Shunt Generators DC 48 KW</li> <li>e) 02 Nos. Slewing motors DC 15 KW</li> <li>f) 02 Nos. Slewing motors DC 38 KW</li> <li>g) 01 No. Auxiliary Hoist Motors DC 38 KW</li> <li>g) 01 No. Auxiliary Hoist Motors DC 38 KW</li> <li>i) 02 Nos. FWD winch Motors AC 10 KW</li> <li>k) 02 Nos. FWD winch Motors AC 10 KW</li> <li>k) 01 No. Luffing motor DC 45 KW</li> <li>i) 02 Nos. Blower motor AC 440 V</li> <li>m) 02 Nos. Blast pump motor 15 KW</li> <li>m) 01 No. Compressor motor 440 V 7.5 KW</li> <li>m) 01 No. Stand by lube oil motor 3 KW</li> <li>m) 01 No. Fuel oil transfer motor 1.1 KW</li> <li>m) 06 Nos. Red light with fitting 220 v marine type</li> <li>s) 01 No. Red light with fitting 220 v marine type</li> <li>s) 01 No. Red light with fitting 220 v marine type</li> <li>components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor from foundation. (ii) take parts of the motors components including the starter, rotor, bearing and winding</li> <li>b) Cleaning: Thoroughly clean the motor components removing dirt grain &amp; old lubricant</li> <li>c) Inspection: visually inspect the components for damage, wear or corrosion; check the any sign of over heating, electrical arcing on other damage.</li> <li>d) Repair / Replaced: Repair or replaced the damage parts.</li> <li>e) Reassemble the motor: Reassemble the components in the correct order.</li> <li>f) Testing: Perform electrical and mechanical test to ensure the motor functioning properly.</li> <li>g) Painting / coating: Apply a new coat of</li> </ul>	O1 Job		
	paint or varnish to protect the motor from corrosion.			Page 7/11

	<ul> <li>(B.O.Q - Ref. Maj Refit - Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID</li> <li>h) Re-installation: Motor to be re-installed with following.</li> <li>Checking and adjusting the motors alignment and balance.</li> <li>Motor nut bolts, seal gasket if any to be checked.</li> <li>Motors switch and starter to be checked.</li> <li>Performing a dynamics balance of the motor</li> </ul>		
•	ELECTRICAL PANEL WORKS		
	<ul> <li>Main &amp; (Auxiliary panel) to be serviced. The following parts to be checked repair/ replaced. Note: repaired / replaced quote to quoted separately.</li> <li>a) 06 Nos. Main contractors V 220 DC</li> <li>b) 78 Nos. Auxiliary contractors V 220 DC</li> <li>c) 06 Nos. 63 Amp, 04 Nos. 32 Amp, 09 Nos. 06 Amp, 03 Nos. 20 Amp, 30 Nos. 10 Amp</li> <li>d) 08 Nos. timer switches, 02 Nos. blast pump switches, 04 Nos. winches switches, 01 Nos. selector rotary switch.</li> <li>e) 30 Nos. Bottle type fuses (02 &amp; 04 Amp).</li> <li>f) 11 Nos. Ammeter, 03 Nos. Power meters, 03 Nos. frequency meters, 03 Nos. Volt meter</li> <li>g) 08 Nos. Break thrusters V 200</li> <li>h) 10 Nos. Break Liners 07 Nos. Limit switches, 220 V DC</li> <li>i) Carbon holder and the rocker Aram to be washed in Nitric acid &amp; CTC</li> <li>j) Crane &amp; Engine Room Panel internal wiring / cables to be checked and replaced.</li> </ul>	01 Job	
	Sub total Material Cost		Rs.
	18 % GST on Material		Rs.
	Sub total Labor Cost		Rs.
	15% SST on services		Rs.
+	Total Including GST & SST (C)		Rs.

S. No.	Description	Qty	Material Charges (Where applicable)	Labour Charges (Where applicable )
<u>D</u>	MACHINERY WORKS:			
Ι.	<ul> <li>The following MS perforated / damaged pipe lines to be renewed as per existing schedule.</li> <li>a) Sea water pipe, MS dia 2-1/2 Inches Length 75 meters.</li> <li>b) Sea water pipe 2" dia length 70 meters.</li> <li>c) Sea water pipe 8" dia length 40 meters</li> <li>d) Sea water pipe MS 6" dia length 70 meters</li> <li>e) Lube oil / fuel oil MS 1-1/2 dia length 100 meters</li> <li>f) Bilges pipe MS 2" dia length 30 meter.</li> <li>g) Air vent, dia 1" &amp; fire hydrant MS 2" dia length 30 meters.</li> <li>h) All fabricated welded pipes to be tested and re-installed with gasket and nut bolts.</li> </ul>	01 Job		
Π.	Main engine MAN (30/45) to be completely overhauled with all attached equipment i.e. Turbo Charger, pumps, pressure gauges, exhaust temperature, lube oil cooler, fresh water cooler, all safeties and alternator Parts to be provided by firm.	01 Job		
III.	Auxiliary Engine top Overhauling to be carried out Parts will be provided by firm.	01 Job		
IV.	<ul> <li>The following pumps to be overhauled as per requirement.</li> <li>a) 01 No Blast pump</li> <li>b) 02 Nos. Bilges pump</li> <li>c) 01 No GS</li> <li>d) 01 No fuel pump</li> </ul>	05 Nos.		
	Sub total Material Cost			Rs.
	18 % GST on Material			Rs.
	Sub total Labor Cost			Rs.
	15% SST on services			Rs.
	Total Including GST & SST (D)			Rs.

Page 9/11

S. No.	Description	Qty	Material Charges (Where applicable )	Labour Charges (Where applicable)
E	WINCHES 04 Nos.		,	
	a) All 04 nos. winch brake lining to be repaired.	08		
	<ul> <li>All 04 nos. brake lining bracket to be checked, repaired/ replaced.</li> </ul>	08		
	<ul> <li>All 04 nos. brake lining surface to be polished.</li> </ul>	08		
	<ul> <li>All 04 nos. gispy to be adjusted according to anchor chain.</li> </ul>	04		
	<ul> <li>All 04 nos. gispy stopper guide to be checked repaired. Replaced according to anchor chain (repair/ replaced quote to be carried out.</li> </ul>	04		
	<li>f) Any in way removal, repair to be carried out.</li>	-		
	<ul> <li>Fwd Stbd winch gear box bearing to be checked</li> </ul>	01 Job		
	<ul> <li>h) Luffing slewing roller greasing line and greasing nipples to be replaced / repaired.</li> </ul>	01 Job		
	<ul> <li>Load testing of the crane to be conducted for smooth &amp; safe operation in all respect.</li> </ul>	-		
	<ul> <li>j) Old steel wire need to be inspected for reused if defective need to be replaced with approved wire from LRS/BV classified society, wire to be supplied by the firm.</li> </ul>	-		
	Sub total Material Cost			Rs.
	18 % GST on Material			Rs.
	Sub total Labor Cost			Rs.
	15% SST on services			Rs.
	Total Including GST & SST (E)			Rs.

(B.O.Q –Ref. Maj Refit –Renewal Electro Mech Crane Component Etc FC HATHI) FOR FINANCIAL BID

S. No. F	Description AIR RESERVIOR	Qty	Material Charges (Where applicable)	Labour Charges (Where applicable)
	<ul> <li>a) Both air reservoir to be dismantled serviced / pressure tested at 120 kg / cm.</li> <li>b) Air reservoir valve head to be dismantled all leaky valves to be checked repaired including safety &amp; other associated valves.</li> <li>c) Associated pipe line to be checked and leakage to be rectified.</li> </ul>	02		
	Sub total Material Cost			Rs.
	18 % GST on Material			Rs.
	Sub total Labor Cost 15% SST on services			Rs.
	Total Including GST & SST (F)	Rs. Rs.		
	GRAND TOTAL OF (A+B+C+D+E+F)			Rs.

#### IN WORDS (RUPEES :

#### NOTE:

- •(All the Drawings as and where applicable / required will be provided by Manora Workshop-KPT upon request by the firm).
- Contract may be awarded item wise to the lowest responsive bidders, provided it aligns with the overall objectives of cost efficiency and operational compability.

#### **STATEMENT OF TENDERER:**

1.	The price quoted is for the <b>REFURBISHMENT / MAJOR REFIT INCLUDING RENEWAL OF</b>
	ELECTRO MECHANICAL CRANE'S COMPONENT AND STEEL STRUCTURE, SHEAVES,
	GEARS, SHAFTS TRUENESS WITH ALIGNMENT OPEN GEARS CHECKING AND REPAIR
	AND SAFE TRANSPORTATION FOR REFITTING / INSTALLATION AND COMMISSIONING
	ETC OF FC-HATHI as per KPT's tendered Scope of Work & requirements complete in all
	respect inclusive of Taxes in force at present.
2.	The above mentioned work will be carried out as per KPT's Tendered Scope of Work complete in
	all respect under the supervision / control of KPT's nominated Project Officer in good and sound
	conditions. The Work Completion Certificate duly signed by the Project Officer KPT / Incharge
	user section would be submitted with the bill for payment in quadruplicate duly pre –receipted.
3.	Transportations from Craft to work place, to Craft are firm's responsibility.
4.	Tools, lifting equipment, welding machine, welding electrode, gas cutting equipment and gas cylinder
	is firm's responsibility during the aforementioned repair work.
5.	Safety and safety equipments are firm's responsibility during repair.
6.	Any unforeseen work during repair is firm responsibility.
7.	Upon completion of repair work the satisfactory test trial in the presence of ship Engineer / staff is firm responsibility.
8.	Validity Period: Our offer is valid for acceptance for a period of 90 Days w.e.f. the date of tender
	opening and further extension if required may be granted on request.
9.	Delivery / Completion Period: from the date of award of confirmed Work Order
	by KPT to the firm.
10.	Terms of Payment: 100% payment against Delivery, completion and satisfactory test / trials of
	Work.
11.	Guarantee: 12 Month Guarantee /Warranty w.e.f. date of delivery, completion and satisfactory
	test / trials of subject work.
11.	Guarantee: 12 Month Guarantee /Warranty w.e.f. date of delivery, completion and satisfactory

#### DATED_____

#### NAME & ADDRESS OF TENDERER

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